Data Sheet

Customer: _____

Part No: CL-SP175UHRDBW-6.5K-02(H815)

Sample No: _____

Description: _____

Item No: _____

Customer			
Check	Inspection	Approval	Date

Features

.0805 package
.Top view LED
.Compatible with infrared and vapor phase reflow solder process.
.Wide viewing angle
.Pb-free
.RoHS compliant

Description

.The CIEL172 package has high efficacy, high power consumption, wide viewing angle and a compact form factor.
.These features make this package an ideal LED for all lighting applications.

Applications

.General lighting
.Decorative and Entertainment Lighting
.Indicators
.Automotive Telecommunication
.Switch lights

Absolute Maximum Ratings (Ta=25℃)

Parameter	Red	White	Units
Power dissipation	75	76	mW
DC Forward Current	25	25	mA
Peak Forward Current [1]	70	70	mA
Reverse Voltage	5	5	V
Operating/Storage Temperature	-40°C To +85°C		

Notes: *1: Soldering time≦5 seconds

Electro-Optical Characteristics (Ta=25℃)

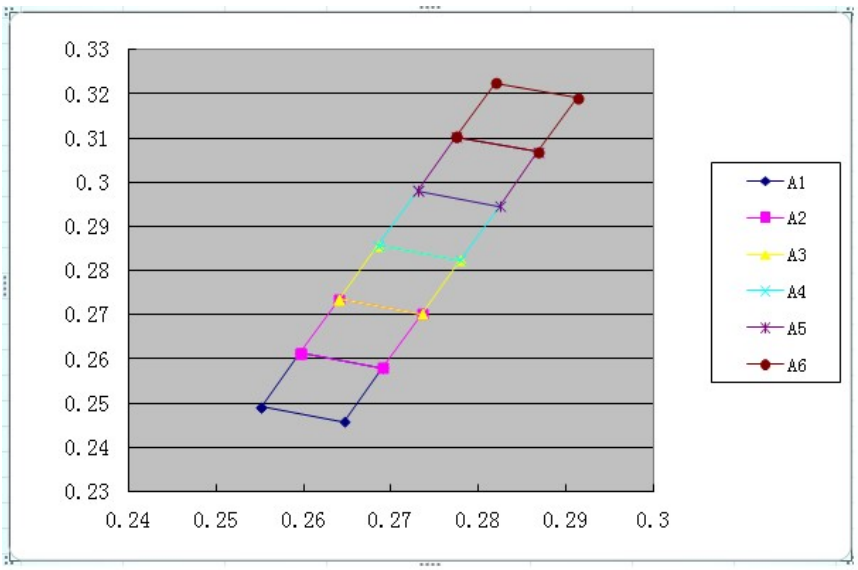
Parameter	Symbol		Min.	Typ.	Max.	Unit	Condition
Reverse Current	I_R		---	---	10	μA	V_R=5V
Viewing Angle	$2\theta_{1/2}$		---	120	---	deg	I_F=20mA
Forward Voltage	V_F	R6	1.8	---	2.2	V	I_F=20mA
		W	2.8	---	3.3		
Luminous Intensity	Iv	R6	100	---	200	mcd	I_F=20mA
		W	800	---	1200		
Doninant Wavelength	λd	R6	615	---	630	nm	I_F=20mA
		W	---	---	---		

Notes:

1.Tolerance of Luminous Intensity ±10%.

2.Tolerance of Forward Voltage : ±0.05V.

Bin Range of Chromaticity Coordinates

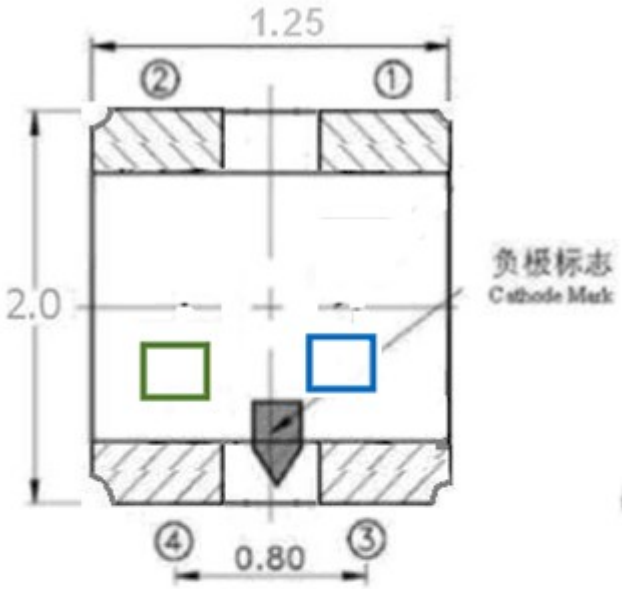


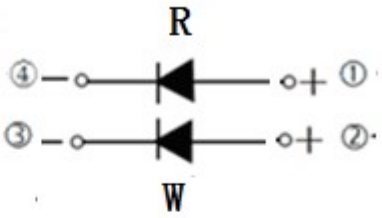
A1	0.2552	0.2492	0.2596	0.2614	0.269	0.258	0.2646	0.2458	0.2552	0.2492
A2	0.2596	0.2614	0.2641	0.2736	0.2735	0.2702	0.269	0.258	0.2596	0.2614
A3	0.2641	0.2736	0.2685	0.2858	0.2779	0.2824	0.2735	0.2702	0.2641	0.2736
A4	0.2685	0.2858	0.273	0.2981	0.2824	0.2946	0.2779	0.2824	0.2685	0.2858
A5	0.273	0.2981	0.2774	0.3103	0.2868	0.3069	0.2824	0.2946	0.273	0.2981
A6	0.2774	0.3103	0.2819	0.3225	0.2913	0.3191	0.2868	0.3069	0.2774	0.3103

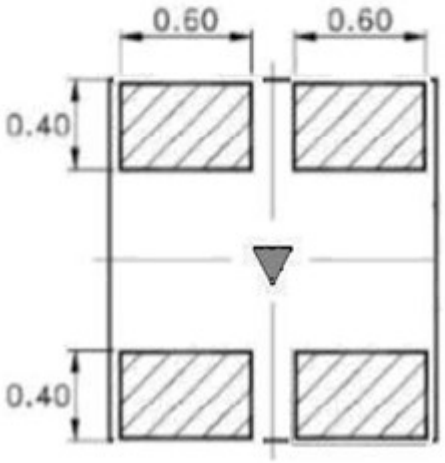
Note:

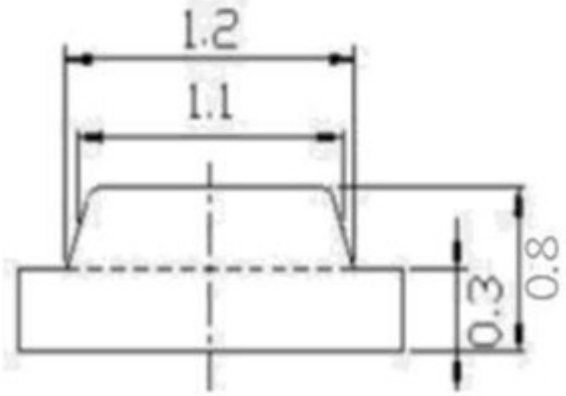
1.The value is based on driving current by 20mA.
2.Tolerance of Chromaticity Coordinates: ±0.01

Package Dimensions









Note: Tolerance unless mentioned is ±0.1mm,Unit = mm.

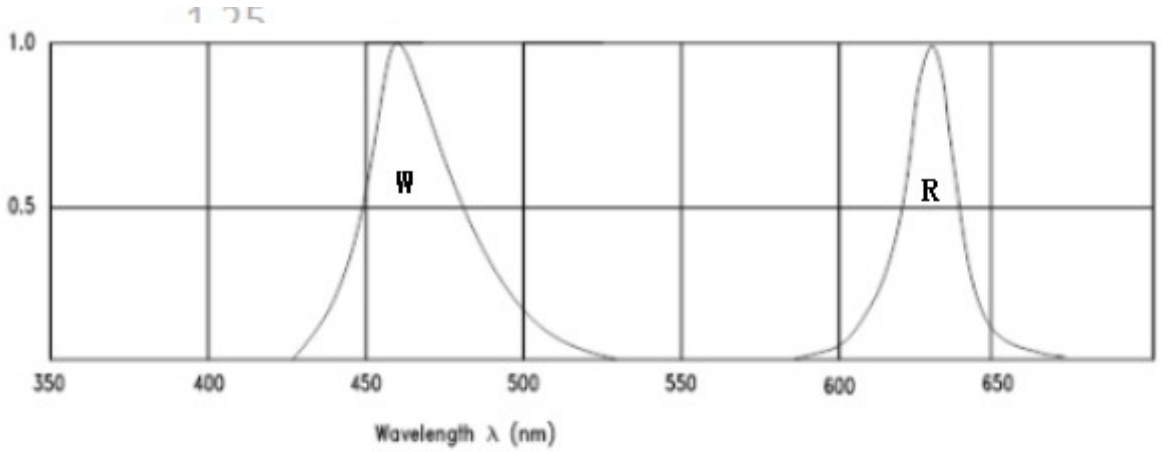


Fig.1 Relative Intensity vs. Wavelength

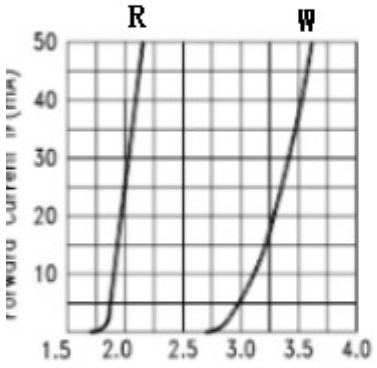


Fig.2 Forward Current vs. Forward Voltage

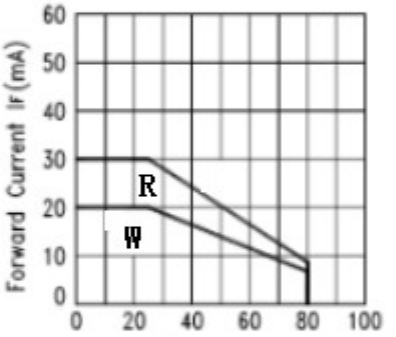


Fig.3 Forward Current Derating Curve

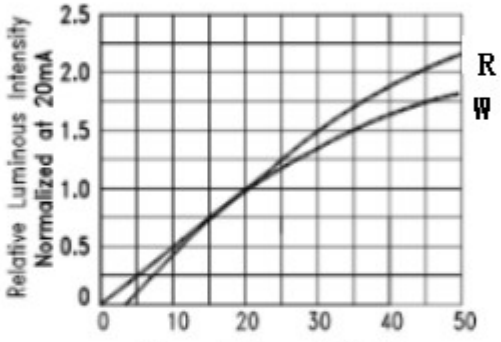


Fig.4 Relative Luminous Intensity vs. Forward Current

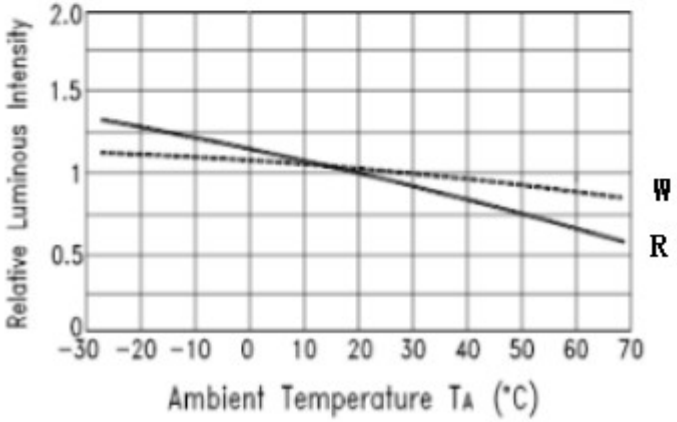


Fig.5 Luminous Intensity vs.Ambient Temperature

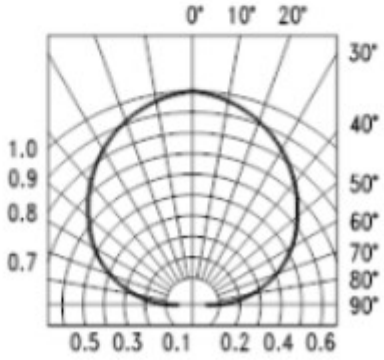
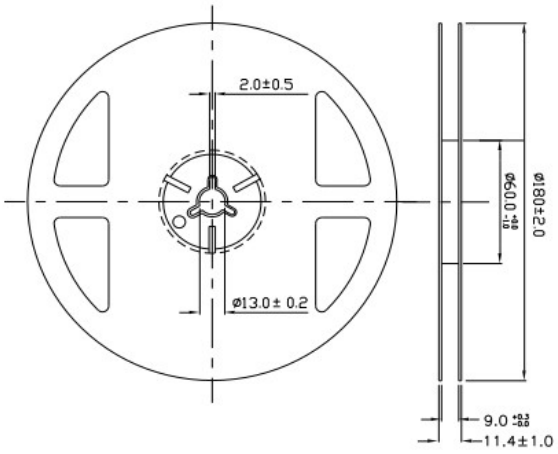


Fig.6 Spatial Distribution

Label Form Specification

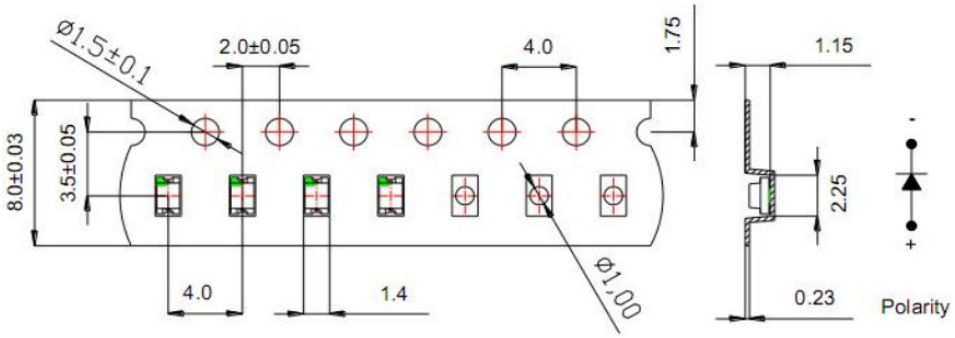
CPN: Customer's Production Number
P/N : Production Number
QTY: Packing Quantity
CAT: Ranks
HUE: Peak Wavelength
REF: Reference
LOT No: Lot Number

Reel Dimensions



Note: The tolerances unless mentioned is ±0.1mm ,Unit = mm

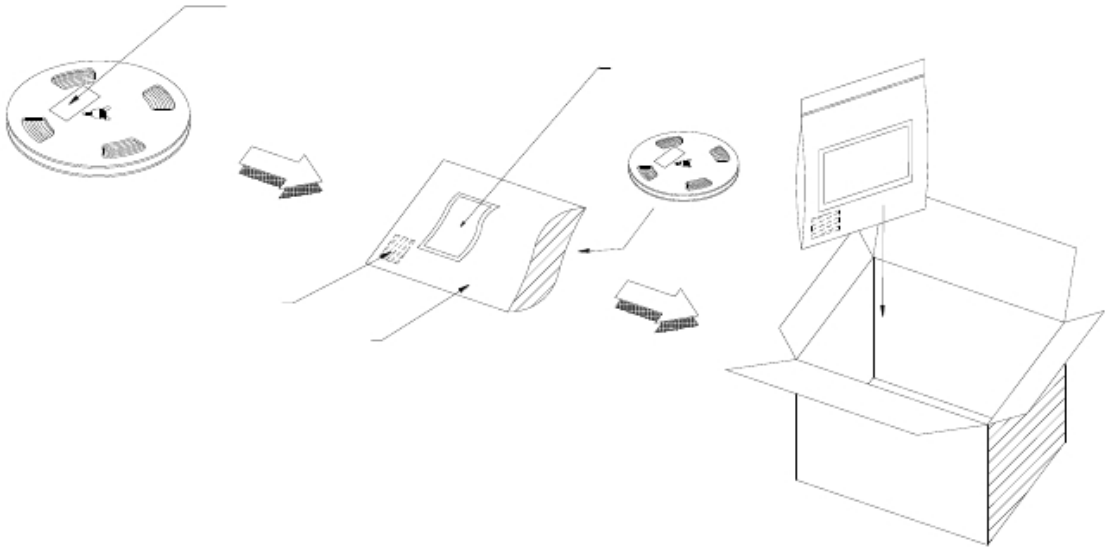
Carrier Tape Dimensions:(Quantity: 3000pcs/reel)



Note:

1.Tolerance unless mentioned is ±0.1mm,Unit = mm.
2.Minimum packing amount is 1000/2000 pcs per reel.

Moisture Resistant Packing Process



Reliability Test Items and Conditions

The reliability of products shall be satisfied with items listed below.
Confidence level：90%
LTPD：10%

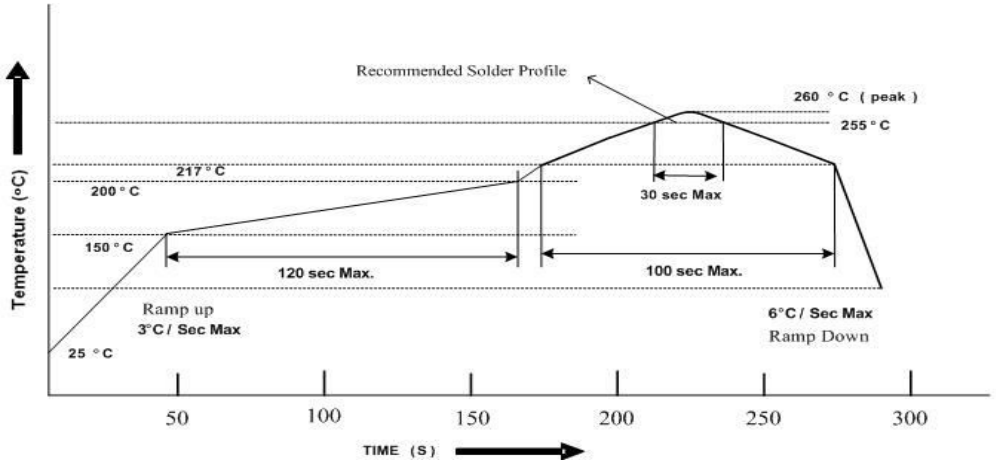
No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260℃/10sec.	6 Min	22 PCS	0/1
2	Thermal Shock	H : +100℃ 5min ∫ 10 sec L : -10℃ 5min	300 Cycles	22 PCS	0/1
3	Temperature Cycle	H : +100℃ 15min ∫ 5 min L : -40℃ 15min	300 Cycles	22 PCS	0/1
4	High Temperature/Humidity Reverse Bias	Ta=85℃,85%RH	1000 Hrs.	22 PCS	0/1
5	Low Temperature Storage	Ta=-40℃	1000 Hrs.	22 PCS	0/1
6	High Temperature Storage	Ta=100℃	1000 Hrs.	22 PCS	0/1
7	DC Operation Life	Ta=25℃ IF = 20 mA	1000 Hrs.	22 PCS	0/1

Precautions For Use

1. Over-current-proof
   Customer must apply resistors for protection , otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage
   2.1 Do not open moisture proof bag before the products are ready to use.
   2.2 Before opening the package, the LEDs should be kept at 40℃ or less and 90%RH or less.
   2.3 The LEDs should be used within a year.
   2.4 After opening the package, the LEDs should be kept at 30℃ or less and 60%RH or less.
   2.5 The LEDs should be used within 168 hours (7 days) after opening the package
   2.6 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following J-STD-33 Standard.

3. Soldering Condition
   3.1 Pb-free solder temperature profile



   3.2 Reflow soldering should not be done more than two times.
   3.3 When soldering, do not put stress on the LEDs during heating.
   3.4 After soldering, do not warp the circuit board.

4. Soldering Iron
   Each terminal is to go to the tip of soldering iron temperature less than 350℃ for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5. Repairing
   Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.