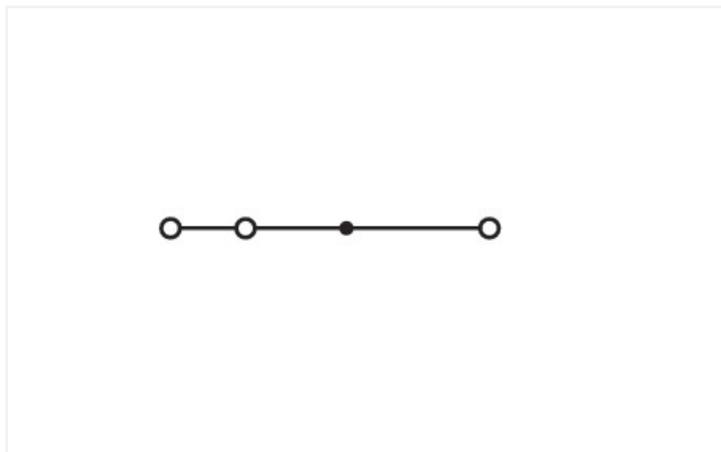


Data Sheet | Item Number: 280-654

3-conductor through terminal block; 2.5 mm²; center marking; for DIN-rail 35 x 15 and 35 x 7.5; CAGE CLAMP®; 2,50 mm²; orange

<https://www.wago.com/280-654>



Color: ■ orange

Similar to illustration

Similar to illustration

Through terminal block, 280 Series, operating tool

Easily, quickly and safely connect conductors with this through terminal block (item number 280-654). Conductors should only be connected to this through terminal block if their strip length is between 8 and 9 mm. Whether in industrial or building applications, our rail-mount through terminal blocks are the perfect solution to quickly and securely connect electrical conductors. Depending on the version, you can use them for either typical through-wiring or potential distribution. This product incorporates conductor terminals and utilizes CAGE CLAMP®. Our CAGE CLAMP® connection offers a convenient and maintenance-free way to connect all types of conductors. You do not need to prepare the conductor in any way, such as crimping ferrules. This through terminal block is suitable for conductor cross sections ranging from 0.08 mm² to 2.5 mm².

An operating tool is used to operate this through rail-mount terminal block.

Electrical data

| Ratings per | IEC/EN 60947-7-1 | | |
|---------------------------------|------------------|-----|----|
| Overvoltage category | III | III | II |
| Pollution degree | 3 | 2 | 2 |
| Nominal voltage | 800 V | - | - |
| Rated impulse withstand voltage | 8 kV | - | - |
| Rated current | 24 A | - | - |

Power Loss

| | |
|--|-----------|
| Power loss, per pole (potential) | 0.7661 W |
| Rated current I_N for power loss specification | 24 A |
| Resistance value for specified, current-dependent power loss | 0.00133 Ω |

General information

| | |
|------------------|----------------------------|
| Wiring direction | Front-entry wiring, angled |
|------------------|----------------------------|

Connection data

| | |
|----------------------------|---|
| Clamping units | 3 |
| Total number of potentials | 1 |
| Number of levels | 1 |

Connection 1

| | |
|---------------------------------|--------------------|
| Connection technology | CAGE CLAMP® |
| Actuation type | Operating tool |
| Connectable conductor materials | Copper Aluminum |

Connectable conductor materials (note) **Terminating Aluminum Conductors**
WAGO Spring-Clamp Terminal Blocks are suitable for solid aluminum conductors up to 4 mm²/12 AWG if WAGO "Alu-Plus" Contact Paste [249-130](#) is used for termination.

"Alu-Plus" Contact Paste Advantages:

- Automatically destroys the oxide film during clamping.
- Prevents fresh oxidation at the clamping point.
- Prevents electrolytic corrosion between aluminum and copper conductors (in the same terminal block).
- Provides long-term protection against corrosion.

Using terminal blocks with CAGE CLAMP® Spring Pressure Connection Technology, **aluminum conductors must first be cleaned with a blade** and then immediately inserted into the clamping units filled with "Alu-Plus" contact paste.

It is also possible to apply WAGO "Alu-Plus" **additionally** on the whole surface of the aluminum conductor before termination.

Please note that the nominal currents must be adapted to the reduced conductivity of the aluminum conductors:
2.5 mm² = 16 A
4 mm² = 22 A

| | |
|--------------------------------|--|
| Solid conductor | 0.08 ... 2.5 mm ² / 28 ... 12 AWG |
| Fine-stranded conductor | 0.08 ... 2.5 mm ² / 28 ... 12 AWG |
| Note (conductor cross-section) | 12 AWG: THHN, THWN |
| Strip length | 8 ... 9 mm / 0.31 ... 0.35 inches |
| Wiring direction | Front-entry wiring, angled |

Physical data

| | |
|-----------------------------------|------------------------|
| Width | 5 mm / 0.197 inches |
| Height | 50.5 mm / 1.988 inches |
| Depth from upper-edge of DIN-rail | 36.5 mm / 1.437 inches |

Mechanical data

| | |
|---------------|----------------|
| Design | angled |
| Mounting type | DIN-35 rail |
| Marking level | Center marking |

Material data

| | |
|------------------------------------|--|
| Note (material data) | Information on material specifications can be found here |
| Color | orange |
| Material group | I |
| Insulation material (main housing) | Polyamide (PA66) |
| Flammability class per UL94 | V0 |
| Fire load | 0.122 MJ |
| Weight | 6.7 g |

Environmental requirements

| | |
|----------------------------------|-----------------|
| Processing temperature | -35 ... +85 °C |
| Continuous operating temperature | -60 ... +105 °C |

Commercial data

| | |
|-----------------------|----------------------------------|
| Product Group | 1 (Rail Mounted Terminal Blocks) |
| PU (SPU) | 100 pcs |
| Packaging type | Box |
| Country of origin | DE |
| GTIN | 4044918325936 |
| Customs tariff number | 85369010000 |

Product Classification

| | |
|-------------|----------------------|
| UNSPSC | 39121410 |
| eCl@ss 10.0 | 27-14-11-20 |
| eCl@ss 9.0 | 27-14-11-20 |
| ETIM 9.0 | EC000897 |
| ETIM 10.0 | EC000897 |
| ECCN | NO US CLASSIFICATION |

Environmental Product Compliance

| | |
|------------------------|-------------------------|
| RoHS Compliance Status | Compliant, No Exemption |
|------------------------|-------------------------|

Approvals / Certificates

General approvals



| Approval | Standard | Certificate Name |
|---------------------------------------|----------|------------------|
| CSA DEKRA Certification B.V. | C22.2 | 1536071 |
| KEMA/KEUR DEKRA Certification B.V. | EN 60947 | 71-154769 |
| UL UL International Germany GmbH | UL 1059 | E45172 |

Declarations of conformity and manufacturer's declarations

| Approval | Standard | Certificate Name |
|--|----------|------------------|
| EU-Declaration of Conformity WAGO GmbH & Co. KG | - | - |
| UK-Declaration of Conformity WAGO GmbH & Co. KG | - | - |

Approvals for marine applications



| Approval | Standard | Certificate Name |
|---|----------|------------------|
| ABS American Bureau of Ship- ping | EN 60947 | 24-0152298-PDA |
| DNV GL Det Norske Veritas, Ger- manischer Lloyd | - | TAE00001V2 |

Downloads

Environmental Product Compliance

| Compliance Search |
|---|
| Environmental Product Compliance 280-654 |

Documentation

| Bid Text | | | |
|----------|------------|-----------------|--|
| 280-654 | 19.02.2019 | xml 3.27 KB | |
| 280-654 | 28.02.2017 | doc 24.00 KB | |

CAD/CAE-Data

| CAD data |
|----------------------|
| 2D/3D Models 280-654 |

| CAE data |
|------------------------------|
| EPLAN Data Portal 280-654 |
| WSCAD Universe 280-654 |
| ZUKEN Portal 280-654 |

1 Compatible Products

1.1 Required Accessories

1.1.1 End plate

1.1.1.1 End plate

| | | | |
|---|---|---|---|
| | | | |
| Item No.: 280-312 End and intermediate plate; 2.5 mm thick; gray | Item No.: 280-313 End and intermediate plate; 2.5 mm thick; orange | Item No.: 280-348 Separator plate; 2.5 mm thick; oversized; gray | Item No.: 280-318 Separator plate; 2.5 mm thick; oversized; orange |

1.2 Optional Accessories

1.2.1 DIN-rail

1.2.1.1 Mounting accessories



Item No.: 210-196

Aluminum carrier rail; 35 x 8.2 mm; 1.6 mm thick; 2 m long; unslotted; similar to EN 60715; silver-colored



Item No.: 210-198

Copper carrier rail; 35 x 15 mm; 2.3 mm thick; 2 m long; unslotted; according to EN 60715; copper-colored



Item No.: 210-508

Steel carrier rail; 35 x 15 mm; 1.5 mm thick; 2 m long; slotted; galvanized; similar to EN 60715; silver-colored



Item No.: 210-197

Steel carrier rail; 35 x 15 mm; 1.5 mm thick; 2 m long; slotted; similar to EN 60715; silver-colored



Item No.: 210-506

Steel carrier rail; 35 x 15 mm; 1.5 mm thick; 2 m long; unslotted; galvanized; similar to EN 60715; silver-colored



Item No.: 210-114

Steel carrier rail; 35 x 15 mm; 1.5 mm thick; 2 m long; unslotted; similar to EN 60715; silver-colored



Item No.: 210-118

Steel carrier rail; 35 x 15 mm; 2.3 mm thick; 2 m long; unslotted; according to EN 60715; silver-colored



Item No.: 210-115

Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; slotted; according to EN 60715; "Hole width 18 mm; silver-colored



Item No.: 210-112

Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; slotted; according to EN 60715; "Hole width 25 mm; silver-colored



Item No.: 210-504

Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; slotted; galvanized; according to EN 60715; silver-colored



Item No.: 210-113

Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; unslotted; according to EN 60715; silver-colored



Item No.: 210-505

Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; unslotted; galvanized; according to EN 60715; silver-colored

1.2.2 Ferrule

1.2.2.1 Ferrule



Item No.: 216-301

Ferrule; Sleeve for 0.25 mm² / AWG 24; insulated; electro-tin plated; yellow



Item No.: 216-302

Ferrule; Sleeve for 0.34 mm² / 22 AWG; insulated; electro-tin plated; light turquoise



Item No.: 216-201

Ferrule; Sleeve for 0.5 mm² / 20 AWG; insulated; electro-tin plated; electrolytic copper; acc. to DIN 46228, Part 4/09.90; white



Item No.: 216-101

Ferrule; Sleeve for 0.5 mm² / AWG 22; un-insulated; electro-tin plated; silver-colored



Item No.: 216-202

Ferrule; Sleeve for 0.75 mm² / 18 AWG; insulated; electro-tin plated; gray



Item No.: 216-102

Ferrule; Sleeve for 0.75 mm² / AWG 20; un-insulated; electro-tin plated; silver-colored



Item No.: 216-203

Ferrule; Sleeve for 1 mm² / AWG 18; insulated; electro-tin plated; red



Item No.: 216-103

Ferrule; Sleeve for 1 mm² / AWG 18; un-insulated; electro-tin plated



Item No.: 216-204

Ferrule; Sleeve for 1.5 mm² / AWG 16; insulated; electro-tin plated; black



Item No.: 216-104

Ferrule; Sleeve for 1.5 mm² / AWG 16; un-insulated; electro-tin plated; silver-colored

1.2.3 Installation

1.2.3.1 Cover



Item No.: 709-153

Cover; Type 1; suitable for cover carrier, type 1; 1 m long; transparent

1.2.3.2 Cover carrier



Item No.: 709-167

Cover carrier; Type 1; incl. fixing/retaining screws and knurled nut; suitable for 279 to 282 and 880 Series rail-mounted terminal blocks; suitable for 264 Series miniature rail-mounted terminal blocks; suitable for 270 Series sensor and actuator terminal blocks; gray

1.2.3.3 Mounting accessories



Item No.: 209-106

Mounting carrier; for isolated mounting on DIN 35 rails; gray



Item No.: 249-116

Screwless end stop; 6 mm wide; for DIN-rail 35 x 15 and 35 x 7.5; gray

1.2.4 Insulation stop

1.2.4.1 Insulation stop



Item No.: 280-470

Insulation stop; 0.08 - 0.2 mm² "s" (0.14 mm² "f-st"); 5 pieces/strip; white



Item No.: 280-471

Insulation stop; 0.25 - 0.5 mm²; 5 pieces/strip; light gray



Item No.: 280-472

Insulation stop; 0.75 - 1 mm²; 5 pieces/strip; black

1.2.5 Jumper

1.2.5.1 Jumper



Item No.: 280-490

Jumper; 10-way; insulated; gray



Item No.: 280-482

Jumper; 2-way; insulated; gray



Item No.: 280-492

Jumper; 2-way; insulated; gray



Item No.: 280-483

Jumper; 3-way; insulated; gray



Item No.: 280-484

Jumper; 4-way; insulated; gray



Item No.: 280-485

Jumper; 5-way; insulated; gray



Item No.: 280-402

Jumper; insulated; gray



Item No.: 280-409

Jumper; insulated; gray



Item No.: 280-422

Jumper; insulated; yellow-green



Item No.: 780-452

Staggered jumper; from 1 to 2; insulated; gray



Item No.: 780-453

Staggered jumper; from 1 to 3; insulated; gray



Item No.: 780-454

Staggered jumper; from 1 to 4; insulated; gray



Item No.: 780-455

Staggered jumper; from 1 to 5; insulated; gray



Item No.: 780-456

Staggered jumper; from 1 to 6; insulated; gray



Item No.: 780-457

Staggered jumper; from 1 to 7; insulated; gray



Item No.: 780-458

Staggered jumper; from 1 to 8; insulated; gray



Item No.: 709-110

Wire commoning chain; 2.5 mm²; insulated; black



Item No.: 709-111

Wire commoning chain; 2.5 mm²; insulated; black



Item No.: 709-112

Wire commoning chain; 2.5 mm²; insulated; black



Item No.: 210-103

Wire commoning chain; insulated; black



Item No.: 210-123

Wire commoning chain; insulated; blue

1.2.6 Marking

1.2.6.1 Double marker carrier



Item No.: 209-128

Adaptor; gray

1.2.6.2 Group marker carrier



Item No.: 209-140

Group marker carrier; gray



Item No.: 209-141

Group marker carrier; gray



Item No.: 209-142

Group marker carrier; gray



Item No.: 249-105

Group marker carrier; gray

1.2.6.3 Marker



Item No.: 793-5501

WMB marking card; as card; for terminal block width 5 - 17.5 mm; stretchable 5 - 5.2 mm; plain; snap-on type; white



Item No.: 793-501

WMB marking card; as card; not stretchable; plain; snap-on type; white



Item No.: 2009-115

WMB-Inline; for Smart Printer; 1500 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; white

1.2.7 Protective warning marker

1.2.7.1 Cover



Item No.: 280-415

Protective warning marker; for 5 terminal blocks; with high-voltage symbol, black; yellow

1.2.8 Push-in type wire jumper

1.2.8.1 Jumper



Item No.: 249-126

Push-in type wire jumper; 0.75 mm²; insulated; 110 mm long; black



Item No.: 249-123

Push-in type wire jumper; 0.75 mm²; insulated; 180 mm long; black



Item No.: 249-127

Push-in type wire jumper; 0.75 mm²; insulated; 250 mm long; black



Item No.: 249-125

Push-in type wire jumper; insulated; 60 mm long; black

1.2.9 Test and measurement

1.2.9.1 Testing accessories



Item No.: 249-107

B-type spacer module; modular; e.g., for bridging commoned terminal blocks; gray



Item No.: 249-106

B-type test plug module; modular; 1,50 mm²; gray



Item No.: 249-147

B-type test plug module; modular; 2,50 mm²; gray



Item No.: 249-142

L-type end module; modular; with rigid contact pin; End module; 1,50 mm²; gray



Item No.: 249-143

L-type spacer module; modular; e.g., bridging commoned terminal blocks; gray



Item No.: 249-141

L-type test plug module; modular; with spring-loaded contact pin; Center module; 1,50 mm²; gray



Item No.: 280-419

Spacer module; modular; bridging commoned terminal blocks; gray



Item No.: 280-404

Test plug adapter; 5 mm wide; for test plug (2.3 mm Ø); suitable for 1.5 mm² - 4 mm² tbs; gray

1.2.9.1 Testing accessories



Item No.: 209-170

Test plug adapter; 8.3 mm wide; for 4 mm Ø test plugs; suitable for 1.5 mm² - 10 mm² tbs; gray

Item No.: 280-418

Test plug module; modular; suitable for all WAGO 280 and 780 Series rail-mounted terminal blocks with jumper slots in the current bar; gray

Item No.: 281-407

Test plug; 6 mm wide; Nominal current 24 A; for 0.08 mm² - 2.5 mm²; gray

1.2.10 Tool

1.2.10.1 Operating tool



Item No.: 210-658

Operating tool; Blade: 3.5 x 0.5 mm; with a partially insulated shaft; angled; short; multicoloured

Item No.: 210-720

Operating tool; Blade: 3.5 x 0.5 mm; with a partially insulated shaft; multicoloured

Item No.: 210-657

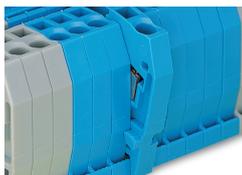
Operating tool; Blade: 3.5 x 0.5 mm; with a partially insulated shaft; short; multicoloured

Installation Notes

Installation



Snapping a terminal block onto the DIN-rail.



Quick assembly keys prevent reverse mounting.



Removing a terminal block from the assembly.



Steel DIN-rails are not suited for PEN (ground and N-conductor) applications per EN 60947-7-2 (VDE 0611, Part 3).

Conductor termination



CAGE CLAMP® connection
Inserting a conductor.



CAGE CLAMP® connection
Inserting a conductor.
With ferruled conductors, it is necessary to use a terminal block one size larger than the conductor's nominal cross-section.



CAGE CLAMP® connection
Removing a solid conductor.



Inserting insulation stops.

Commoning



Commoning using an adjacent jumper. Push jumper down until fully inserted!

Staggered jumpers are suitable for sophisticated circuit requirements. Push jumpers down until fully inserted!

Push-In Type Wire Jumpers
 When installing machines or control systems, it is often necessary to make an additional connection between two terminal blocks that are not next to each other on the rail. In such cases, WAGO's touch-proof, push-in type wire jumpers are the ideal solution.

These jumpers are compatible with the following rail-mount terminal blocks:
 - 279 Series (1.5 mm²/16 AWG),
 - 280/775/780 Series (2.5 mm²/14 AWG)
 - 281/769/776/777/781 and 880 Series (4 mm²/12 AWG)

They are available in three conductor lengths (60, 110 and 250 mm), allowing up to 60 terminal blocks to be commoned depending on their width (see table on the right).

The 280/775/780 and 281/776/777/781 Series Terminal Blocks accept two wire jumpers, allowing the use of commoning chains. Furthermore, the 280/769/775/780/880 and 281/776/777/781 Series allow both wire jumper and adjacent jumper to be simultaneously plugged into a same terminal block.

4-conductor through terminal blocks, angled type, formation of groups with 3-way, comb-style jumper bars

Testing

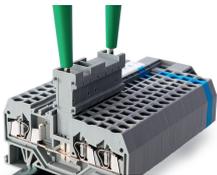


Testing with a test plug. Picture shows a test plug fitted with CAGE CLAMP®.

L-type test plug modules fitted with CAGE CLAMP®

B-type test plug modules fitted with CAGE CLAMP®

Testing with a test plug. Picture shows a test plug adapter (209-170).



Test plugs modules are directly plugged into the jumper contact slot of the current bar.

Cover



Protective warning markers inserted into the operating slots

Marking



Labeling via WMB Multi Marking System.