

Style

M12 Socket, shielded
8 pin
X-coding

Ratings

Voltage: 50 Vac / 60 Vdc
Current: 0.5 A (all contacts)
1 A (single contact)

Operating Temperature Range

-40 ~ 105 °C

Materials

- ① Insulator: Polyamide 66 (PA66), UL94 HB, black
- ② Pin: C3604 brass, gold plated
- ③ Inner shielding: zinc aluminum alloy, nickel plated
- ④ Shell: C3604 brass, nickel plated
- ⑤ Nut: C3604 brass, nickel plated
- ⑥ O-ring: Silicone rubber

Electrical Requirements

Dielectric strength: 1 min @ 500 Vac
Insulation resistance: 100 MΩ @ 500 Vdc
Contact resistance: 10 mΩ or less

Mechanical Requirements

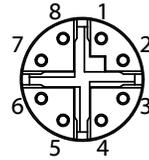
Life cycle: 500 mating cycles minimum

Environmental Requirements

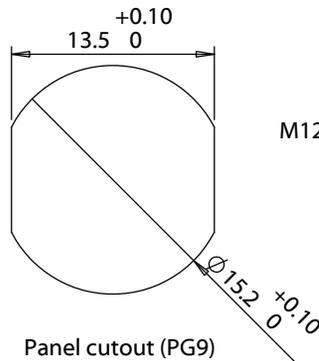
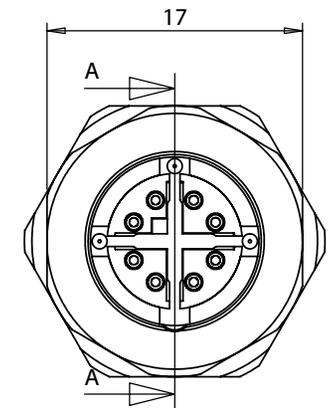
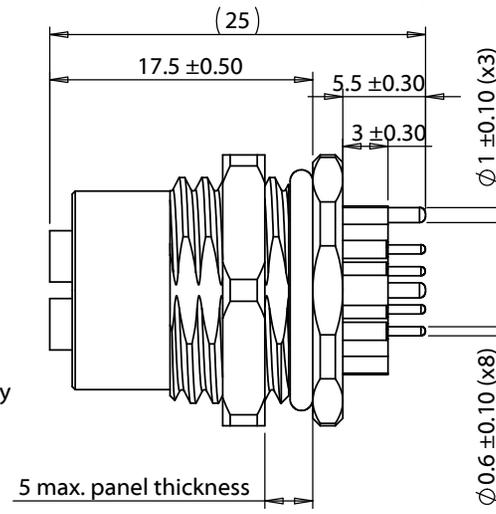
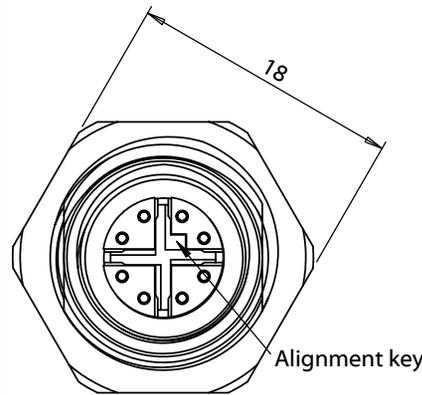
Salt spray test: 35 °C, relative humidity 90-95%, 5% NaCl mist for 48 hrs. Wash parts after test. Maintain mechanical requirements and a contact resistance of less than 10 mΩ.
Waterproof: IP67 (in mated state). IP67 panel ingress requires sealing cap.

Solderability

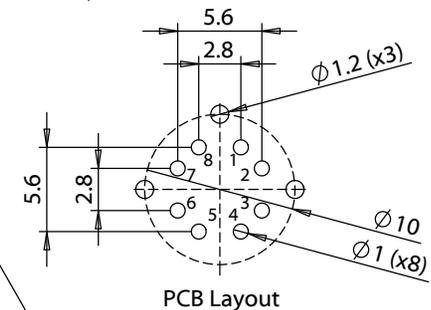
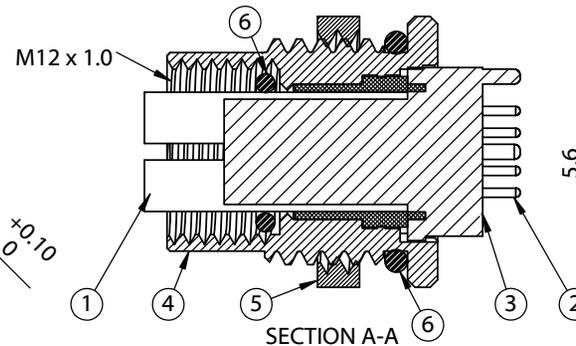
Recommended process: wave solder (260° C max temp)
PCB thickness: 2.0 mm max



Front view
Not to Scale



Panel cutout (PG9)



PCB Layout

Revision:	Date:	Description:
A	12/1/2020	Initial release

Prepared:
Verified:
Dimensions are in millimeters. Tolerances: X: ± 0.3 mm X.X: ± 0.1 mm X.XX: ± 0.05 mm

Notes: RoHS compliant
Function test: no open, no short circuit, no intermittent
Description: Connector, M12 X-code socket, 8 pin, 12xL25 mm, panel mount, thru hole, gold plated, IP67

TENSILITY	
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Size: A	Part number: 54-00265
Scale: 2:1	
Sheet 1 of 1	