



# Data Sheet

Customer:	
Part No:	CL-SFC530DWWDBW-3K,6K,-02
Sample No:	
Description:	
Item No:	

Customer					
Check	Inspection	Approval	Date		





### **Features**

■ Package Size:  $5.4 (L) \times 5.0 (W) \times 1.55 (T) \text{ mm}$ 

■ Silicone Packed

■ Suitable for different working environment

■ Super long lifetime: 30000HRs

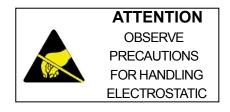
■ Anti UV

■ White colors are available in(2700K- 7000K)

■ Wide viewing angle  $(2\Theta_{1/2}=120^{\circ})$ 

#### **Device Selection Guide**

ITEM	MATERIALS		
Resin	Silicone		
Bonding wire	Φ1mil Au		
Lens color	WaterClear		
Dice	InGaN		



# **Applications**

■ Indoor lighting:

Fluorescent lamp, tube, bulb etc.

■ Commercial illumination and displays:

Advertising words, light box

■ LCD Backlighting (including LED TV)

■ **Decorative lighting**: light strip

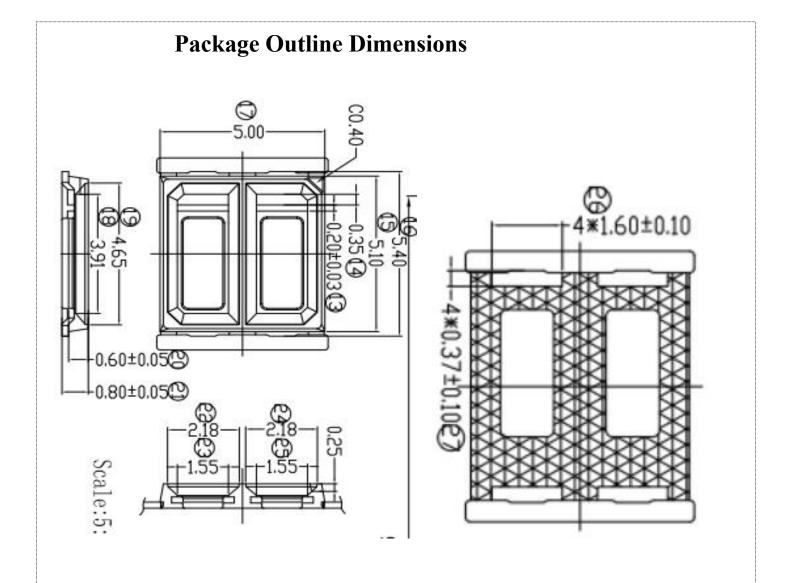
■ Automotive interior auxiliary lighting: reading lamp

**■** Mobile flashlights

■ Luminaries lighting source: Cabinet light, corridor light







**Note:** The tolerances unless mentioned is  $\pm 0.01$  mm.





# Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Rating	Unit
Reverse Voltage	$V_R$	5	V
Forward Current per LED	I <sub>F</sub> 150		mA
Operating Temperature	Topr	-20 ~ +80	$^{\circ}$
Storage Temperature	Tstg	-20 ~ +80	°C
Soldering Temperature	Tsol	260(for 5 seconds)	°C
Power Dissipation	Pd	250	mW
Peak Forward Current (Duty 1/10 @ 1KHz)	$I_{\mathrm{FP}}$	150	mA

# Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Viewing Angle	2 θ 1/2		120		deg	If=150mA
Reverse Current	IR			50	μ Α	VR=5V

## **Notes:**

- 1. Tolerance of Luminous Intensity is  $\pm 15\%$ .
- **2.** Tolerance of Forward Voltage is  $\pm 0.1$ V.
- **3.** If Ra is over 75, the brightness of NW, WW products will be lower than listed below. For further information of Ra, please consult marketing staff of Sunlight.





# **Bin Range of Luminous Intensity**

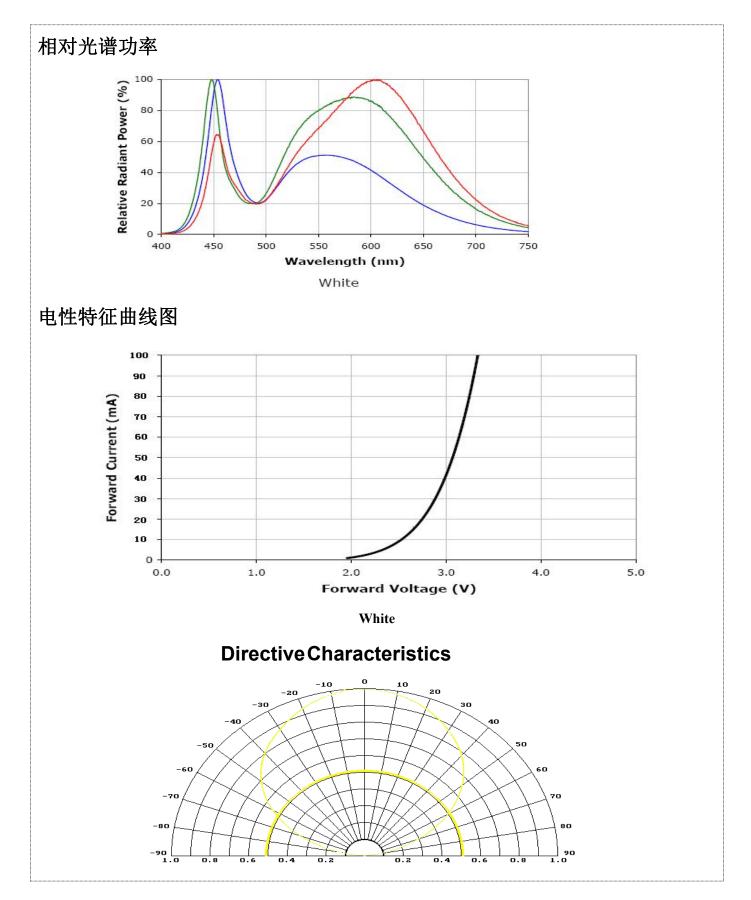
Color	CCTRange		Forward Voltage(V) Vf@ 150mA		Luminous Flux(lm) Φ@150mA		x(lm)	Part Number
	Min.	Max.	Min.	Max.	Gro up	Min.	Тур.	
					C1	55	60	
Pure white	5700K	6300K	3.0	3.2	C2	50	55	
				3.2	C1	55	60	
Warm white 2800K			3.0		C2	50	55	
	3200K							

### Note:

- 1. Please take Luminous Flux as standard parameter, Luminous Intensity is only for reference.
- **2.**Tolerance of Luminous Intensity is  $\pm 15\%$ .







# Reflow Temp/Time

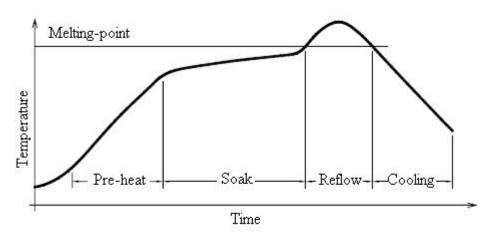




Handing of an SMD LED Should be done only when the Package has been cooled down to below 40°C or less. This is to Prevent SMD LED failures due to thermal-mechanical stress during handing.

#### Reflow soldering

Temperature (top surface of the SMD LED )profile:



#### 1.Use with all SMDsSolder=Sn63-Pb37

Average ramp-up rate=  $4^{\circ}$ C/sec.max.

Preheat temperature:100° ∼150°C

Preheat time =120sec.max.

Ramp-down rate =  $6^{\circ}$ C/sec.max.

Peak temperature =  $230^{\circ}$ C max

Time within  $5^{\circ}$ C of actual peak temperature = 10 sec.max.

Duration above 183°C is 60 sec.max.

#### **2.Solder** = Lead-Free

Average ramp-up rate =  $4^{\circ}$ C/sec.max

Preheat temperature:150~200°C

Preheat time =120 sec.max.

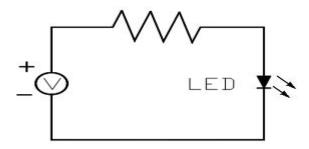
Ramp-down rate =  $6^{\circ}$ C/sec.max.

Peak temperature =  $250^{\circ}$ C max.

Time within 5°C of actual peak temperature =10 sec.max.

Duration above 217°C is 60 sec.max.

#### Test circuit







# Handling precautions

### 1. Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn out will happen).

# 2.cleaning

- 2.1 When necessary, cleaning should occur only with isopropyl alcohol (IPA) at room temperature (25°C) for a duration of no more than one minute. Dry at room temperature for 15 minutes before use.
- 2.2 The influence of ultrasonic cleaning on the SMD LED depends on factors such as ultrasonic power and the way the SMD LEDs are mounted. Ultrasonic cleaning should be pre-qualified to ensure this will not causedamage to the SMD LEDs.

### 3. Storage

- 3.1 It is recommended to store the products in the following conditions
  - : Humidity: 60% R.H. Max.

Temperature:  $5^{\circ}\text{C} \sim 30^{\circ}\text{C} (41^{\circ}\text{F} \sim 86^{\circ}\text{F})$ 

3.2 Shelf life in sealed bag: 12 month at  $<5^{\circ}\text{C}\sim30^{\circ}\text{C}$  and <30% R.H. after the package is opened, the products should be used within 24hrs or they should be kept stored at  $\leq 20\%$  R.H. with zip-lock sealed.

### 4. Baking

It is recommended to bake before soldering when the pack is unsealed after 72hrs. The conditions are as followings:

- **4.1**  $80\pm3$  °C  $\times$  (10~12hrs) and <5%RH, taped reel type
- **4.2** 100±3 °C x (1hr~2hrs), bulk type
- **4.3** 130±3 °C x (45min ~1hr), bulk type