



## Data Sheet

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Customer: \_\_\_\_\_

Part No: \_\_\_\_\_ CL-SP172DWW-02 \_\_\_\_\_

Sample No: \_\_\_\_\_

Description: \_\_\_\_\_ 2012 White SMD \_\_\_\_\_

Item No: \_\_\_\_\_

Customer			
Check	Inspection	Approval	Date

**Features**

- . 0805 package
- . Top view LED
- . Compatible with infrared and vapor phase reflow solder process.
- . Wide viewing angle
- . Pb-free
- . RoHS compliant

**Description**

- . Cielight 172 package has high efficacy, high power consumption, wide viewing angle and a compact form factor.
- . These features make this package an ideal LED for all lighting applications.

**Applications**

- . General lighting
- . Decorative and Entertainment Lighting
- . Indicators
- . Automotive Telecommunication
- . Switch lights

**Device Selection Guide**

Chip Material	Emitted Color	Resin Color
InGaN	White	Yellow Diffused

**Absolute Maximum Ratings (Ta=25°C)**

Parameter	Symbol	Rating	Unit
Continuous Forward Current	I <sub>F</sub>	20	mA
Operating Temperature	T <sub>opr</sub>	-40 ~ +85	°C
Storage Temperature	T <sub>stg</sub>	-40 ~ +100	°C
Peak Forward Current (Duty 1/10@1ms)	I <sub>FP</sub>	100	mA
Soldering Temperature*1	T <sub>sol</sub>	Reflow Soldering : 260 °C Hand Soldering : 350 °C	for 10 sec. for 3 sec.
Power Dissipation at(or below) 25°C Free Air Temperature	P <sub>d</sub>	95	mW
Electrostatic Discharge(HBM)	ESD	2000	V

**Notes:** \*1: Soldering time ≤ 5 seconds

**Electro-Optical Characteristics (Ta=25°C)**

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Forward Voltage	V <sub>F</sub>	2.6	---	2.9	V	I <sub>F</sub> =5mA
Reverse Current	I <sub>R</sub>	---	---	10	μA	V <sub>R</sub> =5V
Luminous Intensity	I <sub>v</sub>	251		434	mcd	I <sub>F</sub> =5mA
Viewing Angle	2θ <sub>1/2</sub>	---	120	---	deg	I <sub>F</sub> =5mA

**Notes:**

1. Tolerance of Luminous Intensity ±10%.
2. Tolerance of Forward Voltage : ±0.05V.

### Bin Range of Luminous Intensity

Bin Code	Min	Max	Unit	Condition
K1	251	301	mcd	I <sub>F</sub> =5mA
K2	301	361		
L1	361	434		

**Note:**

Tolerance of Luminous Intensity:  $\pm 10\%$ .

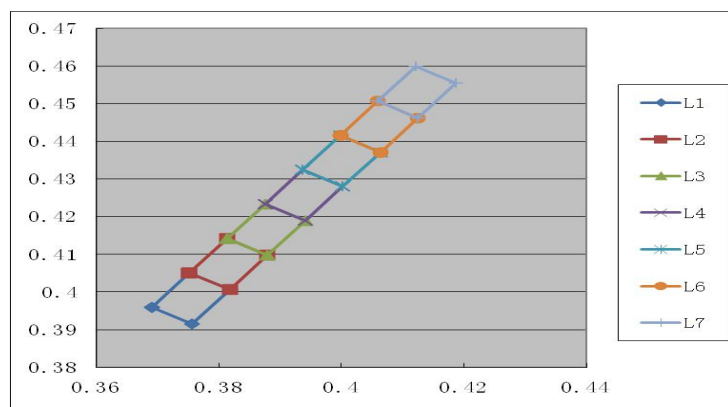
### Bin Range of Forward Voltage

Bin Code	Min	Max	Unit	Condition
28	2.6	2.7	V	I <sub>F</sub> =5mA
29	2.7	2.8		
30	2.8	2.9		

**Note:**

Tolerance of Forward Voltage:  $\pm 0.05V$ .

### Bin Range of Chromaticity Coordinates



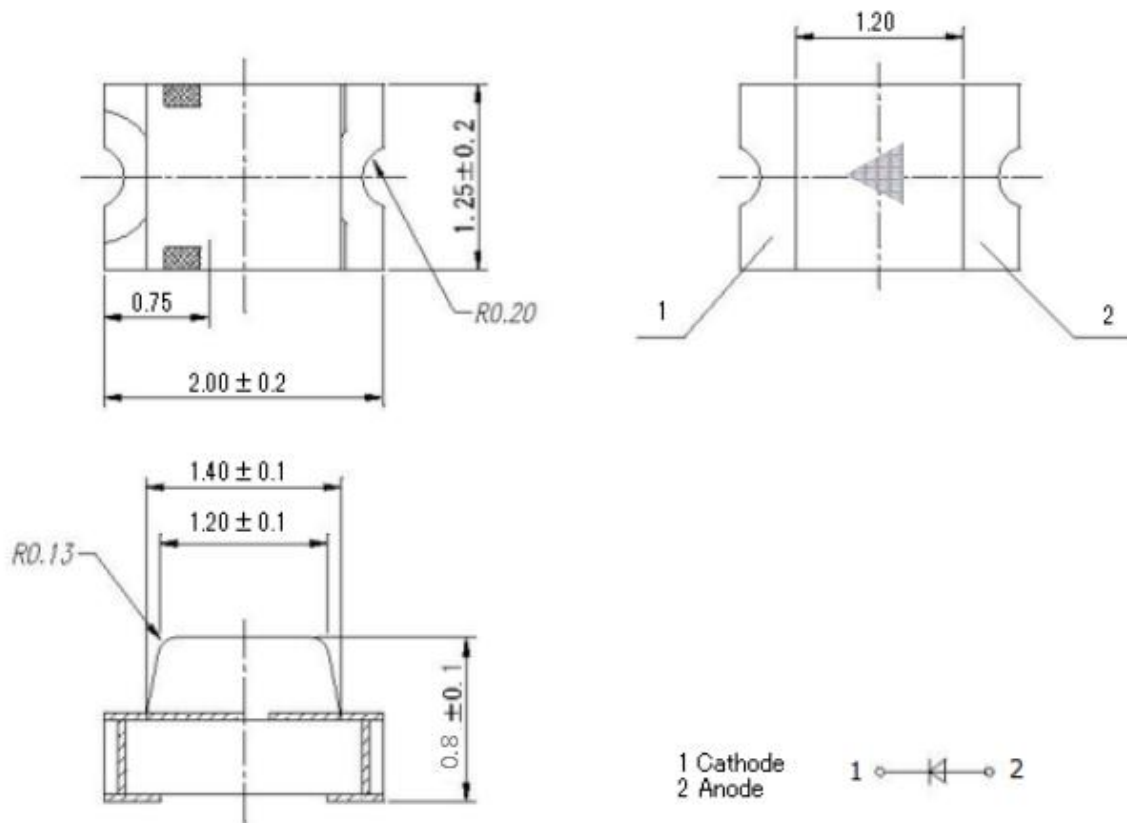
L1	0.369	0.396	0.3752	0.4051	0.3818	0.4006	0.3756	0.3915	0.369	0.396
L2	0.3752	0.4051	0.3813	0.4142	0.3879	0.4098	0.3818	0.4006	0.3752	0.4051
L3	0.3813	0.4142	0.3875	0.4234	0.3941	0.4189	0.3879	0.4098	0.3813	0.4142
L4	0.3875	0.4234	0.3936	0.4325	0.4002	0.428	0.3941	0.4189	0.3875	0.4234
L5	0.3936	0.4325	0.3998	0.4416	0.4064	0.4371	0.4002	0.428	0.3936	0.4325
L6	0.3998	0.4416	0.4059	0.4507	0.4125	0.4462	0.4064	0.4371	0.3998	0.4416
L7	0.4059	0.4507	0.4121	0.4598	0.4187	0.4554	0.4125	0.4462	0.4059	0.4507

**Note:**

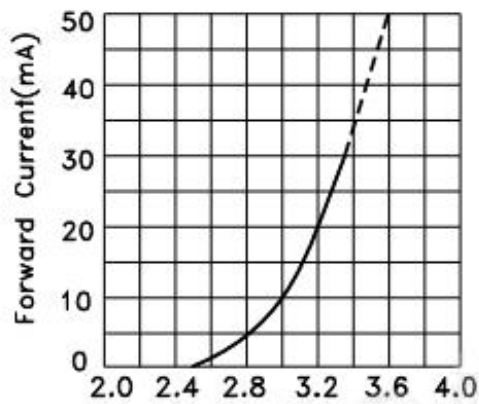
1.The value is based on driving current by 20mA.

2.Tolerance of Chromaticity Coordinates:  $\pm 0.01$

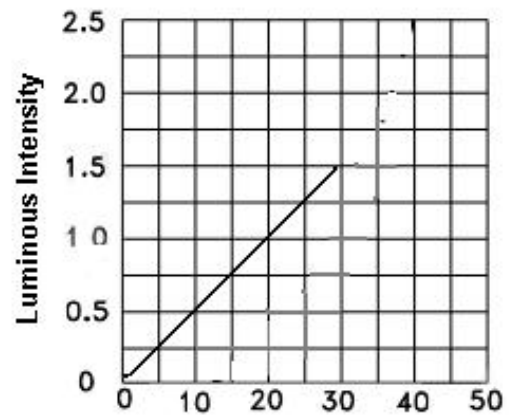
### Package Dimensions



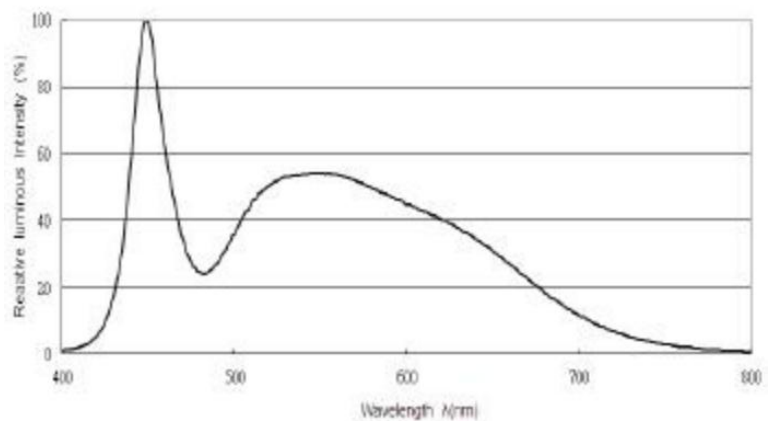
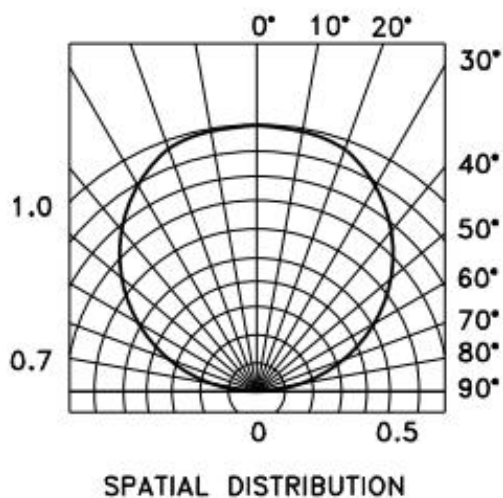
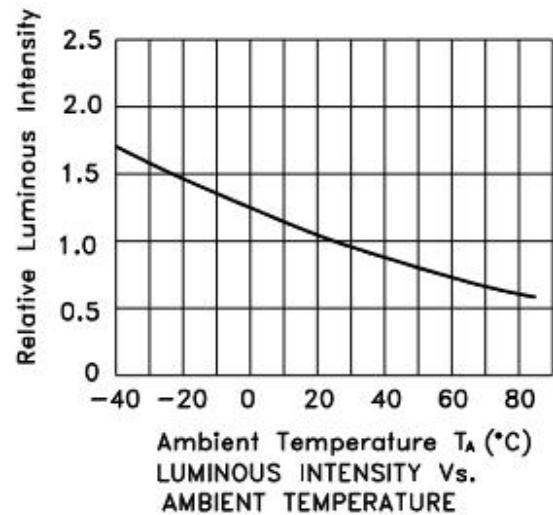
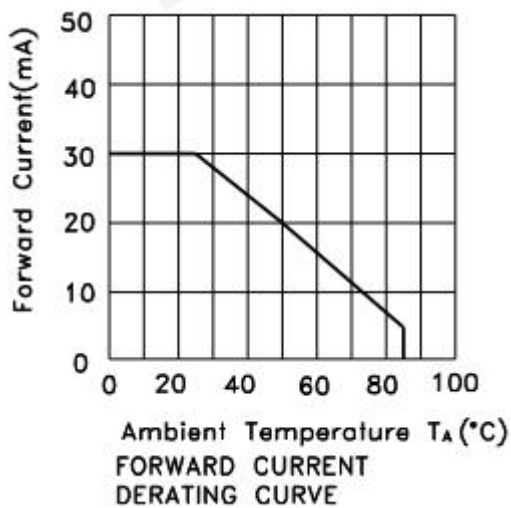
**Note:** Tolerance unless mentioned is  $\pm 0.1$  mm, Unit = mm.



Forward current Vs. Forward voltage



Luminous Intensity Vs. Forward current



## Label Form Specification

CPN: Customer's Production Number

P/N : Production Number

QTY: Packing Quantity

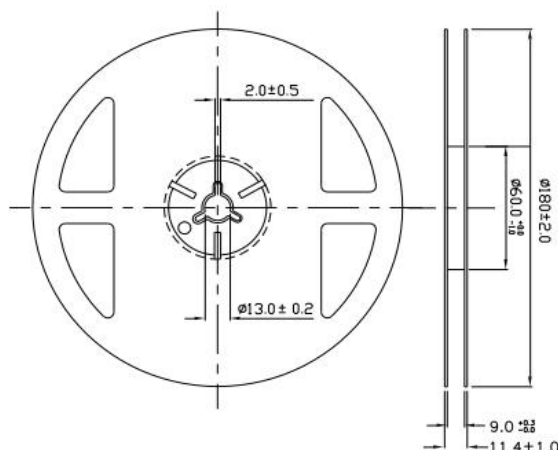
## CAT: Ranks

HUE: Peak Wavelength

REF: Reference

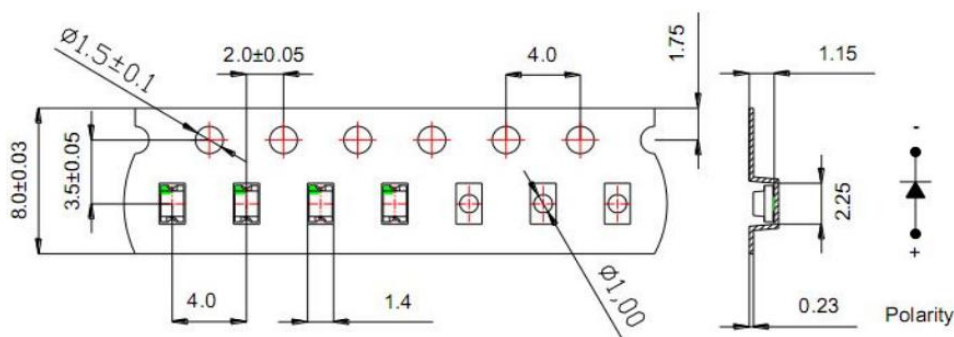
LOT No: Lot Number

## Reel Dimensions



**Note:** The tolerances unless mentioned is  $\pm 0.1\text{mm}$  ,Unit = mm

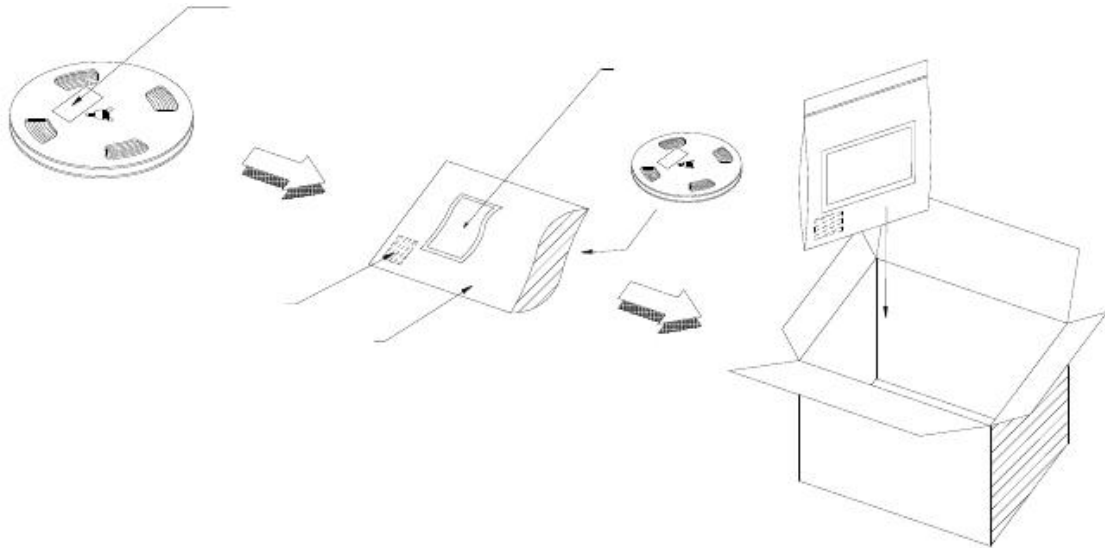
**Carrier Tape Dimensions:(Quantity: 3000pcs/reel)**



**Note:**

- 1.Tolerance unless mentioned is  $\pm 0.1\text{mm}$ ,Unit = mm.  
2.Minimum packing amount is 1000/2000 pcs per reel.

## Moisture Resistant Packing Process



## Reliability Test Items and Conditions

The reliability of products shall be satisfied with items listed below.

Confidence level : 90%

LTPD : 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260°C/10sec.	6 Min	22 PCS	0/1
2	Thermal Shock	H : +100°C 5min ∫ 10 sec L : -10°C 5min	300 Cycles	22 PCS	0/1
3	Temperature Cycle	H : +100°C 15min ∫ 5 min L : -40°C 15min	300 Cycles	22 PCS	0/1
4	High Temperature/Humidity Reverse Bias	Ta=85°C,85%RH	1000 Hrs.	22 PCS	0/1
5	Low Temperature Storage	Ta=-40°C	1000 Hrs.	22 PCS	0/1
6	High Temperature Storage	Ta=100°C	1000 Hrs.	22 PCS	0/1
7	DC Operation Life	Ta=25°C IF = 20 mA	1000 Hrs.	22 PCS	0/1



## Precautions For Use

### 1. Over-current-proof

Customer must apply resistors for protection , otherwise slight voltage shift will cause big current change ( Burn out will happen ).

### 2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package, the LEDs should be kept at 40°C or less and 90%RH or less.

2.3 The LEDs should be used within a year.

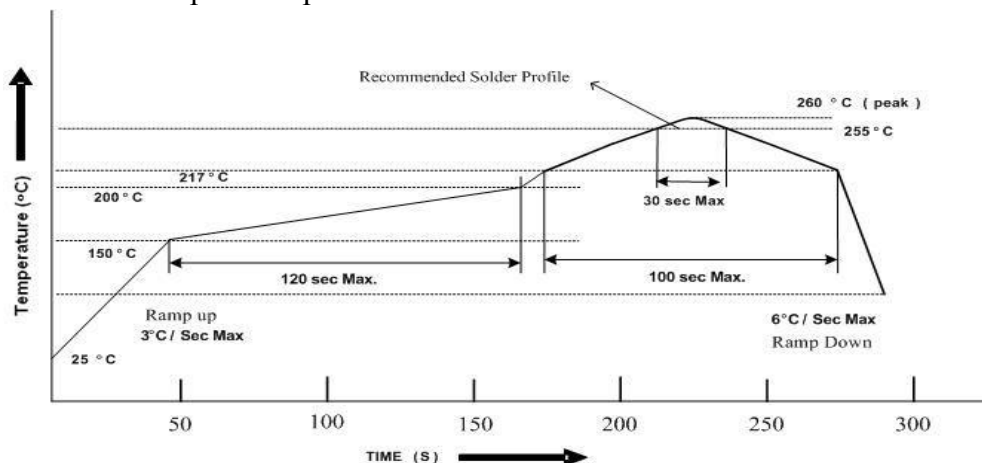
2.4 After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.

2.5 The LEDs should be used within 168 hours (7 days) after opening the package

2.6 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following J-STD-33 Standard.

### 3. Soldering Condition

#### 3.1 Pb-free solder temperature profile



3.2 Reflow soldering should not be done more than two times.

3.3 When soldering, do not put stress on the LEDs during heating.

3.4 After soldering, do not warp the circuit board.

### 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

### 5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.