





Surface Mounted Chip LED Model No.: LS-SP192DNB74-5/G2J1

| Features: |  | Applications | : |
|-----------|--|--------------|---|
|-----------|--|--------------|---|

- •Compatible with automatic placement equipment •Automotive Telecommunication
- •Compatible with reflow solder process •Indicators
  - •LCD Back-lights
  - •Illuminations

| Dice Material | Light Color | Lens Color  |  |  |
|---------------|-------------|-------------|--|--|
| GaN           | Blue        | Water Clear |  |  |

### **■ Absolute Maximum Ratings**

### ( Ta=25°C)

| Item   | Symbol | Maximum    | Unit |
|--|--------|------------|------|
| Power Dissipation  | PD     | 100        | mW   |
| Continuous Forward Current                               | IF     | 25         | mA   |
| Peak Forward Current (1/10 Duty Cycle 0.1ms Pulse Width) | IFP    | 100        | mA   |
| Reverse Voltage  | VR     | 5          | V    |
| Operating Temperature Range                              | Topr   | -40 to +85 | °C   |
| Storage Temperature Range                                | Tstg   | -40 to +85 | °C   |

### **■** Electrical/Optical Characteristics

## ( Ta=25°C )

| Item                     | Symbol         | Condition | Min. | Тур.  | Max. | Unit |
|--------------------------|----------------|-----------|------|-------|------|------|
| Forward Voltage          | $V_{\rm F}$    | IF=5mA    | 2.5  | 2.8   | 3.1  | V    |
| Reverse Current          | IR             | VR=5V     |      |       | 10   | uA   |
| Peak Emission Wavelength | λ <sub>P</sub> | IF=5mA    |      | 468   |      | nm   |
| Dominant Wavelength      | λD             | IF=5mA    |      | 468.5 |      | nm   |
| Viewing Angle            | 2 <b>0</b> 1/2 | IF=5mA    |      | 130   |      | Deg  |
| Luminous Intensity       | $I_V$          | IF=5mA    | 36   | 57    | 90   | mcd  |

| ISSUE | DIMENSION NO: | VERSION: | DATE:      |
|-------|---------------|----------|------------|
|       |               | С        | 2019-07-17 |
|       | APPROVAL:     | CHECK:   | EDIT:      |

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### **■** Packing coding principle

Bin code (e.g): H2-1-0

| Bin code | Stands For                      |
|----------|---------------------------------|
| H2       | <b>Luminous Intensity Grade</b> |
| 1        | Dominant Wavelength Grade       |
| 0        | Forward Voltage Grade           |

### **■** The Luminous Intensity Grade of Blue Chip-LED Products

Test Condition: I<sub>f</sub>=5mA,T<sub>a</sub>=25℃

| Bin code | Range,mcd | Bin code | Range,mcd | Bin code | Range,mcd |  |  |
|----------|-----------|----------|-----------|----------|-----------|--|--|
| Н2       | 36/45     | J1       | 45/57     | J2       | 57/72     |  |  |
| K1       | 72/90     |          |           |          |           |  |  |

<sup>\*</sup> Luminous Intensity Tolerance: ±10%

### **■** Dominant Wavelength Grade of Blue Chip-LED Products

Test Condition: If=5mA,Ta=25℃

| Bin code | Range,nm  | Bin code | Range,nm  | Bin code | Range,nm  |
|----------|-----------|----------|-----------|----------|-----------|
| 1        | 463.5/466 | 2        | 466/468.5 | 3        | 468.5/471 |
| 4        | 471/473.5 | 5        | 473.5/476 |          |           |

<sup>\*</sup> Dominant Wavelength Tolerance: ±1nm

### **■** Forward Voltage Grade of Blue Chip-LED Products

Test Condition: I<sub>f</sub>=5mA,T<sub>a</sub>=25℃

| BIN | Range   | BIN | Range   | BIN | Range   |
|-----|---------|-----|---------|-----|---------|
| 0   | 2.5/2.6 | 1   | 2.6/2.7 | 2   | 2.7/2.8 |
| 3   | 2.8/2.9 | 4   | 2.9/3.0 | 5   | 3.0/3.1 |

<sup>\*</sup> Forward Voltage Tolerance: ±0.1V

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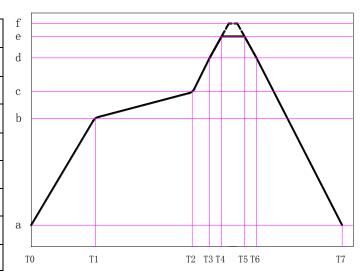
## **■** Reliability Test Items And Conditions

| NO. | Item                             | Test Conditions                           | Test<br>Hours/Cycle | Sample<br>Q'ty | Ac∕Re |
|-----|----------------------------------|---|---------------------|----------------|-------|
| 1   | Solder Heat                      | TEMP: 260°C±5°C                           | 5 sec               | 36 pcs         | 0/1   |
| 2   | Temperature Cycle                | H: +100°C 30min.  ∫5min.  L: -40°C 30min. | 50 cycle            | 36 pcs         | 0/1   |
| 3   | Thermal Shock                    | H: +100°C 15min.  ∫10sec L: -40°C 15min.  | 100 cycle           | 36 pcs         | 0⁄1   |
| 4   | High Temperature Storage         | TEMP: 100°C                               | 1000 hrs            | 36 pcs         | 0⁄1   |
| 5   | Low Temperature Storage          | TEMP : -40°C                              | 1000 hrs            | 36 pcs         | 0⁄1   |
| 6   | DC Operating Life                | $I_F = 20 \text{mA}$                      | 1000 hrs            | 36 pcs         | 0⁄1   |
| 7   | High Temperature / High Humidity | 85°C∕90∽95%R.H.                           | 1000 hrs            | 36 pcs         | 0/1   |

# ■ Reflow Temp/Time

Please refer to the following figure:

| Te | emp.(°C) | Time(Sec)    |              |  |  |
|----|----------|--------------|--------------|--|--|
| a  | 25       | T0~T1        | Max. 3°C/sec |  |  |
| b  | 150      | T1~T2        | 90~130 sec   |  |  |
| c  | 200      | T2~T4        | Max. 3°C/sec |  |  |
| d  | 220      | T3~T6        | Max. 50sec   |  |  |
| e  | 245      |              |              |  |  |
| f  | Max. 260 |              | Max. 10sec   |  |  |
|    |          | T5~T7        | Max3°C/sec   |  |  |
| Bl | et Speed | 70~90 cm/min |              |  |  |



### Soldering Iron:

Temperature at tip of iron: 300°C Max. (25W Max.)

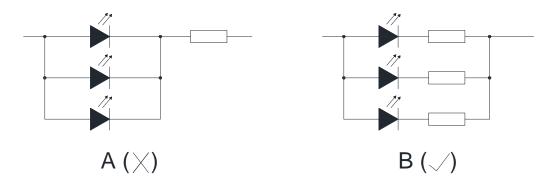
Soldering time: 5 ±1sec.



#### Precautions For Use

#### **♦** Circuit design

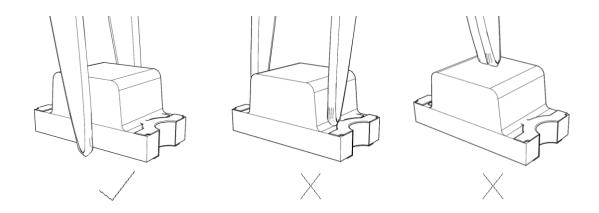
1. Customer must apply resistors for protection and stabile, Circuit B is recommended, If using Circuit A, the current through the LEDs may vary due to the variation in Forward Voltage characteristics of the LEDs(burn out will happen).



- 2. Current change may lead to LED color change. If there is a big difference among spectral color separation current and actual service current, color difference may happen.
- 3. This product should be operated using forward current. Subjecting it to continuous reverse voltage may cause migration, which may cause damage to the LED die.

#### **♦** Handling Precautions

1. When handling the product with tweezers, be careful not to apply excessive force to the resin. Otherwise, the resin can be cut, chipped, delaminate or deformed, causing wire-bond breaks.



- 2. Reflow soldering must not be performed more than twice. Hand soldering must not be performed more than once.
- 3. When soldering, do not put stress on the LEDs during heating.
- 4. The product are sensitive to static electricity or surge voltage. ESD can damage a die and its reliability.
- 5. Do not stack assembled PCBs together. Failure to comply can cause the resin portion of the product to be cut, chipped, delaminated and/or deformed. It may leading to catastrophic failures.







### **■** Storage

- 6. The operation of temperature and R.H. are :  $5^{\circ}$ C  $\sim$  30°C, R.H.60% Max..
- 7. Once the package is opened, the products should be used within 72 hrs. Otherwise, they should be kept in a dampproof box with desiccating regent. Considering the tape life, we suggest our customers to use our products within 1 year ( from production date ).
- 8. It's recommended to bake before soldering when the package is unsealed after 72 hrs. The condition is: 70°C±5°C for 24hrs.

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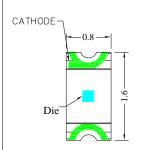


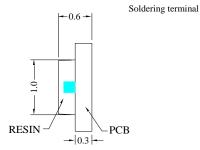


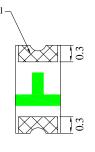


### **■** Package Dimensions

### ♦ Package Dimensions of Device (LS-SP192 Series)





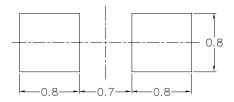




Unit: mm Tolerance: ±0.1

1. Soldering terminal may shift in x, y direction.

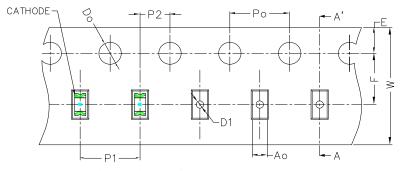
### ♠ Recommended Soldering Pad Dimensions

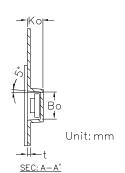


Unit: mm

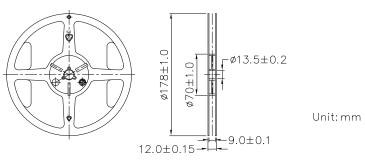
### ◆ Tape Specification: 4000pcs Per Reel

| Packing Size |       |       |       |       |                |       |       |       |       |       |       |       |       |
|--------------|-------|-------|-------|-------|----------------|-------|-------|-------|-------|-------|-------|-------|-------|
| Item         | W     | P1    | Ε     | F     | Do             | D1    | Ро    | 10Po  | P2    | Ao    | Во    | Ko    | t     |
| Spec.        | 8.00  | 4.00  | 1.75  | 3.50  | 1.50           | 0.5   | 4.00  | 40.00 | 2.00  | 0.95  | 1.80  | 0.70  | 0.20  |
| Tolerance    | ±0.20 | ±0.10 | ±0.10 | ±0.05 | +0.10<br>-0.00 | ±0.05 | ±0.05 | ±0.20 | ±0.05 | ±0.10 | ±0.10 | ±0.10 | ±0.05 |





### ◆ Package Dimensions of Reel

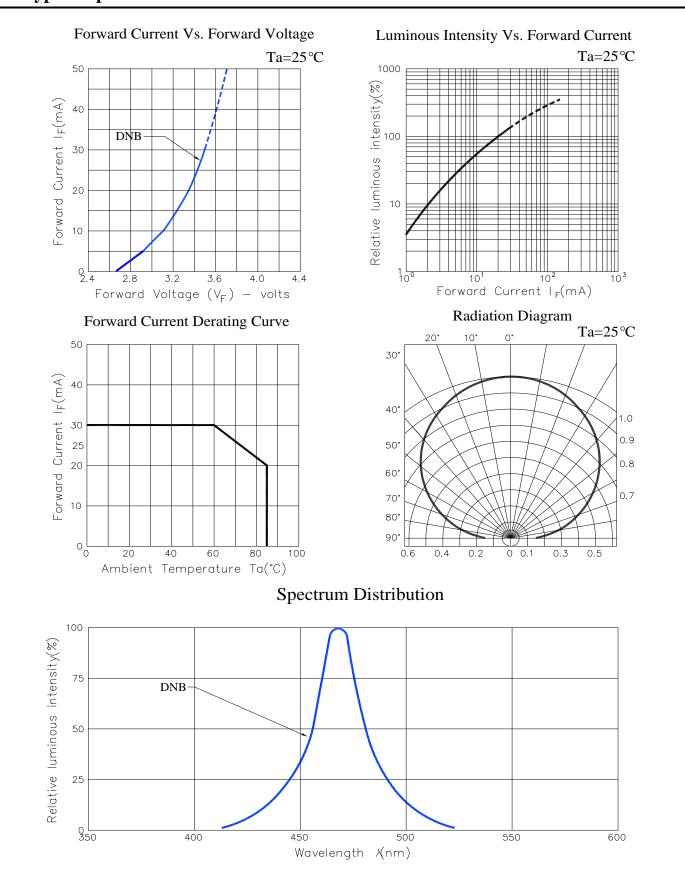








### ■ Typical optical characteristics curves



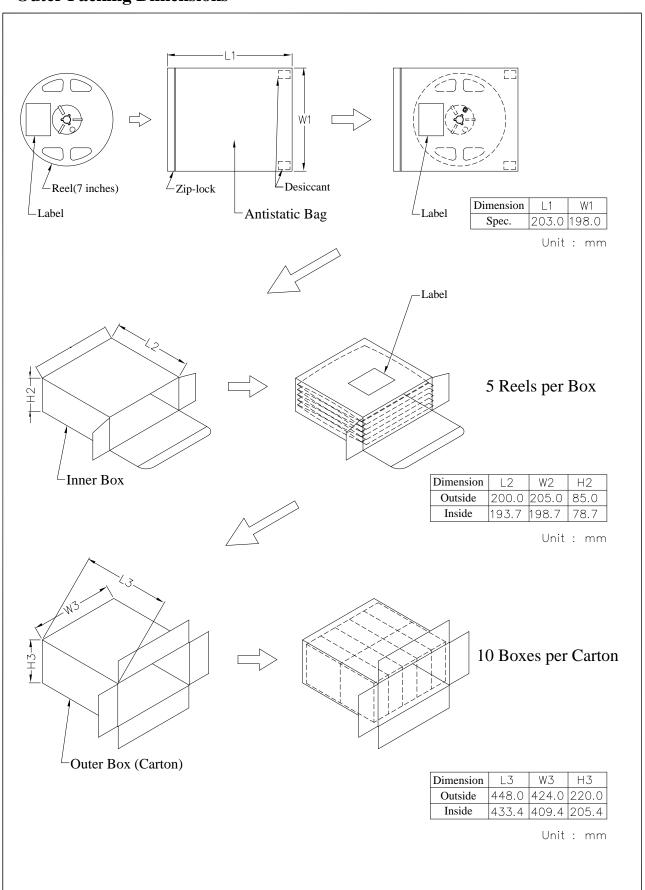
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## Outer Packing Dimensions



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## **■ Label Form Specification**

## Product Description

Product No.: Longsum Product Number

Lot No.: Lot Number

Q'ty: Packing Quantity

BIN: Bin Code

Date: Packing Date

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