

# Programmable Maximum Duty Cycle PWM Controller

## FEATURES

- User Programmable Maximum PWM Duty Cycle
- 100 $\mu$ A Startup Current
- Operation to 1MHz
- Internal Full Cycle Soft Start
- Internal Leading Edge Blanking of Current Sense Signal
- 1A Totem Pole Output

## DESCRIPTION

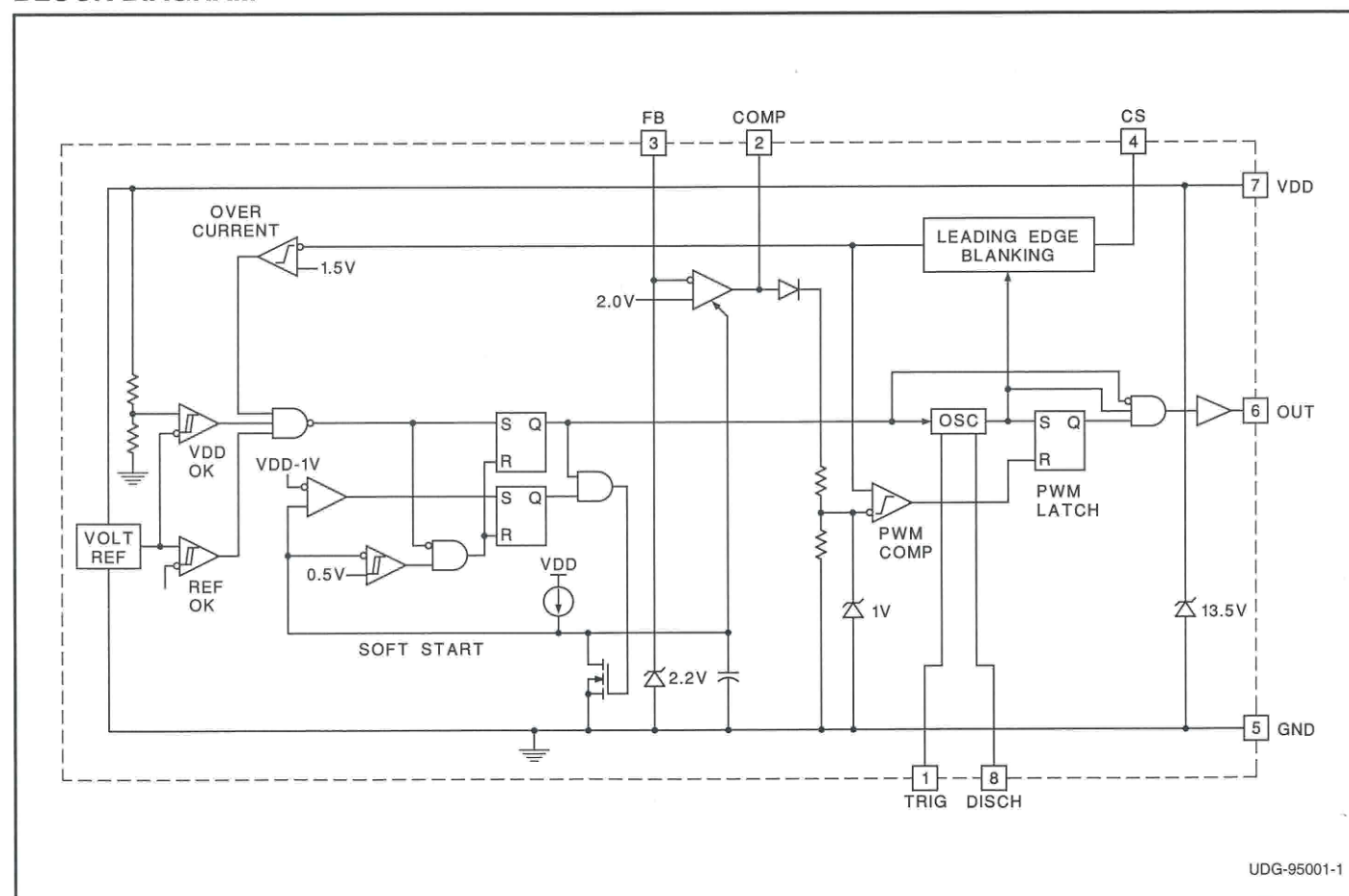
The UCC3807 family of high speed, low power integrated circuits contains all of the control and drive circuitry required for off-line and DC-to-DC fixed frequency current mode switching power supplies with minimal external parts count.

These devices are similar to the UCC3800 family, but with the added feature of a user programmable maximum duty cycle. Oscillator frequency and maximum duty cycle are programmed with two resistors and a capacitor. The UCC3807 family also features internal full cycle soft start and internal leading edge blanking of the current sense input.

The UCC3807 family offers a variety of package options, temperature range options, and choice of critical voltage levels. The family has UVLO thresholds and hysteresis levels for off-line and battery powered systems. Thresholds are shown in the table below.

| Part Number | Turn-on Threshold | Turn-off Threshold | Packages |
|-------------|-------------------|--------------------|----------|
| UCCx807-1   | 7.2V              | 6.9V               | J        |
| UCCx807-2   | 12.5V             | 8.3V               | N, D     |
| UCCx807-3   | 4.3V              | 4.1V               | N, D, PW |

## BLOCK DIAGRAM

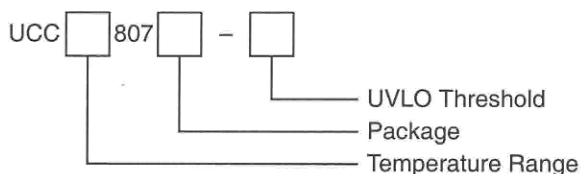


## ABSOLUTE MAXIMUM RATINGS

|                                                                 |                                                |
|-----------------------------------------------------------------|------------------------------------------------|
| Supply Voltage ( $I_{DD} \leq 10\text{mA}$ )                    | 13.5V                                          |
| Supply Current                                                  | 30mA                                           |
| OUT Current                                                     | $\pm 1\text{A}$                                |
| Analog Inputs (FB, CS)                                          | $-0.3\text{V}$ to $(\text{VDD} + 0.3\text{V})$ |
| Power Dissipation at $T_A + 25^\circ\text{C}$ (N or J packages) | 1W                                             |
| Power Dissipation at $T_A + 25^\circ\text{C}$ (D package)       | 0.65W                                          |
| Storage Temperature                                             | $-65^\circ\text{C}$ to $+150^\circ\text{C}$    |
| Junction Temperature                                            | $-65^\circ\text{C}$ to $+150^\circ\text{C}$    |
| Lead Temperature (Soldering, 10 sec.)                           | $+300^\circ\text{C}$                           |

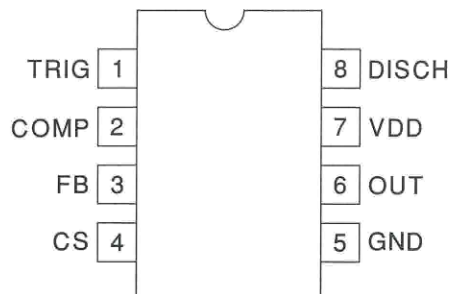
All currents are positive into, negative out of the specified terminal. Consult Packaging Section of Databook for thermal limitations and considerations of packages.

## ORDERING INFORMATION



## CONNECTION DIAGRAMS

DIL-8, SOIC-8, TSSOP-8 (Top View)  
J, N, D or PW Packages



**ELECTRICAL CHARACTERISTICS:** Unless otherwise stated these specifications apply for  $T_A = -55^\circ\text{C}$  to  $+125^\circ\text{C}$  for UCC1807-1/-2/-3;  $-40^\circ\text{C}$  to  $+85^\circ\text{C}$  for UCC2807-1/-2/-3; and  $0^\circ\text{C}$  to  $+70^\circ\text{C}$  for UCC3807-1/-2/-3;  $\text{VDD} = 10\text{V}$  (Note 6),  $R_A = 12\text{k}\Omega$ ,  $R_B = 4.7\text{k}\Omega$ ,  $C_T = 330\text{pF}$ ,  $1.0\mu\text{F}$  capacitor from  $\text{VDD}$  to  $\text{GND}$ ,  $T_A = T_J$ .

| PARAMETER                      | TEST CONDITIONS        | MIN  | TYP    | MAX  | UNITS         |
|--------------------------------|------------------------|------|--------|------|---------------|
| <b>Oscillator Section</b>      |                        |      |        |      |               |
| Frequency                      |                        | 175  | 202    | 228  | kHz           |
| Temperature Stability          | (Note 5)               |      | 2.5    |      | %             |
| Amplitude                      | (Note 1)               |      | 1/3VDD |      | V             |
| <b>Error Amplifier Section</b> |                        |      |        |      |               |
| Input Voltage                  | COMP = 2.0V            | 1.95 | 2.00   | 2.05 | V             |
| Input Bias Current             |                        | -1   |        | 1    | $\mu\text{A}$ |
| Open Loop Voltage Gain         |                        | 60   | 80     |      | dB            |
| COMP Sink Current              | FB = 2.2V, COMP = 1.0V | 0.3  | 2.5    |      | mA            |
| COMP Source Current            | FB = 1.3V, COMP = 4.0V | -0.2 | -0.5   |      | mA            |
| <b>PWM Section</b>             |                        |      |        |      |               |
| Maximum Duty Cycle             |                        | 75   | 78     | 81   | %             |
| Minimum Duty Cycle             | COMP = 0V              |      |        | 0    | %             |
| <b>Current Sense Section</b>   |                        |      |        |      |               |
| Gain                           | (Note 2)               | 1.1  | 1.65   | 1.8  | V/V           |
| Maximum Input Signal           | COMP = 5.0V (Note 3)   | 0.9  | 1.0    | 1.1  | V             |
| Input Bias Current             |                        | -200 |        | 200  | nA            |
| CS Blank Time                  |                        | 50   | 100    | 150  | ns            |
| Overcurrent Threshold          |                        | 1.4  | 1.5    | 1.6  | V             |
| COMP to CS Offset              | CS = 0V                | 0.55 | 1.1    | 1.65 | V             |
| <b>Output Section</b>          |                        |      |        |      |               |
| OUT Low Level                  | I = 100mA              |      | 0.4    | 1    | V             |
| OUT High Level                 | I = -100mA, VDD - OUT  |      | 0.4    | 1    | V             |
| Rise/Fall Time                 | CL = 1nF (Note 5)      |      | 20     | 100  | ns            |

**ELECTRICAL CHARACTERISTICS:** Unless otherwise stated these specifications apply for  $T_A = -55^\circ\text{C}$  to  $+125^\circ\text{C}$  for UCC1807-1/-2/-3;  $-40^\circ\text{C}$  to  $+85^\circ\text{C}$  for UCC2807-1/-2/-3; and  $0^\circ\text{C}$  to  $+70^\circ\text{C}$  for UCC3807-1/-2/-3;  $V_{DD} = 10\text{V}$  (Note 6),  $R_A = 12\text{k}\Omega$ ,  $R_B = 4.7\text{k}\Omega$ ,  $C_T = 330\text{pF}$ ,  $1.0\mu\text{F}$  capacitor from  $V_{DD}$  to  $\text{GND}$ ,  $T_A = T_J$ .

| PARAMETER                             | TEST CONDITIONS                                  | MIN  | TYP  | MAX  | UNITS |
|---------------------------------------|--------------------------------------------------|------|------|------|-------|
| <b>Undervoltage Lockout Section</b>   |                                                  |      |      |      |       |
| Start Threshold                       | UCCx807-1 (Note 4)                               | 6.6  | 7.2  | 7.8  | V     |
|                                       | UCCx807-2                                        | 11.5 | 12.5 | 13.5 | V     |
|                                       | UCCx807-3                                        | 4.1  | 4.3  | 4.5  | V     |
| Minimum Operating Voltage After Start | UCCx807-1 (Note 4)                               | 6.3  | 6.9  | 7.5  | V     |
|                                       | UCCx807-2                                        | 7.6  | 8.3  | 9.0  | V     |
|                                       | UCCx807-3                                        | 3.9  | 4.1  | 4.3  | V     |
| Hysteresis                            | UCCx807-1                                        | 0.1  | 0.3  | 0.5  | V     |
|                                       | UCCx807-2                                        | 3.5  | 4.2  | 5.1  | V     |
|                                       | UCCx807-3                                        | 0.1  | 0.2  | 0.3  | V     |
| <b>Soft Start Section</b>             |                                                  |      |      |      |       |
| COMP Rise Time                        | FB = 1.8V, From 0.5V to 4.0V                     |      | 4    |      | ms    |
| <b>Overall Section</b>                |                                                  |      |      |      |       |
| Startup Current                       | $V_{DD} < \text{Start Threshold (UCCx807-1,-3)}$ |      | 0.1  | 0.2  | mA    |
|                                       | $V_{DD} < \text{Start Threshold (UCCx807-2)}$    |      | 0.15 | 0.25 | mA    |
| Operating Supply Current              | FB = 0V, CS = 0V, No Load (Note 7)               |      | 1.3  | 2.1  | mA    |
| VDD Zener Shunt Voltage               | $I_{DD} = 10\text{mA}$                           | 12.0 | 13.5 | 15.0 | V     |
| Shunt to Start Difference             |                                                  | 0.5  | 1.0  |      | V     |

Note 1: Measured at TRIG; signal minimum =  $1/3 V_{DD}$ , maximum =  $2/3 V_{DD}$ .

Note 2: Gain is defined by:  $A = \frac{\Delta V_{COMP}}{\Delta V_{CS}}$ ,  $0 \leq V_{CS} \leq 0.8\text{V}$

Note 3: Parameter measured at trip point of latch with FB at 0V.

Note 4: Start Threshold and Zener Shunt thresholds track one another.

Note 5: Ensured by design. Not 100% tested in production.

Note 6: Adjust VDD above the start threshold before setting at 10V for UCC3807-2.

Note 7: Does not include current in external timing RC network.

## PIN DESCRIPTIONS

**COMP:** COMP is the output of the error amplifier and the input of the PWM comparator. The error amplifier in the UCC3807 is a low output impedance, 2MHz operational amplifier. COMP can both source and sink current. The error amplifier is internally current limited, which allows zero duty cycle by externally forcing COMP to GND.

The UCC3807 family features built-in full cycle soft start. Soft start is implemented as a clamp on the maximum COMP voltage.

**CS:** Current sense input. There are two current sense comparators on the chip, the PWM comparator and an overcurrent comparator.

The UCC3807 also contains a leading edge blanking circuit, which disconnects the external CS signal from the current sense comparator during the 100ns interval immediately following the rising edge of the signal at the OUT pin. In most applications, no analog filtering is required on CS. Compared to an external RC filtering technique, leading edge blanking provides a smaller effective CS to OUT propagation delay. Note, however, that the minimum non-zero on-time of the OUT signal is directly

affected by the leading edge blanking and the CS to OUT propagation delay.

The overcurrent comparator is only intended for fault sensing. Exceeding the overcurrent threshold causes a soft start cycle.

**FB:** The inverting input to the error amplifier. For best stability, keep connections to FB as short as possible and stray capacitance as small as possible.

**GND:** Reference ground and power ground for all functions of the part.

**OUT:** The output of a high current power driver capable of driving the gate of a power MOSFET with peak currents exceeding 1A. OUT is actively held low when VDD is below the UVLO threshold.

The high current power driver consists of MOSFET output devices in a totem pole configuration. This allows the output to switch from VDD to GND. The output stage also provides a very low impedance which minimizes overshoot and undershoot. In most cases, external Schottky clamp diodes are not required.

**PIN DESCRIPTIONS (cont.)**

**TRIG/DISCH:** Oscillator control pins. Trig is the oscillator timing input, which has an RC-type charge/discharge signal controlling the chip's internal oscillator. DISCH is the pin which provides the low impedance discharge path for the external RC network during normal operation. Oscillator frequency and maximum duty cycle are computed as follows:

$$\text{frequency} \approx \frac{1.4}{(R_A + 2R_B) C_T}$$

$$\text{duty cycle} \approx \frac{R_A + R_B}{R_A + 2R_B}$$

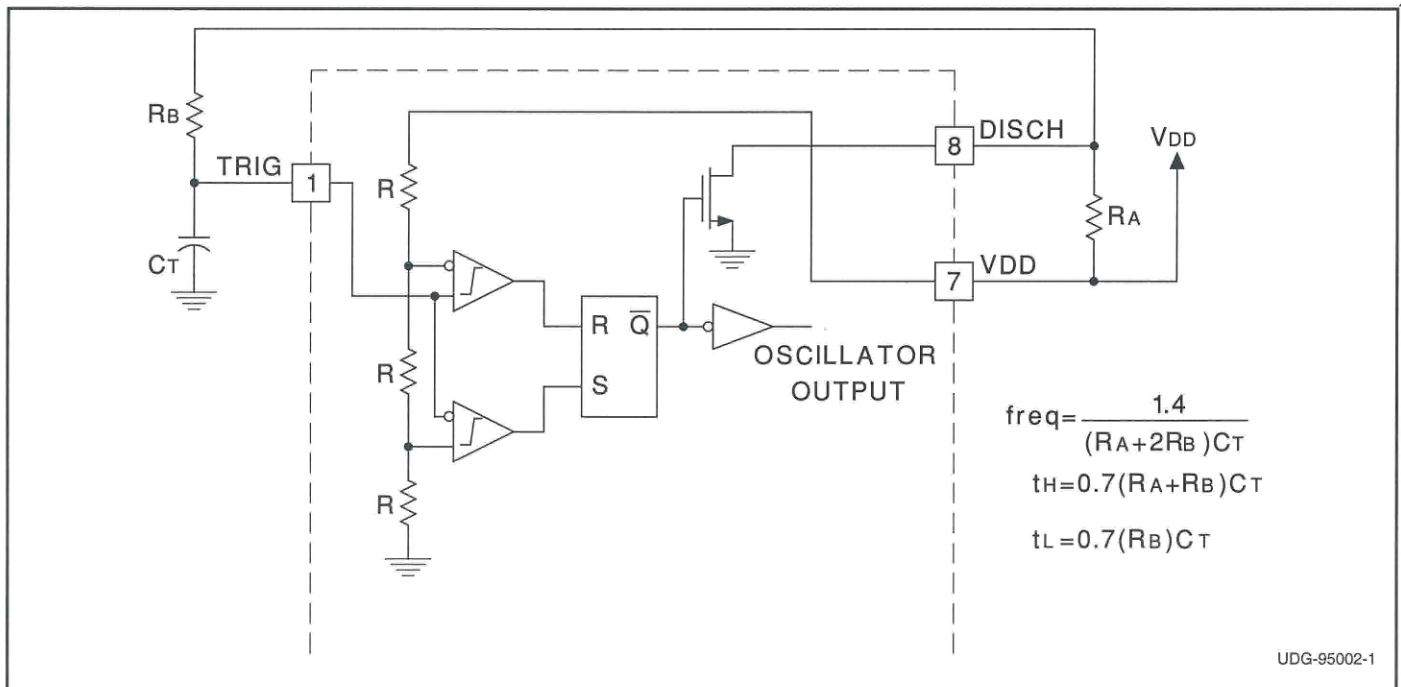
as shown in Figure 1.

For best performance, keep the lead from  $C_T$  to GND as short as possible. A separate ground connection for  $C_T$  is desirable. The minimum value of  $R_A$  is 10k $\Omega$ , the minimum value of  $R_B$  is 2.2k $\Omega$ , and the minimum value of  $C_T$  is 47pF.

**VDD:** The power input connection for this device. Total VDD current is the sum of quiescent current and the average OUT current. Knowing the operating frequency and the MOSFET gate charge (Qg), average OUT current can be calculated from

$$I_{OUT} = Q_g \cdot F, \text{ where } F \text{ is frequency.}$$

To prevent noise problems, bypass VDD to GND with a ceramic capacitor as close to the chip as possible in parallel with an electrolytic capacitor.



**Figure 1. Oscillator Block Diagram**

**APPLICATIONS INFORMATION**

The circuit shown in Fig. 2 illustrates the use of the UCC3807 in a typical off-line application. The 100W, 200kHz, universal input forward converter produces a regulated 12VDC at 8 Amps. The programmable maximum duty cycle of the UCC3807 allows operation down to 80VRMS and up to 265VRMS with a simple RCD clamp to limit the MOSFET voltage and provide core reset. In this application the maximum duty cycle is set to about 65%. Another feature of the design is the use of a flyback winding on the output filter choke for both bootstrapping and voltage regulation. This method of loop closure eliminates the optocoupler and secondary side regulator, common to most off-line designs, while providing good line and load regulation.

**T1:**

|            |                                       |
|------------|---------------------------------------|
| Core       | Magnetics Inc. #P-42625-UG (ungapped) |
| Primary:   | 28 turns of 2x #26AWG                 |
| Secondary: | 6 turns of 50x0.2mm Litz wire         |

**L1:**

|                 |                                            |
|-----------------|--------------------------------------------|
| Core:           | Magnetics Inc. #P-42625-SG-37 (0.020" gap) |
| Main Winding:   | 13 turns of 2x #18AWG                      |
| Second Winding: | 11 turns of #26AWG                         |

**Magnetics Inc.**

900 E. Butler Road  
P.O. Box 391  
Butler, PA 16003  
Tel: (412) 282-8282  
Fax: (412) 282-6955

APPLICATIONS INFORMATION (cont.)

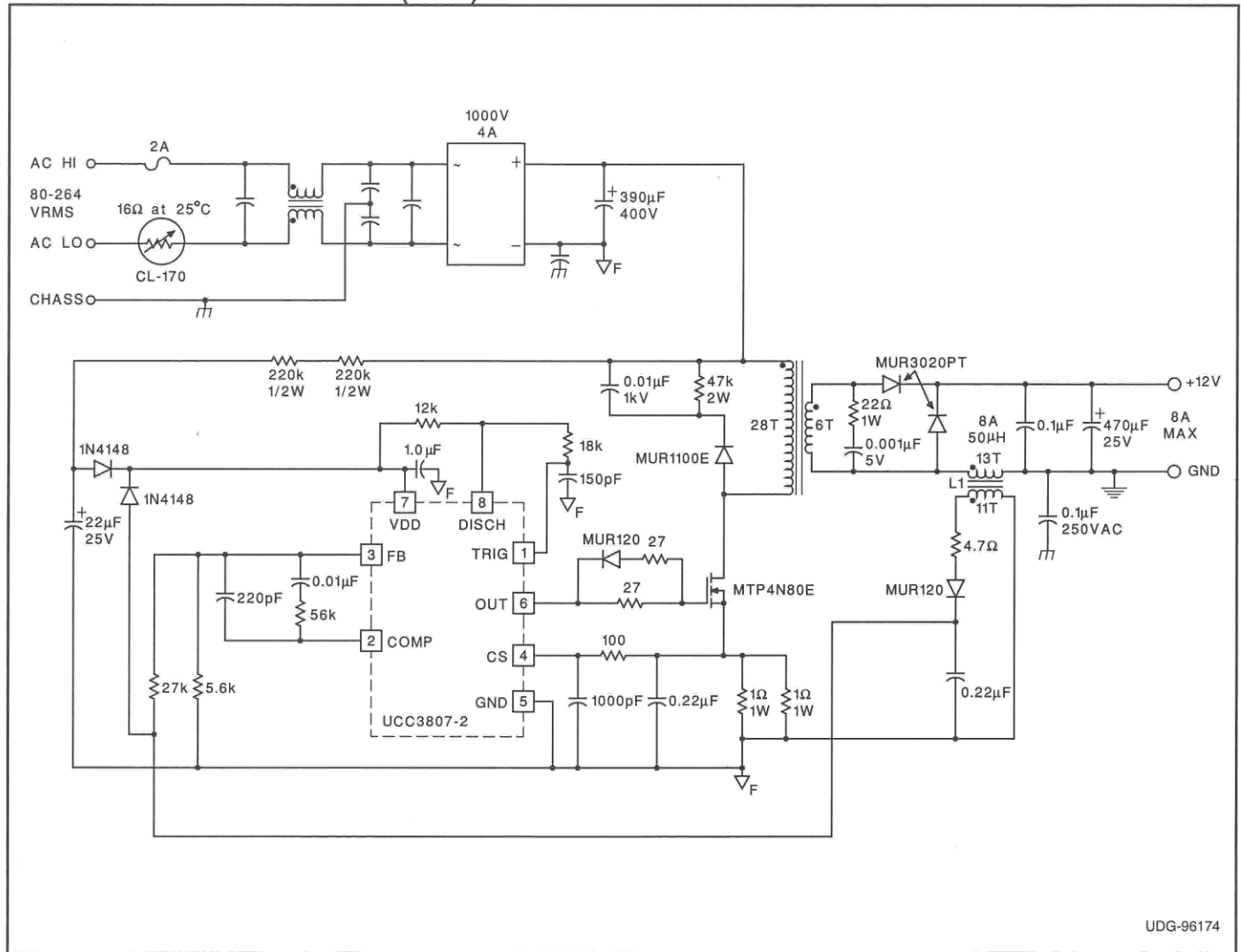


Figure 2. Typical Off-line Application Using UCC3807-2

# APPLICATIONS INFORMATION (cont.)

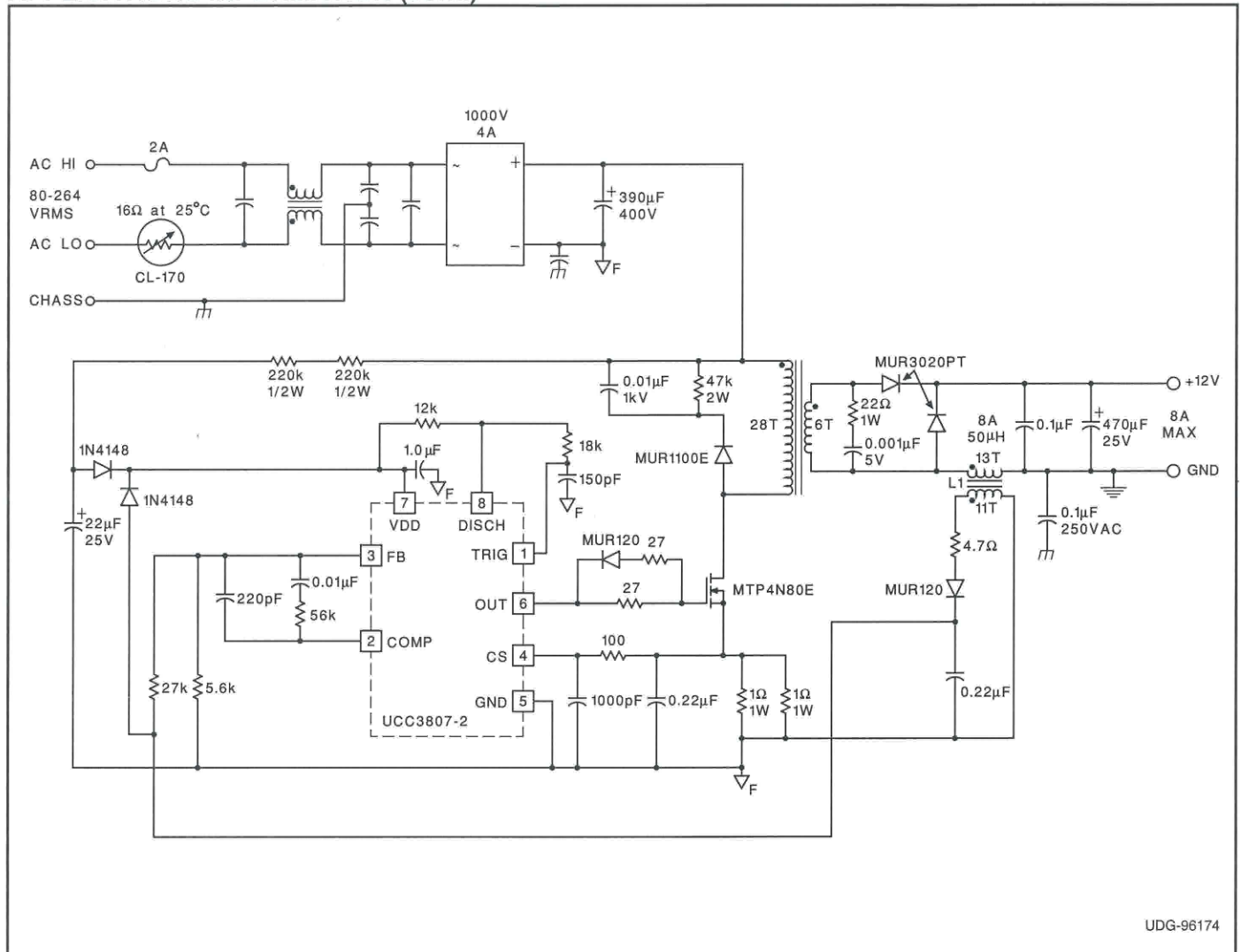


Figure 2. Typical Off-line Application Using UCC3807-2

## REVISION HISTORY

SLUS163B, October 2010:

Updated missing symbols, no technical changes made.

## PACKAGING INFORMATION

| Orderable part number        | Status<br>(1) | Material type<br>(2) | Package   Pins | Package qty   Carrier | RoHS<br>(3) | Lead finish/<br>Ball material<br>(4) | MSL rating/<br>Peak reflow<br>(5) | Op temp (°C) | Part marking<br>(6)      |
|------------------------------|---------------|----------------------|----------------|-----------------------|-------------|--------------------------------------|-----------------------------------|--------------|--------------------------|
| <a href="#">UCC2807D-1</a>   | Active        | Production           | SOIC (D)   8   | 75   TUBE             | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 2807-1                   |
| UCC2807D-1.A                 | Active        | Production           | SOIC (D)   8   | 75   TUBE             | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 2807-1                   |
| <a href="#">UCC2807D-2</a>   | Active        | Production           | SOIC (D)   8   | 75   TUBE             | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 2807-2                   |
| UCC2807D-2.A                 | Active        | Production           | SOIC (D)   8   | 75   TUBE             | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 2807-2                   |
| <a href="#">UCC2807D-3</a>   | Active        | Production           | SOIC (D)   8   | 75   TUBE             | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 2807-3                   |
| UCC2807D-3.A                 | Active        | Production           | SOIC (D)   8   | 75   TUBE             | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 2807-3                   |
| UCC2807D-3G4                 | Active        | Production           | SOIC (D)   8   | 75   TUBE             | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 2807-3                   |
| <a href="#">UCC2807DTR-1</a> | Active        | Production           | SOIC (D)   8   | 2500   LARGE T&R      | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 2807-1                   |
| UCC2807DTR-1.A               | Active        | Production           | SOIC (D)   8   | 2500   LARGE T&R      | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 2807-1                   |
| <a href="#">UCC2807DTR-2</a> | Active        | Production           | SOIC (D)   8   | 2500   LARGE T&R      | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 2807-2                   |
| UCC2807DTR-2.A               | Active        | Production           | SOIC (D)   8   | 2500   LARGE T&R      | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 2807-2                   |
| <a href="#">UCC2807DTR-3</a> | Active        | Production           | SOIC (D)   8   | 2500   LARGE T&R      | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 2807-3                   |
| UCC2807DTR-3.A               | Active        | Production           | SOIC (D)   8   | 2500   LARGE T&R      | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 2807-3                   |
| <a href="#">UCC3807D-1</a>   | Active        | Production           | SOIC (D)   8   | 75   TUBE             | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | 0 to 70      | (3807-1, UCC3807)<br>D-1 |
| UCC3807D-1.A                 | Active        | Production           | SOIC (D)   8   | 75   TUBE             | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | 0 to 70      | (3807-1, UCC3807)<br>D-1 |
| <a href="#">UCC3807D-2</a>   | Active        | Production           | SOIC (D)   8   | 75   TUBE             | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | 0 to 70      | (3807-2, UCC3807)<br>D-2 |
| UCC3807D-2.A                 | Active        | Production           | SOIC (D)   8   | 75   TUBE             | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | 0 to 70      | (3807-2, UCC3807)<br>D-2 |
| <a href="#">UCC3807D-3</a>   | Active        | Production           | SOIC (D)   8   | 75   TUBE             | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | 0 to 70      | (3807-3, UCC3807)<br>D-3 |
| UCC3807D-3.A                 | Active        | Production           | SOIC (D)   8   | 75   TUBE             | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | 0 to 70      | (3807-3, UCC3807)<br>D-3 |
| <a href="#">UCC3807DTR-3</a> | Active        | Production           | SOIC (D)   8   | 2500   LARGE T&R      | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | 0 to 70      | (3807-3, UCC3807)<br>D-3 |
| UCC3807DTR-3.A               | Active        | Production           | SOIC (D)   8   | 2500   LARGE T&R      | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | 0 to 70      | (3807-3, UCC3807)<br>D-3 |

<sup>(1)</sup> **Status:** For more details on status, see our [product life cycle](#).

<sup>(2)</sup> **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

<sup>(3)</sup> **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

<sup>(4)</sup> **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

<sup>(5)</sup> **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

<sup>(6)</sup> **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "-" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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## TAPE AND REEL INFORMATION



\*All dimensions are nominal

| Device       | Package Type | Package Drawing | Pins | SPQ  | Reel Diameter (mm) | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
|--------------|--------------|-----------------|------|------|--------------------|--------------------|---------|---------|---------|---------|--------|---------------|
| UCC2807DTR-1 | SOIC         | D               | 8    | 2500 | 330.0              | 12.4               | 6.4     | 5.2     | 2.1     | 8.0     | 12.0   | Q1            |
| UCC2807DTR-2 | SOIC         | D               | 8    | 2500 | 330.0              | 12.4               | 6.4     | 5.2     | 2.1     | 8.0     | 12.0   | Q1            |
| UCC2807DTR-3 | SOIC         | D               | 8    | 2500 | 330.0              | 12.4               | 6.4     | 5.2     | 2.1     | 8.0     | 12.0   | Q1            |
| UCC3807DTR-3 | SOIC         | D               | 8    | 2500 | 330.0              | 12.4               | 6.4     | 5.2     | 2.1     | 8.0     | 12.0   | Q1            |

## TAPE AND REEL BOX DIMENSIONS



\*All dimensions are nominal

| Device       | Package Type | Package Drawing | Pins | SPQ  | Length (mm) | Width (mm) | Height (mm) |
|--------------|--------------|-----------------|------|------|-------------|------------|-------------|
| UCC2807DTR-1 | SOIC         | D               | 8    | 2500 | 353.0       | 353.0      | 32.0        |
| UCC2807DTR-2 | SOIC         | D               | 8    | 2500 | 353.0       | 353.0      | 32.0        |
| UCC2807DTR-3 | SOIC         | D               | 8    | 2500 | 353.0       | 353.0      | 32.0        |
| UCC3807DTR-3 | SOIC         | D               | 8    | 2500 | 353.0       | 353.0      | 32.0        |

## TUBE



\*All dimensions are nominal

| Device       | Package Name | Package Type | Pins | SPQ | L (mm) | W (mm) | T (μm) | B (mm) |
|--------------|--------------|--------------|------|-----|--------|--------|--------|--------|
| UCC2807D-1   | D            | SOIC         | 8    | 75  | 506.6  | 8      | 3940   | 4.32   |
| UCC2807D-1.A | D            | SOIC         | 8    | 75  | 506.6  | 8      | 3940   | 4.32   |
| UCC2807D-2   | D            | SOIC         | 8    | 75  | 506.6  | 8      | 3940   | 4.32   |
| UCC2807D-2.A | D            | SOIC         | 8    | 75  | 506.6  | 8      | 3940   | 4.32   |
| UCC2807D-3   | D            | SOIC         | 8    | 75  | 506.6  | 8      | 3940   | 4.32   |
| UCC2807D-3.A | D            | SOIC         | 8    | 75  | 506.6  | 8      | 3940   | 4.32   |
| UCC2807D-3G4 | D            | SOIC         | 8    | 75  | 506.6  | 8      | 3940   | 4.32   |
| UCC3807D-1   | D            | SOIC         | 8    | 75  | 506.6  | 8      | 3940   | 4.32   |
| UCC3807D-1.A | D            | SOIC         | 8    | 75  | 506.6  | 8      | 3940   | 4.32   |
| UCC3807D-2   | D            | SOIC         | 8    | 75  | 506.6  | 8      | 3940   | 4.32   |
| UCC3807D-2.A | D            | SOIC         | 8    | 75  | 506.6  | 8      | 3940   | 4.32   |
| UCC3807D-3   | D            | SOIC         | 8    | 75  | 506.6  | 8      | 3940   | 4.32   |
| UCC3807D-3.A | D            | SOIC         | 8    | 75  | 506.6  | 8      | 3940   | 4.32   |



## PACKAGE OUTLINE

**SOIC - 1.75 mm max height**

SMALL OUTLINE INTEGRATED CIRCUIT



1. Linear dimensions are in inches [millimeters]. Dimensions in parenthesis are for reference only. Controlling dimensions are in inches. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed .006 [0.15] per side.
4. This dimension does not include interlead flash.
5. Reference JEDEC registration MS-012, variation AA.



## EXAMPLE STENCIL DESIGN

D0008A

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



SOLDER PASTE EXAMPLE  
BASED ON .005 INCH [0.125 MM] THICK STENCIL  
SCALE:8X

4214825/C 02/2019

NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.

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