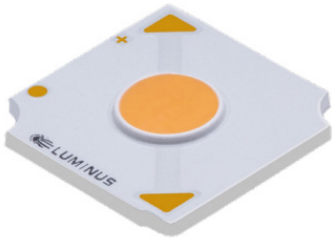


Generation 4 CXM-4

White LED Pico - COB Arrays

Features

- High lumen output and efficacy typical
- Over 440 lm, 110 LPW @ 3000K, 90CRI, T_j = 85°C
- Over 555 lm, 140 LPW @ 5000K, 80CRI, T_j = 85°C
- CCT range 2200k, 2400K, 2700K, 3000K, 3500K, 4000K, 5000K, 5700K and 6500K
- AccuWhite High Color Rendering, 97CRI Typ. Most CCTs
- 3 SDCM color binning standard, 2 SDCM binning available
- Excellent optical emission uniformity and color over angle consistency
- Exceptional long term color stability
- Superior thermal conductivity for uniform heat spreading

Table of Contents

Applications

- Hotel Lighting
- Spotlights/Track Lights
- Downlights
- Shop Lighting
- Hospitality Lighting
- Architectural and Specialty

Ordering Information

Ordering Part Numbers - 9 V

The following tables describe products with typical flux and minimum flux measured at 480 mA and specified at T_j = 85°C. The values at 25°C are calculated and shown for reference only.

Minimum-CRI[2]	CCT	Luminous Flux (lm)[1]			Ordering Part Number	
		Typical Flux (85°C)	Minimum Flux (85°C)	Calculated Typical Flux (25°C)	3-step MacAdam Ellipse	2-step MacAdam Ellipse
90	2200K	375	350	400	CXM-4-22-90-9-AC40-F5-3	CXM-4-22-90-9-AC40-F5-2
90	2400K	390	365	415	CXM-4-24-90-9-AC40-F5-3	CXM-4-24-90-9-AC40-F5-2
80	2700K	505	470	540	CXM-4-27-80-9-AC40-F5-3	CXM-4-27-80-9-AC40-F5-2
90		415	385	445	CXM-4-27-90-9-AC40-F5-3	CXM-4-27-90-9-AC40-F5-2
95		390	365	415	CXM-4-27-95-9-AC40-F5-3	CXM-4-27-95-9-AC40-F5-2
80	3000K	520	485	555	CXM-4-30-80-9-AC40-F5-3	CXM-4-30-80-9-AC40-F5-2
90		440	410	470	CXM-4-30-90-9-AC40-F5-3	CXM-4-30-90-9-AC40-F5-2
95		405	375	435	CXM-4-30-95-9-AC40-F5-3	CXM-4-30-95-9-AC40-F5-2
80	3500K	540	500	580	CXM-4-35-80-9-AC40-F5-3	CXM-4-35-80-9-AC40-F5-2
90		460	430	490	CXM-4-35-90-9-AC40-F5-3	CXM-4-35-90-9-AC40-F5-2
95		435	405	465	CXM-4-35-95-9-AC40-F5-3	CXM-4-35-95-9-AC40-F5-2
80	4000K	550	510	590	CXM-4-40-80-9-AC40-F5-3	CXM-4-40-80-9-AC40-F5-2
90		465	430	500	CXM-4-40-90-9-AC40-F5-3	CXM-4-40-90-9-AC40-F5-2
95		425	395	455	CXM-4-40-95-9-AC40-F5-3	CXM-4-40-95-9-AC40-F5-2
80	5000K	555	515	595	CXM-4-50-80-9-AC40-F5-3	
90		470	435	505	CXM-4-50-90-9-AC40-F5-3	
95		410	380	440	CXM-4-50-95-9-AC40-F5-3	
80	5700K	550	510	590	CXM-4-57-80-9-AC40-F5-3	
80	6500K	545	505	585	CXM-4-65-80-9-AC40-F5-3	

Notes:

1. Luminus maintains a +/- 6% tolerance on flux measurements.
2. Luminus maintains a +/- 2% tolerance on CRI measurements.

Ordering Information

Ordering Part Numbers - 18 V

The following tables describe products with typical flux and minimum flux measured at 240 mA and specified at T_j = 85°C. The values at 25°C are calculated and shown for reference only.

Minimum-CRI[2]	CCT	Luminous Flux (lm)[1]			Ordering Part Number	
		Typical Flux (85°C)	Minimum Flux (85°C)	Calculated Typical Flux (25°C)	3-step MacAdam Ellipse	2-step MacAdam Ellipse
90	2200K	375	350	400	CXM-4-22-90-18-AC40-F5-3	CXM-4-22-90-18-AC40-F5-2
90	2400K	390	365	415	CXM-4-24-90-18-AC40-F5-3	CXM-4-24-90-18-AC40-F5-2
80	2700K	505	470	540	CXM-4-27-80-18-AC40-F5-3	CXM-4-27-80-18-AC40-F5-2
90		415	385	445	CXM-4-27-90-18-AC40-F5-3	CXM-4-27-90-18-AC40-F5-2
95		390	365	415	CXM-4-27-95-18-AC40-F5-3	CXM-4-27-95-18-AC40-F5-2
80	3000K	520	485	555	CXM-4-30-80-18-AC40-F5-3	CXM-4-30-80-18-AC40-F5-2
90		440	410	470	CXM-4-30-90-18-AC40-F5-3	CXM-4-30-90-18-AC40-F5-2
95		405	375	435	CXM-4-30-95-18-AC40-F5-3	CXM-4-30-95-18-AC40-F5-2
80	3500K	540	500	580	CXM-4-35-80-18-AC40-F5-3	CXM-4-35-80-18-AC40-F5-2
90		460	430	490	CXM-4-35-90-18-AC40-F5-3	CXM-4-35-90-18-AC40-F5-2
95		435	405	465	CXM-4-35-95-18-AC40-F5-3	CXM-4-35-95-18-AC40-F5-2
80	4000K	550	510	590	CXM-4-40-80-18-AC40-F5-3	CXM-4-40-80-18-AC40-F5-2
90		465	430	500	CXM-4-40-90-18-AC40-F5-3	CXM-4-40-90-18-AC40-F5-2
95		425	395	455	CXM-4-40-95-18-AC40-F5-3	CXM-4-40-95-18-AC40-F5-2
80	5000K	555	515	595	CXM-4-50-80-18-AC40-F5-3	
90		470	435	505	CXM-4-50-90-18-AC40-F5-3	
95		410	380	440	CXM-4-50-95-18-AC40-F5-3	
80	5700K	550	510	590	CXM-4-57-80-18-AC40-F5-3	
80	6500K	545	505	585	CXM-4-65-80-18-AC40-F5-3	

Notes:

1. Luminus maintains a +/- 6% tolerance on flux measurements.
2. Luminus maintains a +/- 2% tolerance on CRI measurements.

Ordering Information

Ordering Part Numbers -36 V

The following tables describe products with typical flux and minimum flux measured at 120 mA and specified at T_j = 85°C. The values at 25°C are calculated and shown for reference only.

Minimum-CRI[2]	CCT	Luminous Flux (lm)[1]			Ordering Part Number	
		Typical Flux (85°C)	Minimum Flux (85°C)	Calculated Typical Flux (25°C)	3-step MacAdam Ellipse	2-step MacAdam Ellipse
90	2200K	375	350	400	CXM-4-22-90-36-AC40-F5-3	CXM-4-22-90-36-AC40-F5-2
90	2400K	390	365	415	CXM-4-24-90-36-AC40-F5-3	CXM-4-24-90-36-AC40-F5-2
80	2700K	505	470	540	CXM-4-27-80-36-AC40-F5-3	CXM-4-27-80-36-AC40-F5-2
90		415	385	445	CXM-4-27-90-36-AC40-F5-3	CXM-4-27-90-36-AC40-F5-2
95		390	365	415	CXM-4-27-95-36-AC40-F5-3	CXM-4-27-95-36-AC40-F5-2
80	3000K	520	485	555	CXM-4-30-80-36-AC40-F5-3	CXM-4-30-80-36-AC40-F5-2
90		440	410	470	CXM-4-30-90-36-AC40-F5-3	CXM-4-30-90-36-AC40-F5-2
95		405	375	435	CXM-4-30-95-36-AC40-F5-3	CXM-4-30-95-36-AC40-F5-2
80	3500K	540	500	580	CXM-4-35-80-36-AC40-F5-3	CXM-4-35-80-36-AC40-F5-2
90		460	430	490	CXM-4-35-90-36-AC40-F5-3	CXM-4-35-90-36-AC40-F5-2
95		435	405	465	CXM-4-35-95-36-AC40-F5-3	CXM-4-35-95-36-AC40-F5-2
80	4000K	550	510	590	CXM-4-40-80-36-AC40-F5-3	CXM-4-40-80-36-AC40-F5-2
90		465	430	500	CXM-4-40-90-36-AC40-F5-3	CXM-4-40-90-36-AC40-F5-2
95		425	395	455	CXM-4-40-95-36-AC40-F5-3	CXM-4-40-95-36-AC40-F5-2
80	5000K	555	515	595	CXM-4-50-80-36-AC40-F5-3	
90		470	435	505	CXM-4-50-90-36-AC40-F5-3	
95		410	380	440	CXM-4-50-95-36-AC40-F5-3	
80	5700K	550	510	590	CXM-4-57-80-36-AC40-F5-3	
80	6500K	545	505	585	CXM-4-65-80-36-AC40-F5-3	

Notes:

1. Luminus maintains a +/- 6% tolerance on flux measurements.

2. Luminus maintains a +/- 2% tolerance on CRI measurements.

Ordering Information

Part Number Nomenclature

All Luminus COB products are packaged and labeled with part numbers as outlined in the table on page 2. Luminus may include any smaller chromaticity bin that is contained in the larger bin as part of the ordered part. When shipped, each package will contain only a single flux and chromaticity bin. The part number designation is as follows:

CXM	4	NN	XX	VV	QQPP	FG	W

Product Family	LES[1]	CCT[2]	Minimum CRI[3]	Typical Voltage	Package Configurator[4]	Flux Bin	Chromaticity Bin
Chip on Board, Multi-die	4 mm LES diameter	See Note 2 below	**80**: CRI > 80 **90**: CRI > 90 **95**: CRI > 95	Volts (V) **9**: 9V **18**: 18V **36**: 36V	AC40	Lumens	See page 6 for bins

Notes:

1. Light Emitting Surface (LES) Diameter.
2. Correlated Color Temperature (CCT), NN nomenclature corresponds to the following:

22 = 2200K	35 = 3500K	65 = 6500K
24 = 2400K	40 = 4000K	
27 = 2700K	50 = 5000K	
30 = 3000K	57 = 5700K	

3. Minimum Color Rendering Index (CRI).
4. AC is a standard substrate; 4 means Generation 4 COB products, 0 means a product with chromaticity on the BBL.
5. Luminus part numbers may be accompanied by prefixes or suffixes. The most common is the "Rev01" suffix indicating a part is fully released and carries a full warranty. These additional characters may appear on shipping labels, packing slips and invoices. In all cases the basic part number described above will always be included.

CCT, CRI and R9 Values

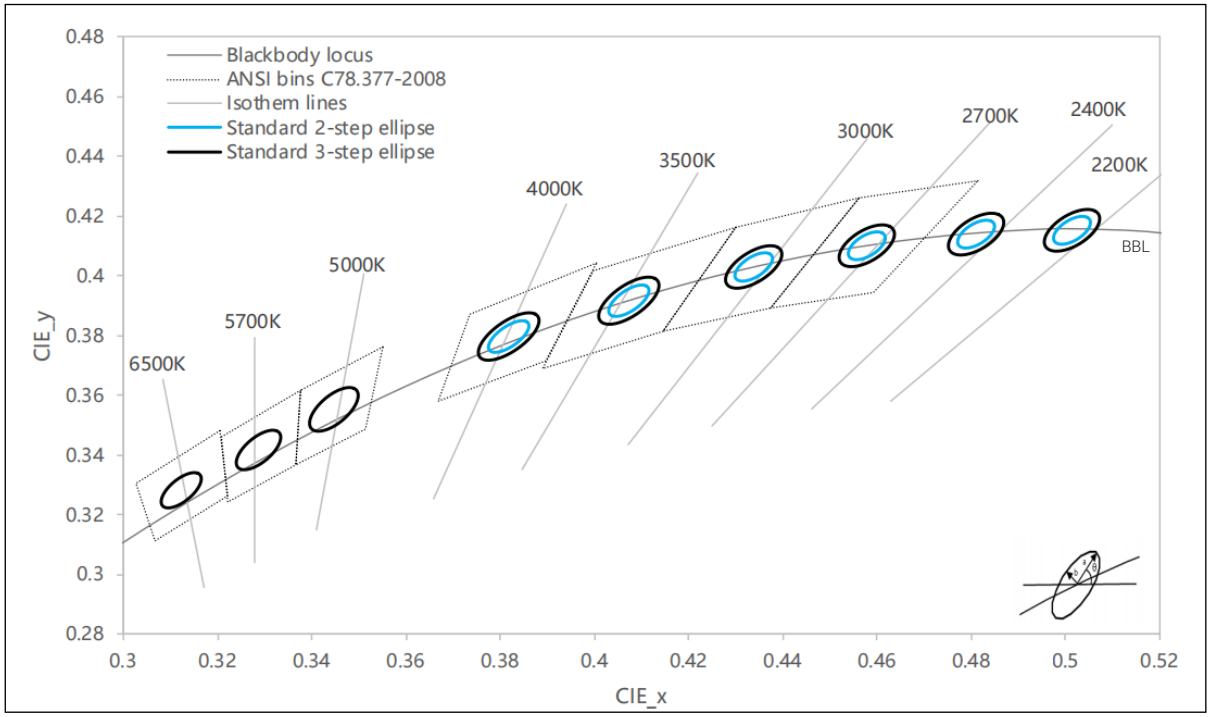
Correlated Color Temperatures	XX Value	CRI	R9[1]
2700K, 3000K, 3500K, 4000K, 5000K, 5700K, 6500K	80	>80	>0
2200K, 2400K, 2700K, 3000K, 3500K, 4000K, 5000K, 6500K	90	>90	>50
2700K, 3000K	95	>95	>85
3500K, 4000K, 5000K			>75

Note:

1. R9 values have a tolerance of +/- 5%.

Binning Structure

Chromaticity Binning Diagram [1]



The following tables describe the chromaticity bin center points, the orientation angle for the MacAdam ellipse, and the maximum radii for the ellipses. The ANSI Bins are provided for reference.

CCT	Center point		Angle(deg)	3-step Bin		2-step Bin	
	x	y	Φ	a	b	a	b
2200K	0.5014	0.4153	53.7	0.0081	0.0042	0.0054	0.0028
2400K	0.481	0.414	53.7	0.0081	0.0042	0.0054	0.0028
2700K	0.4578	0.4101	53.7	0.0081	0.0042	0.0054	0.0028
3000K	0.4338	0.403	53.2	0.00834	0.00408	0.00556	0.00272
3500K	0.4073	0.3917	54	0.00927	0.00414	0.00618	0.00276
4000K	0.3818	0.3797	53.7	0.00939	0.00402	0.00626	0.00268
5000K	0.3447	0.3553	59.6	0.00822	0.00354		
5700K	0.3287	0.3417	59.1	0.00746	0.0032		
6500K	0.3123	0.3282	58.57	0.00669	0.00285		

Note:

1. Luminus maintains a +/- 0.005 tolerance on chromaticity (CIEx and CIEy) measurements.

Absolute Maximum Ratings

9 V

Parameter		Symbol	Value	Unit
Forward Current	Typical	$I_{f\,typ}$	480	mA
	Maximum	$I_{f\,max}$	1600	
Power Dissipation	Typical	$P_{d\,typ}$	4	W
	Maximum	$P_{d\,max}$	7.5	
Operating Case Temperature	Maximum	T_c	120	°C
Junction Temperature	Maximum	T_j	140	°C

18 V

Parameter		Symbol	Value	Unit
Forward Current	Typical	$I_{f\,typ}$	240	mA
	Maximum	$I_{f\,max}$	800	
Power Dissipation	Typical	$P_{d\,typ}$	4	W
	Maximum	$P_{d\,max}$	7.5	
Operating Case Temperature	Maximum	T_c	120	°C
Junction Temperature	Maximum	T_j	140	°C

36 V

Parameter		Symbol	Value	Unit
Forward Current	Typical	$I_{f\,typ}$	120	mA
	Maximum	$I_{f\,max}$	400	
Power Dissipation	Typical	$P_{d\,typ}$	4	W
	Maximum	$P_{d\,max}$	7.5	
Operating Case Temperature	Maximum	T_c	120	°C
Junction Temperature	Maximum	T_j	140	°C

Characteristics[1,2,3] - 9V

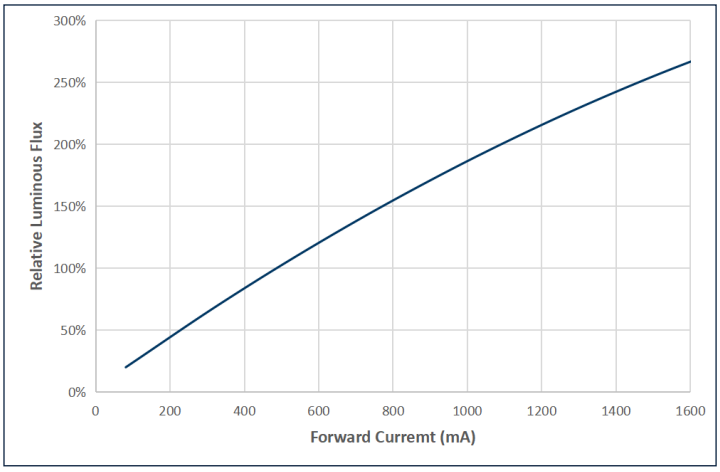
Parameter		Symbol	Value	Unit
Light Emitting Surface Diameter		LES	4.5	mm
Forward Voltage	Minimum	$V_{f\ min}$	7.7	V
	Typical	$V_{f\ typ}$	8.46	
	Maximum	$V_{f\ max}$	9.3	
Thermal Resistance		$R_{th\ J\text{-}C}$	1.43	°C/W
Viewing Angle		$2\theta_{1/2}$	120	°

Notes:

1. Device measurements are at T_j =85°C.
2. Voltage is rated at typical forward current. For voltage at higher drive current, refer to performance graphs.
3. Please use ray files for all optics designs.
4. Device operation not recommended at drive currents less than 10% of the typical value
5. Caution must be taken not to stare at the light emitted from these LEDs. Under special circumstances, the high intensity could damage the eye.
6. All product operating specifications are subject to change without advance notice.

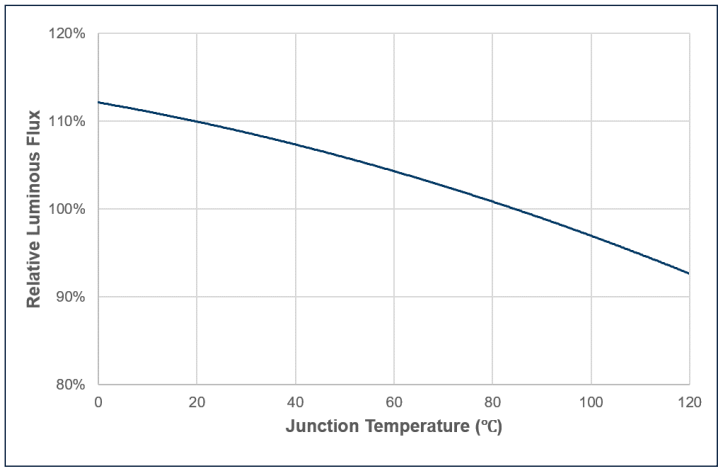
Relative Luminous Flux vs Forward Current

T_j=85 °C



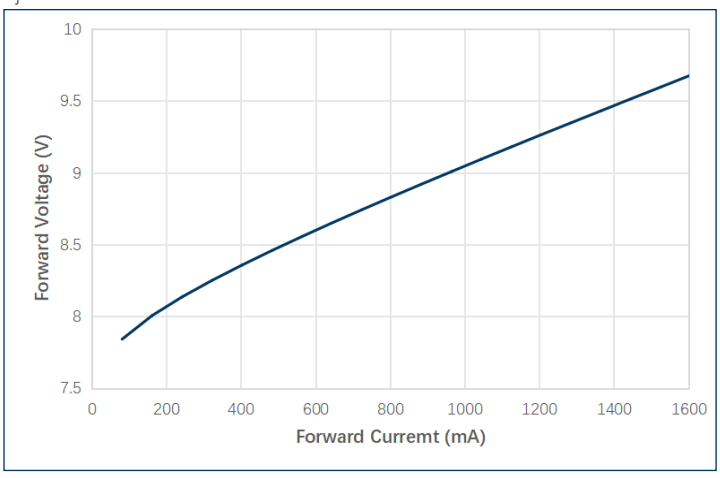
Relative Luminous Flux vs Temperature

I_f =480 mA



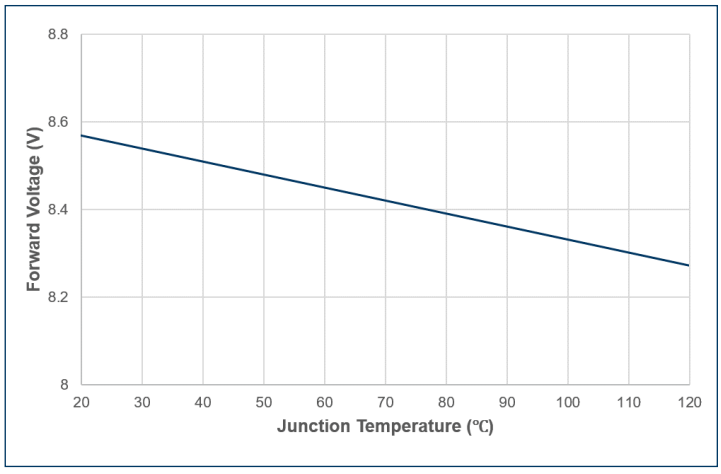
Forward Voltage vs Forward Current

T_j= 85°C



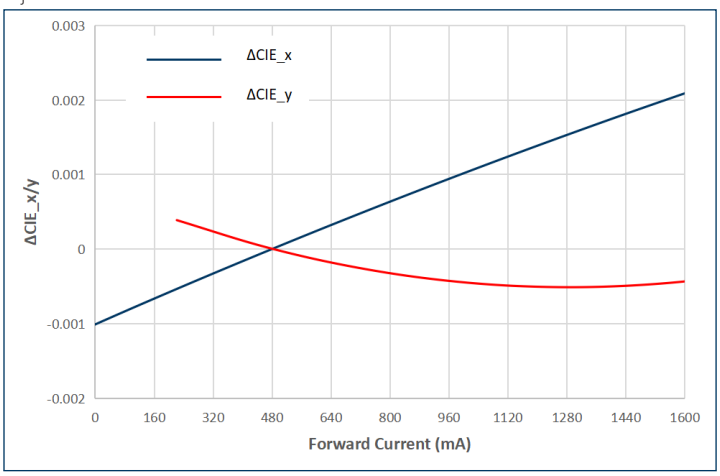
Forward Voltage vs Temperature

I_f =480 mA



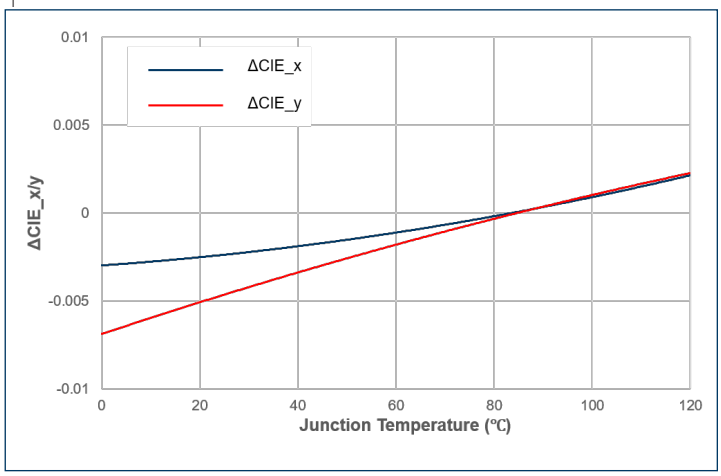
Relative Chromaticity vs Forward Current

T_j=85 °C



Relative Chromaticity vs Temperature

I_f =480 mA



Characteristics[1,2,3] - 18V

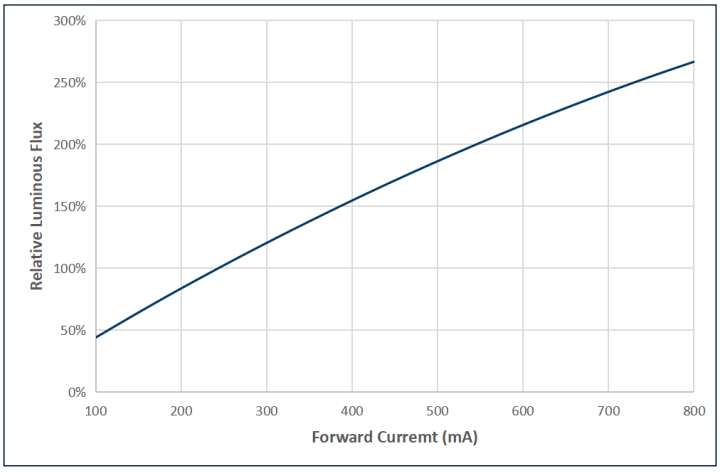
Parameter		Symbol	Value	Unit
Light Emitting Surface Diameter		LES	4.5	mm
Forward Voltage	Minimum	$V_{f\ min}$	15.5	V
	Typical	$V_{f\ typ}$	16.9	
	Maximum	$V_{f\ max}$	18.5	
Thermal Resistance		$R_{th\ J\text{-}C}$	1.43	°C/W
Viewing Angle		$2\theta_{1/2}$	120	°

Notes:

1. Device measurements are at T_j =85°C.
2. Voltage is rated at typical forward current. For voltage at higher drive current, refer to performance graphs.
3. Please use ray files for all optics designs.
4. Device operation not recommended at drive currents less than 10% of the typical value
5. Caution must be taken not to stare at the light emitted from these LEDs. Under special circumstances, the high intensity could damage the eye.
6. All product operating specifications are subject to change without advance notice.

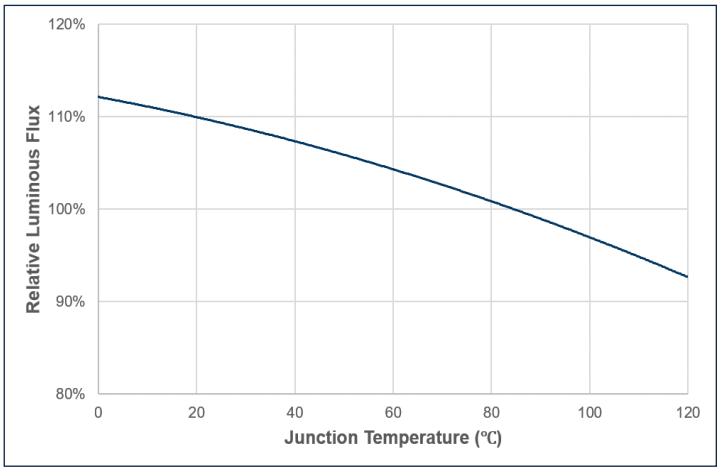
Relative Luminous Flux vs Forward Current

T_j=85 °C



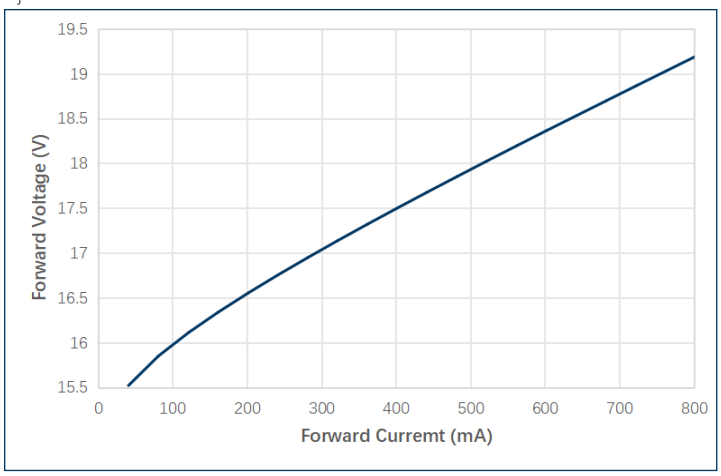
Relative Luminous Flux vs Temperature

I_f =240 mA



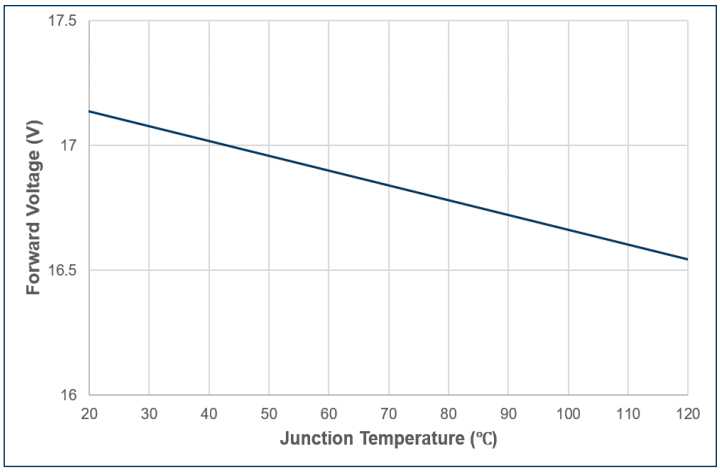
Forward Voltage vs Forward Current

T_j= 85°C



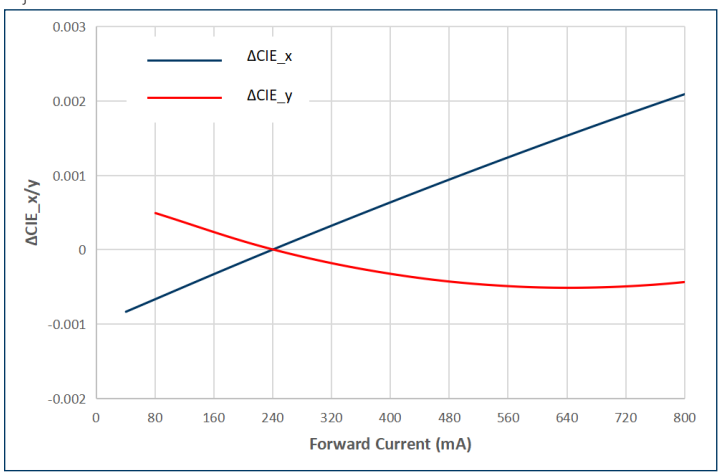
Forward Voltage vs Temperature

I_f =240 mA



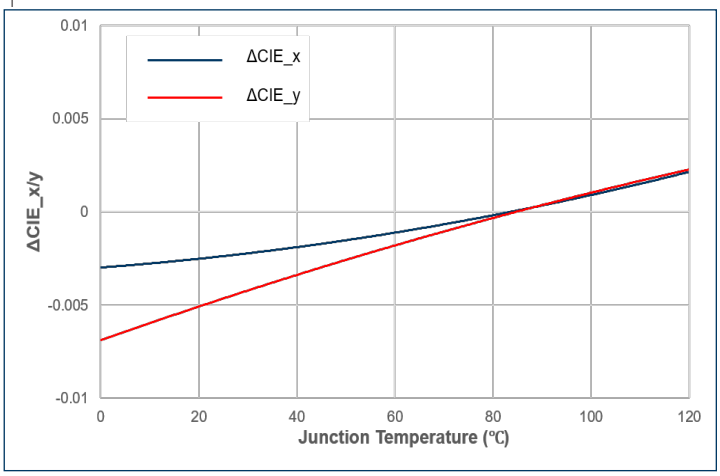
Relative Chromaticity vs Forward Current

T_j=85 °C



Relative Chromaticity vs Temperature

I_f =240 mA



Characteristics[1,2,3] - 36V

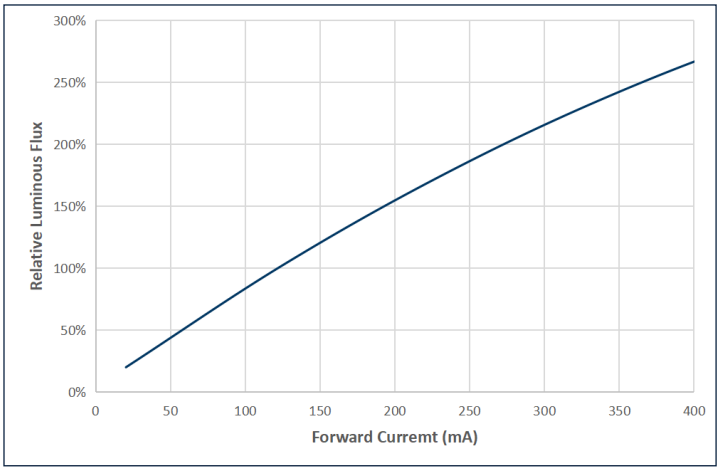
Parameter		Symbol	Value	Unit
Light Emitting Surface Diameter		LES	4.5	mm
Forward Voltage	Minimum	$V_{f\ min}$	31.0	V
	Typical	$V_{f\ typ}$	33.8	
	Maximum	$V_{f\ max}$	37.0	
Thermal Resistance		$R_{th\ J\text{-}C}$	1.43	°C/W
Viewing Angle		$2\theta_{1/2}$	120	°

Notes:

1. Device measurements are at T_j =85°C.
2. Voltage is rated at typical forward current. For voltage at higher drive current, refer to performance graphs.
3. Please use ray files for all optics designs.
4. Device operation not recommended at drive currents less than 10% of the typical value
5. Caution must be taken not to stare at the light emitted from these LEDs. Under special circumstances, the high intensity could damage the eye.
6. All product operating specifications are subject to change without advance notice.

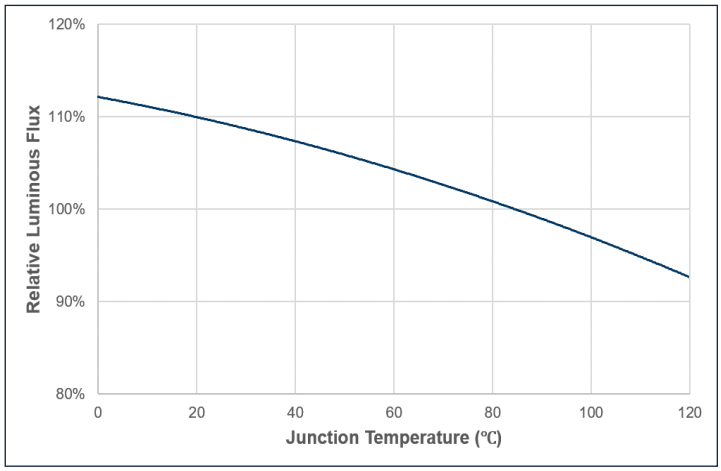
Relative Luminous Flux vs Forward Current

T_j=85 °C



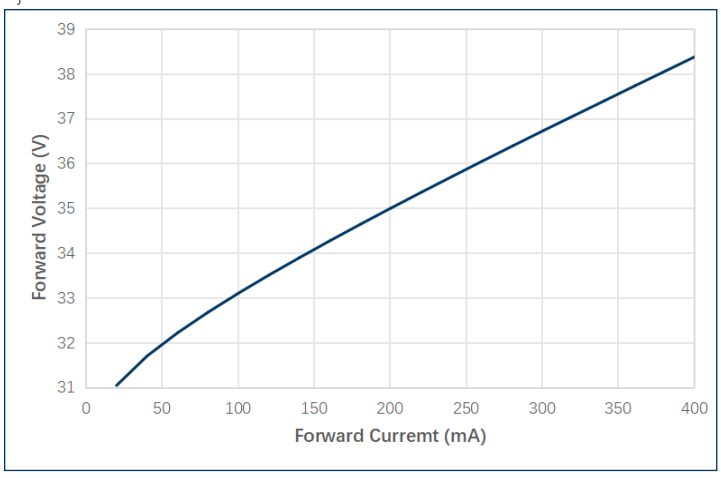
Relative Luminous Flux vs Temperature

I_f =120 mA



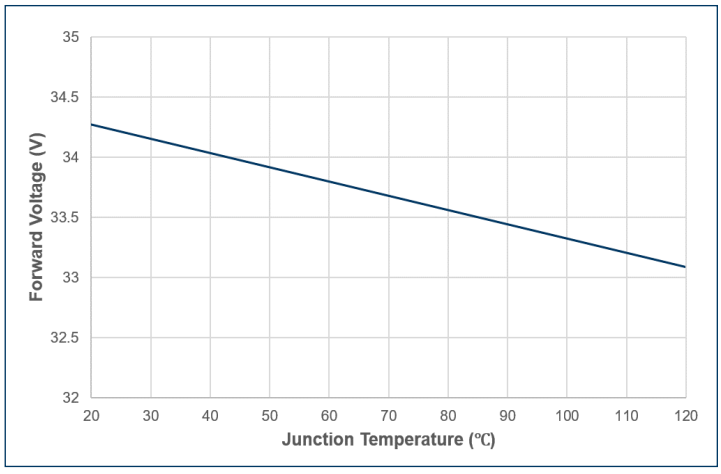
Forward Voltage vs Forward Current

T_j= 85°C



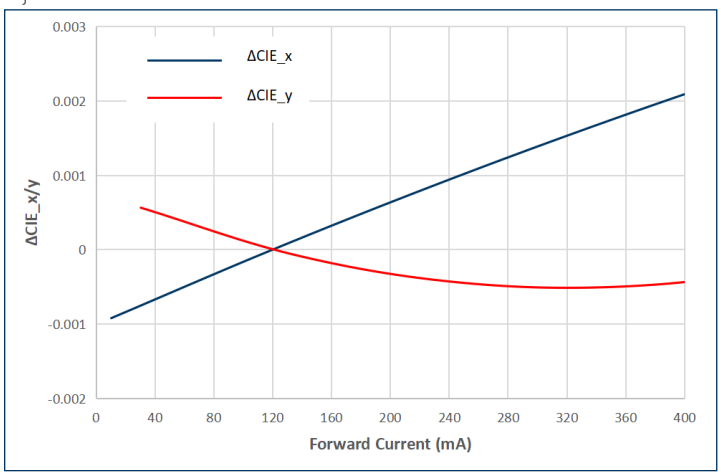
Forward Voltage vs Temperature

I_f =120 mA



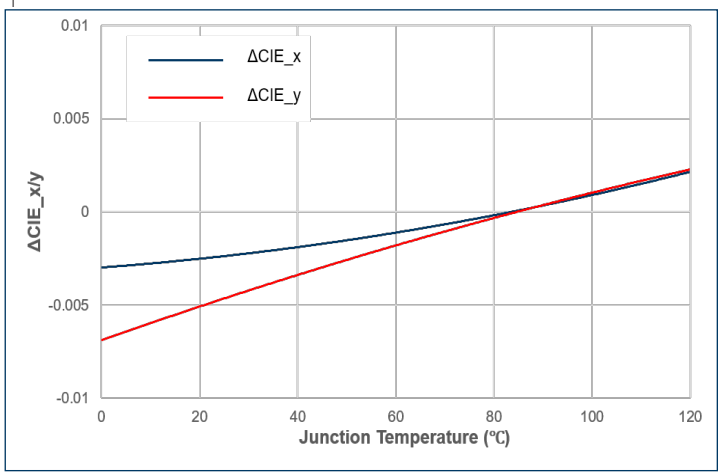
Relative Chromaticity vs Forward Current

T_j=85 °C



Relative Chromaticity vs Temperature

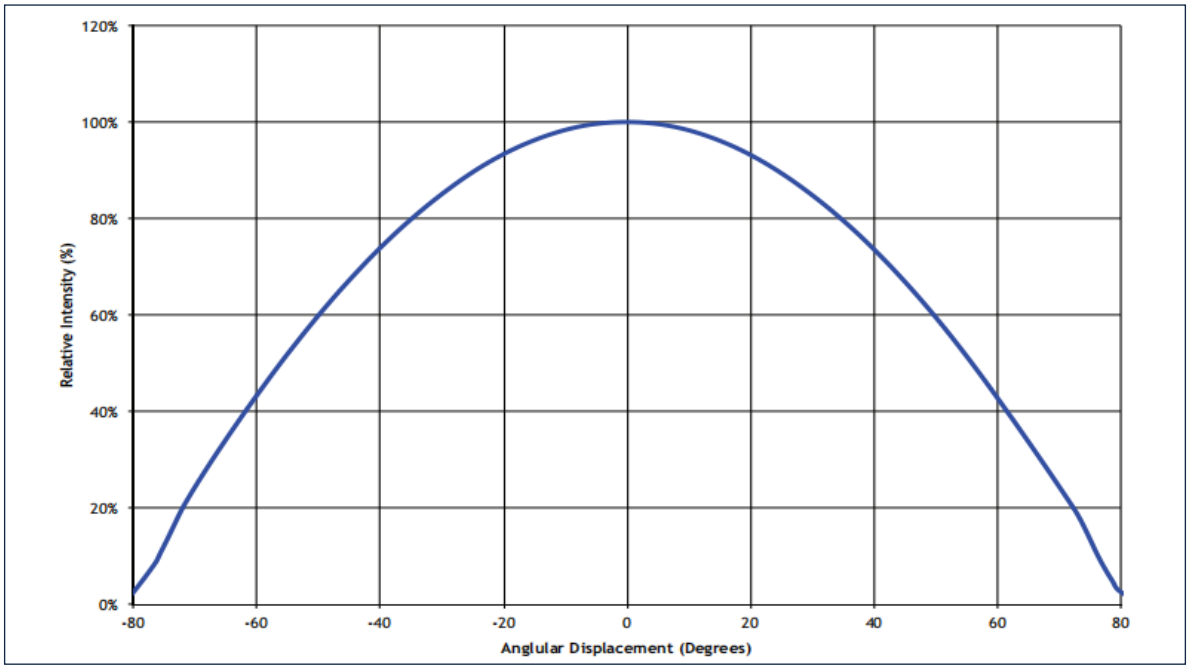
I_f =120 mA



Angular Distribution and Typical Spectrum

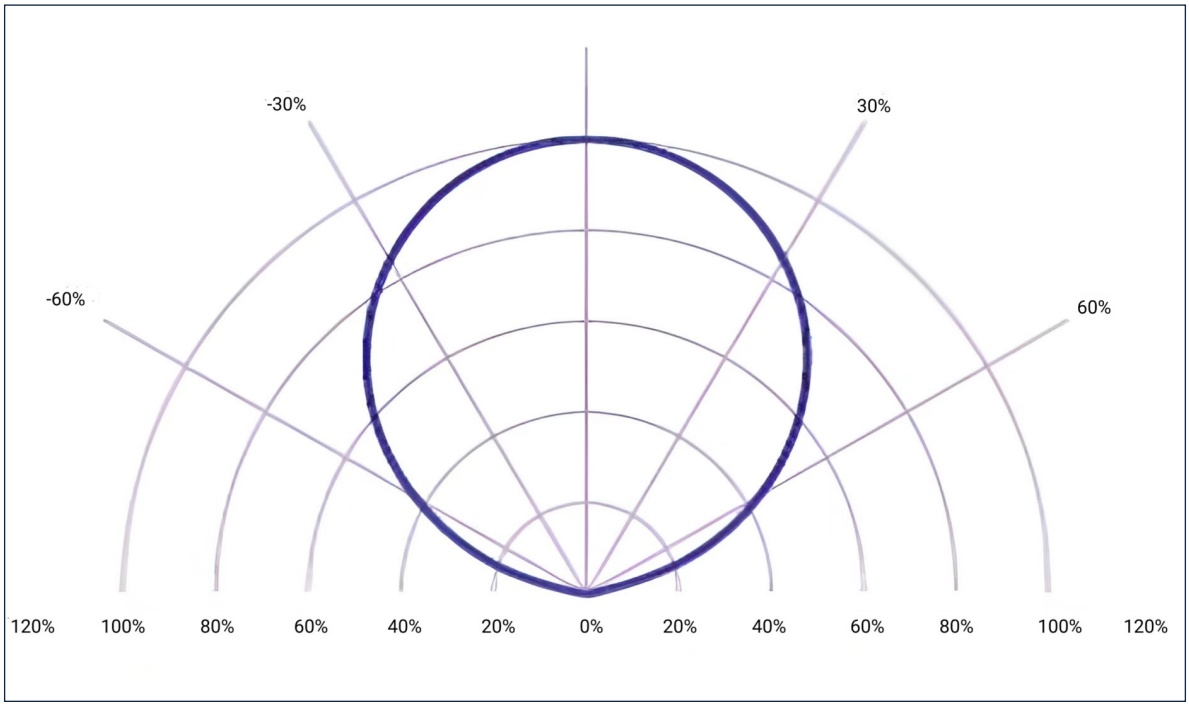
Angular Distribution

T_j= 85°C



Polar Distribution

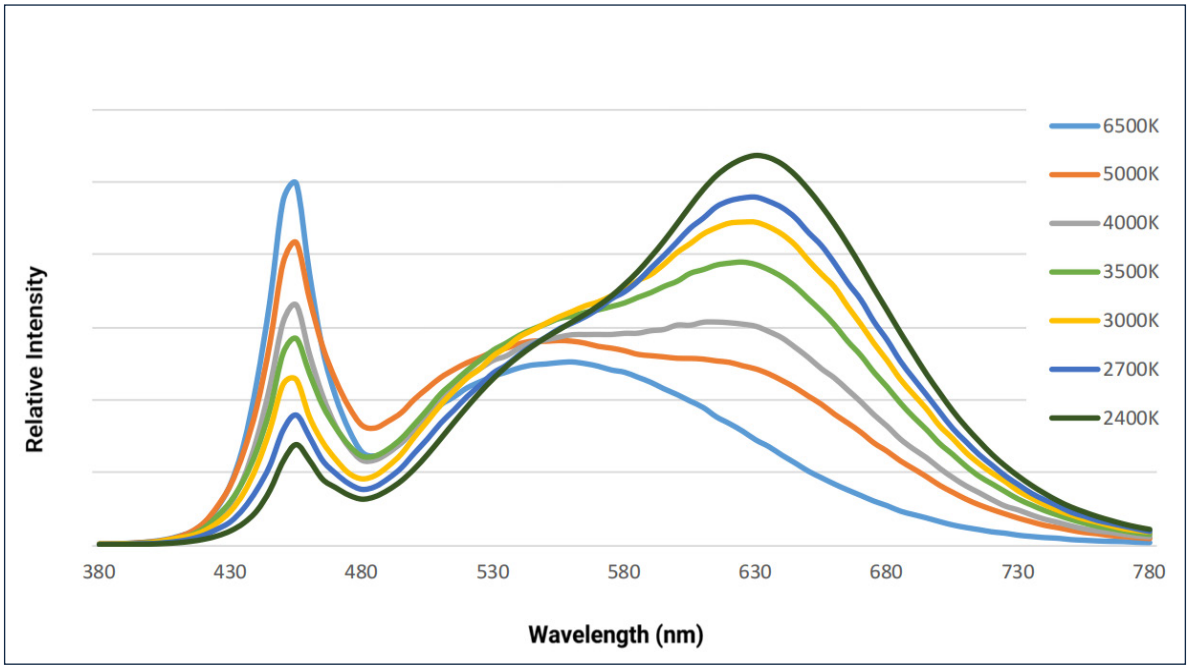
T_j= 85°C



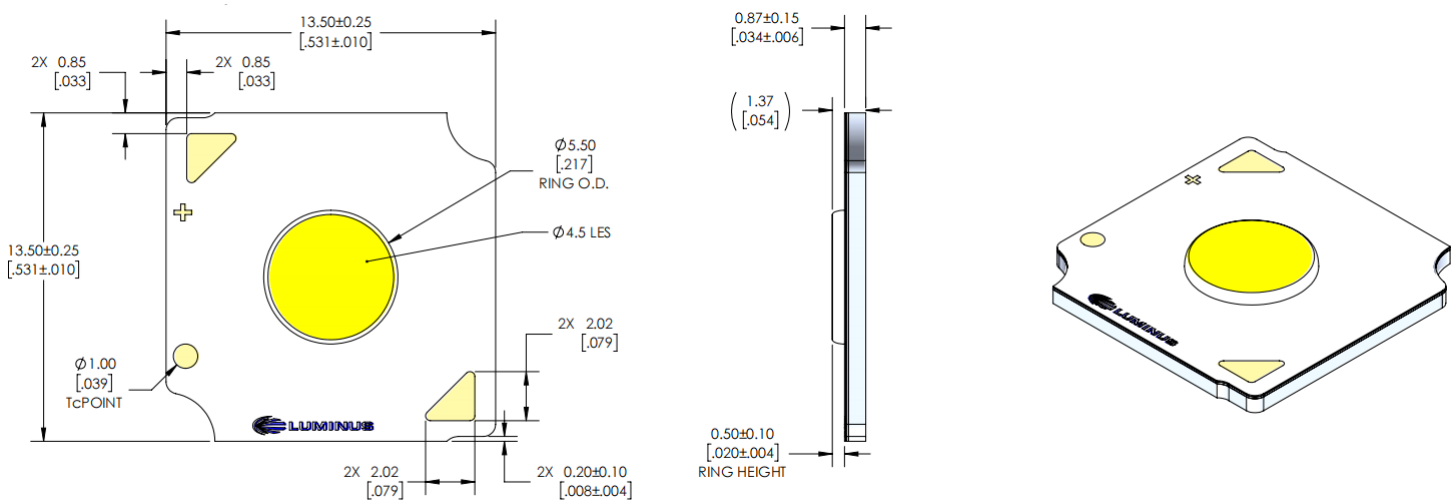
Angular Distribution and Typical Spectrum

Relative Spectral Power Distribution

T_j = 85°C



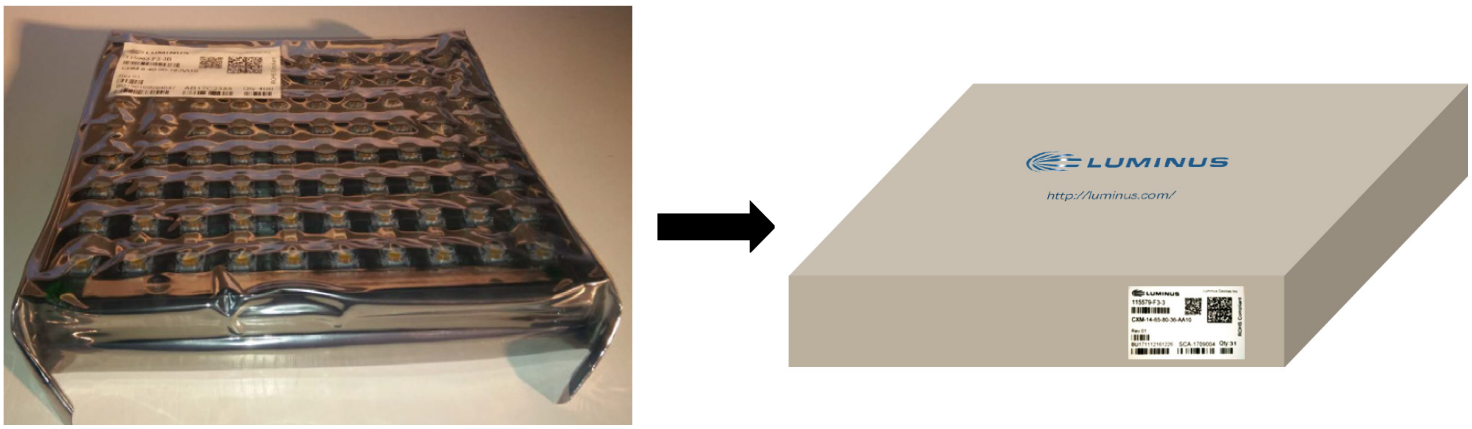
Mechanical Dimensions[1]



Note:

1. Unless otherwise specified, tolerance is ± 0.3mm.

Shipping Tray Outline

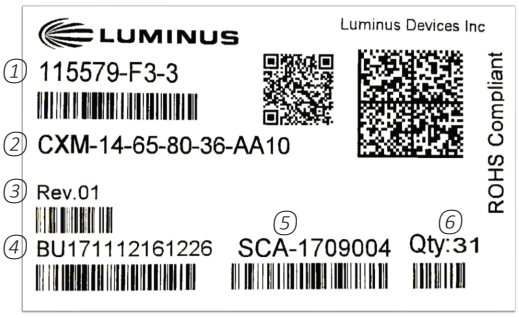


Packing Configuration:

- 80 pcs per tray and 5 trays are stacked together to be sealed in an anti-static bag.
- The anti-static bag is boxed for easier storage, 400 pcs per box.

Shipping Label

Label on Packaging Box



Label model -- for illustration only

Notes:

① Manufacturer part number, flux bin and chromaticity bin
② Customer part number
③ Rev.01 indicates a fully released product
④ Box ID
⑤ Production ID
⑥ Total number of units in a box

Technology Overview

Luminus Chip-on-Board (COB) LED series offers a complete lighting class solution designed for high performance illumination applications. The selection covers a wide lumen range from less than 300lm to over 25,000lm, all major color temperatures and can deliver color rendering greater than 97 at 2700K and 3000K and R9 equal to 95. These breakthroughs allow illumination engineers and designers to develop lighting solutions with maximum efficacy, brightness and overall quality.

Reliability

Designed from the ground up, the Luminus COB LED is one of the most reliable light sources in the world today. Having passed a rigorous suite of environmental and mechanical stress tests, including mechanical shock, vibration, temperature cycling and humidity. Only then are the devices qualified for use in a wide range of lighting application including some of the most demanding commercial applications. Delivered with fully qualified LM80 test data and TM21 lifetime results that certify lumen maintenance at 50,000 hours or more, Luminus COB LEDs are ready for the toughest challenges.

UL and IEC Recognized Compliance

Luminus COB arrays are tested in accordance with ANSI/UL 8750 to ensure safe operation for their intended applications.

REACH & RoHS Compliance

All LED products manufactured by Luminus are REACH and RoHS compliant and free of hazardous materials, including lead and mercury.

Test Specifications

Every Luminus LED is fully tested to ensure it meets the high quality standards customers have come to expect from Luminus' products.

Traceability

Each Luminus COB LED is marked with a 2D bar code that contains a unique serial number. With this serial number, Luminus has the ability to provide customers with actual test data measurements for a specific LED. In addition, the 2D bar code is linked to manufacturing date codes that enables traceability of production processes and materials.

Testing Temperature

Luminus COB products are measured at temperatures typical for the LED operating in the fixture. Each device is tested at 85°C junction temperature eliminating the need to scale data sheet specifications to real world situations.

Chromaticity Bin Range

Chromaticity binning delivers color consistency for every order. Standard products are delivered with a 3-step MacAdam ellipse. This ensures color performance matching in the application. For the most demanding application, Luminus is one of only a few companies that can provide a 2 SDCM bin distribution. These tightly controlled, small distribution bins provide customers predictable, repeatable colors.

Handling Notes

Luminus products are designed for robust performance in general lighting application. However, care must be taken when handling and assembling the LEDs into their fixtures. To avoid damaging Luminus COBs please follow these guidelines.

The following is an overview of the application notes detailing some of the practices to follow when working with these devices. More detailed information is available on the Luminus web site at www.luminus.com.

General Handling

Devices are made to be lifted or carried with tweezers on two adjacent corners opposite the contact pads. At no time should the devices be handled by or should anything come in contact with the light emitting surface (LES) area. This area includes the yellow colored circular area and the ring surrounding it. There are electrical connections under the LES which if damaged will cause the device to fail. In addition, the ring frame itself should not be used for moving, lifting or carrying the device. Also do not attach any optics or mechanical holders to the ring as it is not capable of handling the mechanical stress.

Storage Condition

Please follow the conditions below.

Before opening	Temperature 5~30°C, relative humidity less than 60%. Note: before opened LED should be used within a year
After opening	Temperature 5~30°C, relative humidity less than 60%. After opening, LED should be kept in an aluminum moisture proof bag with a moisture absorbent material.
Avoid Corrosive gas	Avoid exposing to air with corrosive gas. If exposed, electrode surface would be damaged, which may affect soldering. Furthermore, if the device is stored in an environment which contain elements that could volatize resin material, then the volatized resin particles may stick to electrodes, which may result in connection failures.

Static Electricity

Luminus COBs are electronic devices which can be damaged by electrostatic discharge (ESD). Please use appropriate measures to assure the devices do not experience ESD during their handling and or storage. ESD protection guidelines should be used at all time when working with Luminus COBs.

Storage	Luminus products are delivered in ESD shielded bags and should be stored in these bags until used.
Transporting	When transporting the devices from one assembly area to another, ESD shielded carts and carriers should be used.
Assembly	Individuals handling Luminus COBs during assembly should be trained in ESD protection practices. Assemblers should maintain constant conductive contact with a path to ground by means of a wrist strap, ankle straps, mat or other ESD protection system.

Chemical Compatibility

The resin material used to form the LES can getter hydrocarbons from the surrounding environment. As a result, certain chemical compounds (H2SO4, H2S, SO2, NH3, H3PO4 , etc.) are not recommended for use with the Luminus products. Use of these compounds can cause damage to the light output of the device and may permanently damage the device. Please refer to the table below for a list of the compounds not recommended for use with the Luminus COB products.

Common Chemicals Know to Adversely Affect Luminus Devices		
Acetates	Ethers	Potassium hydroxide
Acetic acid	Cl, F or Br containing compounds	Siloxanes
Acrylates	Liquid hydrocarbons	Sodium Hydroxide
Aldehydes	Hydrochloric Acid	Sulfur compounds
Aldehydes	Ketones	Sulfuric Acid
Amines	Nitric Acid	Toluene
Benzene	Phosphoric acid	Xylenes
Dienes		

Thermal Interface Material (TIM)

Proper thermal management is critical for successful operation of any LED system. Excess operating temperature can reduce the light output of the device. And excessive heating can cause permanent damage to the device. Proper TIM material is a crucial component for effective heat transfer away from the LED during normal operation. Please refer to www.luminus.com for specific recommendations for TIM solutions.the compounds not recommended for use with the Luminus COB products.

Revision History

Rev	Date	Description of Change
01	04/23/2020	Initial release
02	04/11/2025	Update the maximum Forward Current value, update Characteristics plots, update new template
03	05/06/2025	Modify the maximum Forward Current value and Characteristics plots