



Opto Plus LED Corp.
0.51” SMD Type LED Display
OPS-T5116SPG | OPS-T5117SPG

● **EDIT HISTORY**

Version A: May. 28, 2024

Preliminary Spec.

Confidential Document



Opto Plus LED Corp.

0.51" SMD Type LED Display

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● FEATURES

- 0.51 inch (13.00 mm) digit height.
- SMD type.
- Low current operation.
- RoHS Compliant, Pb Free.

● DESCRIPTION

The device are 0.51 inch (13.00 mm) height triple digit 7-segment displays.

The device is Opto Plus LED Corp standard LED Display.

This device utilizes Pure Green LED chip which are made from InGaN on a Transparent GaN, substrate.

The device has face and segment option, please refer to **PRODUCT APPEARANCE**.

● DEVICE

PART NO.	DESCRIPTION
OPS-T5116SPG-GW	Common Anode Gray face White segment
OPS-T5117SPG-GW	Common Cathode Gray face White segment
OPS-T5116SPG-BW	Common Anode Black face White segment
OPS-T5117SPG-BW	Common Cathode Black face White segment

RoHS Compliance



Pb Free.



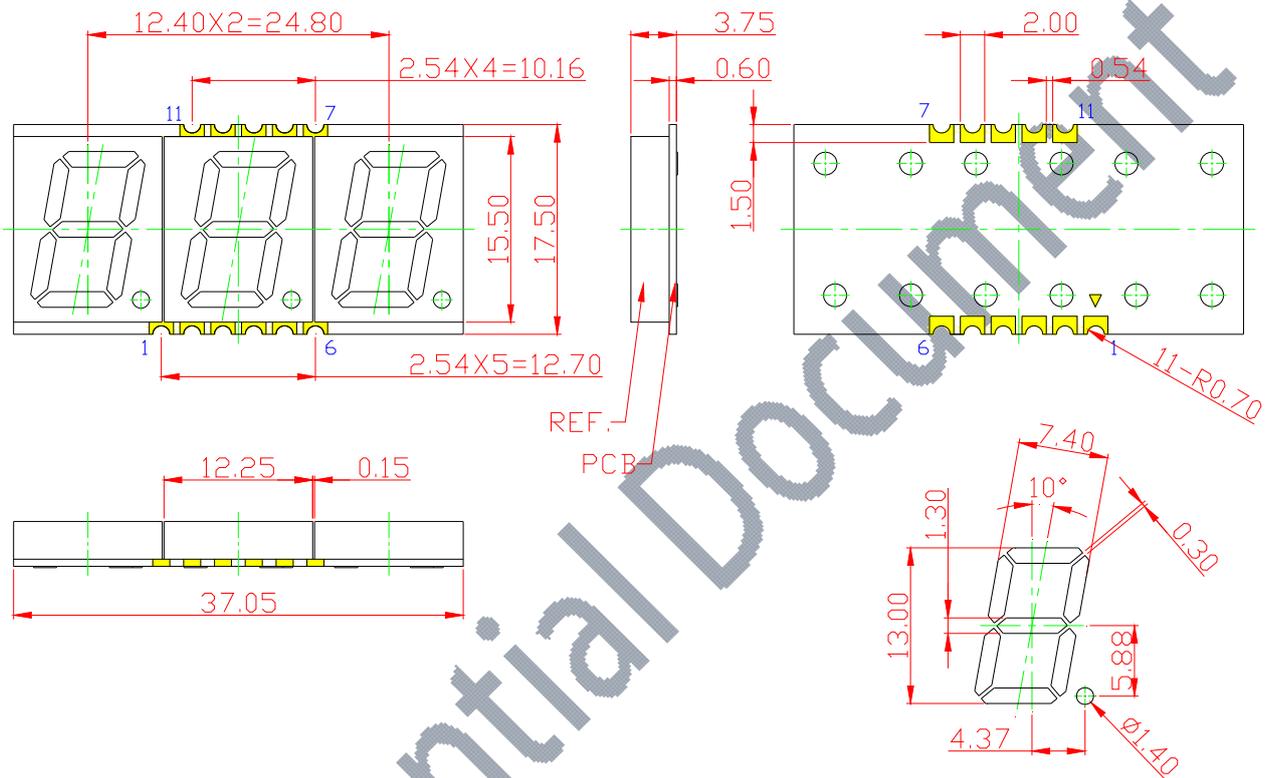


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● MECHANICAL DIMENSIONS



NOTES: All dimensions are in millimeters. Tolerances are ± 0.25 mm unless otherwise noted.

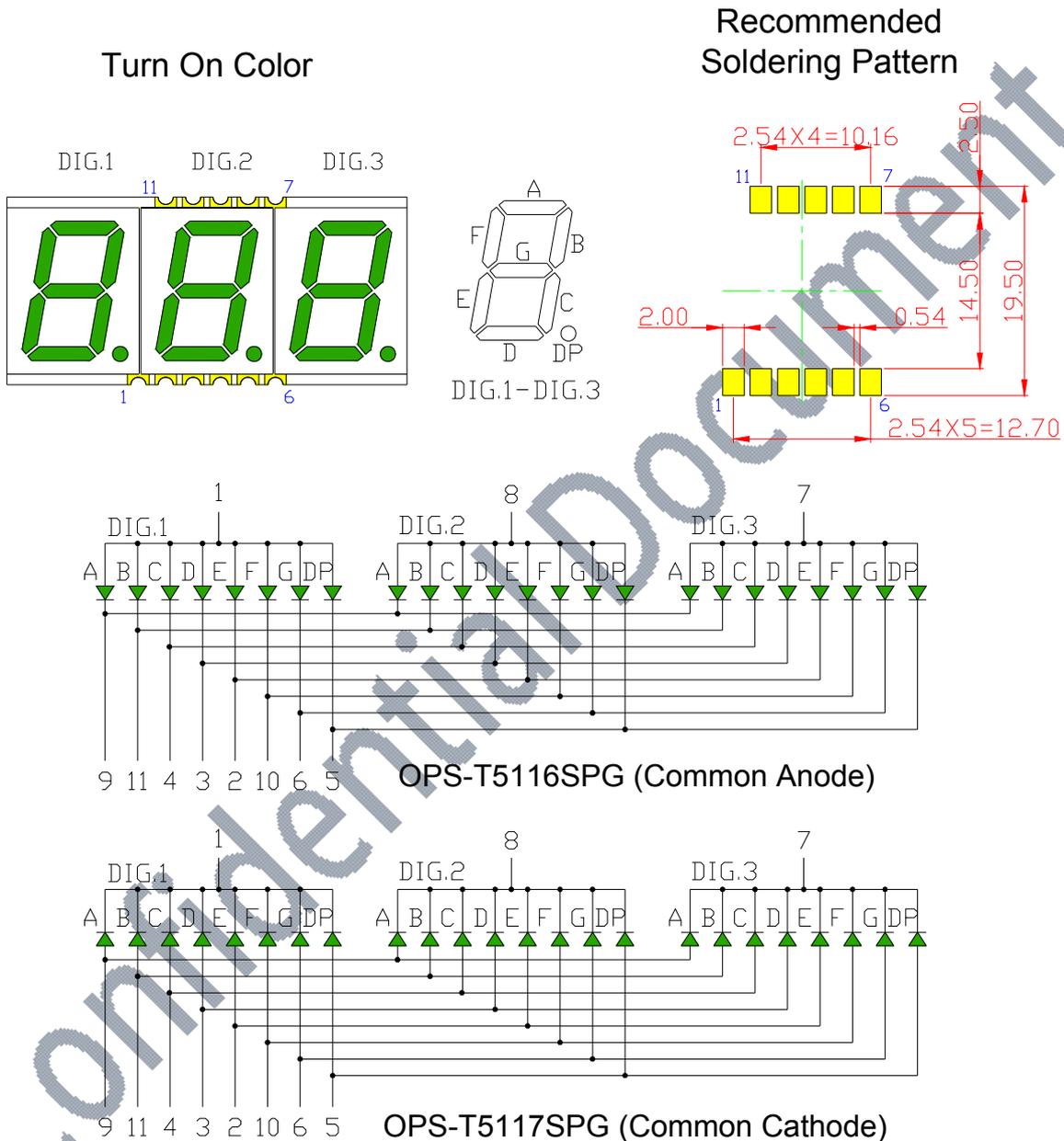


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● TYPICAL INTERNAL EQUIVALENT CIRCUIT



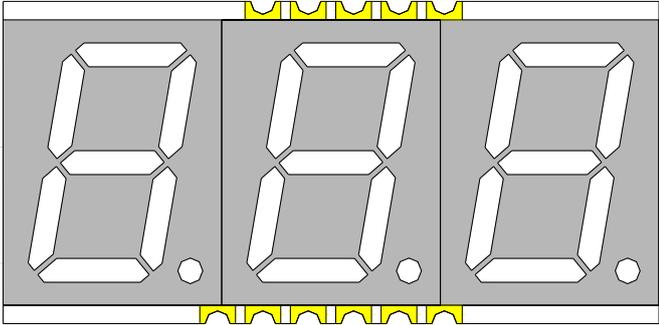
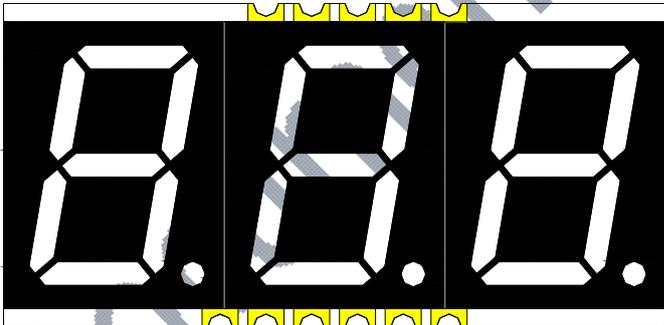
※EMITTED COLOR : PURE GREEN



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● PRODUCT APPEARANCE

The most common reflector color and segment color are show in below diagram.

-GW	-BW
	
※ REFLECTOR COLOR: Gray ※ SEGMENT COLOR: White	※ REFLECTOR COLOR: Black ※ SEGMENT COLOR: White

Opto Plus can customize reflector and segment colors by customer's request. If you have these request please visit www.opledtw.com or contact sales@opledtw.com for more **Standard Product Customization** information.

Part NO. related to reflector and segment colors show as table below.

	PART NO.	DESCRIPTION
	OPS-T5116SPG-GW	Common Anode Gray face White segment
	OPS-T5117SPG-GW	Common Cathode Gray face White segment
	OPS-T5116SPG-BW	Common Anode Black face White segment
	OPS-T5117SPG-BW	Common Cathode Black face White segment



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● **SPG: PURE GREEN (InGaN/GaN)**

ABSOLUTE MAXIMUM RATING AT Ta=25°C

Parameter	Symbol	Maximum Rating	Unit
Power dissipation	P_{AD}	90	mW
Continuous forward current	I_{AF}	30	mA
Peak current (duty cycle 1/10, 1kHz)	I_{PF}	60	mA
Reverse voltage	V_R	5	V
Operating temperature	T_{OPR}	-40 to +105	°C
Storage temperature	T_{STG}	-40 to +105	°C

ELECTRICAL - OPTICAL CHARACTERISTICS AT Ta=25°C

Characteristic	Symbol	Condition	Min.	Type.	Max.	Unit
Forward Voltage, (Per Dice)	V_F	$I_F = 20\text{mA}$	-	3.0	3.4	V
Reverse Current, (Per Dice)	I_R	$V_R = 5\text{V}$	-	-	10	μA
Dominant Wavelength	λ_D	$I_F = 20\text{mA}$	515	-	530	nm
Luminous Intensity	I_v	$I_F = 20\text{mA}$	325	-	625	mcd
Spectral Line Half-Bandwidth	$\Delta\lambda$	$I_F = 20\text{mA}$	-	30	-	nm



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● **SPG: BIN GRADE (Unit : mcd) 20mA**

PURE GREEN	S	T	U
	325.0 – 425.0	425.1 – 525.0	525.1 – 625.0

● **SPG: HUE GRADE (λ_D : nm)**

1	2	3
515.0 – 520.0	520.1 – 525.0	525.1 – 530.0

● **AVAILABLE BIN / HUE TABLE**

S1	T1	U1
S2	T2	U2
S3	T3	U3



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● SPG: PURE GREEN (InGaN/GaN) CURVE

Typical Electro-optical Characteristic Curves
(25 °C Free Air Temperature Unless Otherwise Specified)

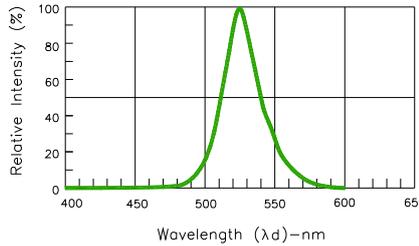


Fig. 1- Relative Intensity VS. Wavelength

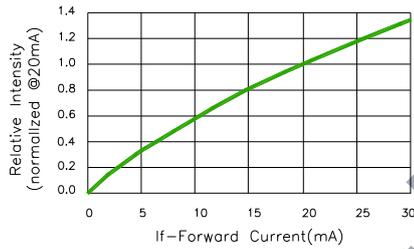


Fig.2-Relative Luminous Intensity vs. Forward Current

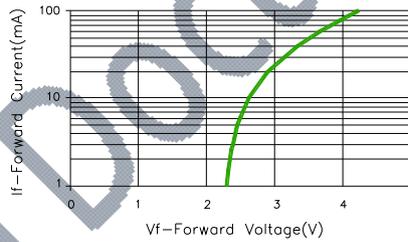


Fig.3-Forward Current vs. Forward Voltage

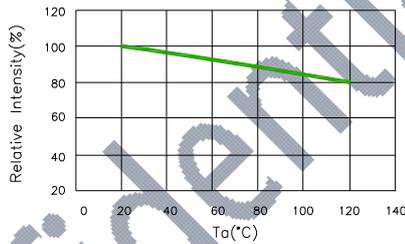


Fig.4-Relative Intensity(@20mA)VS. Ambient Temperature

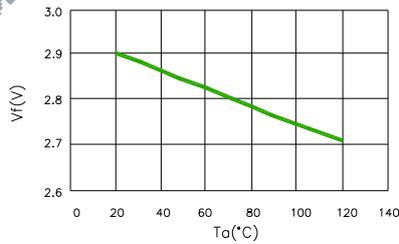


Fig.5-Forward Voltage(@20mA)VS. Ambient Temperature

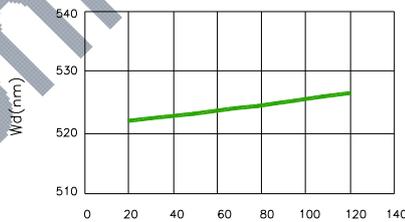


Fig.6-Dominant Wavelength(@20mA)
VS. Ambient Temperature

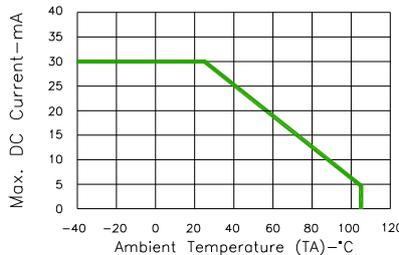


Fig.7-Max. Allowable DC Current
VS. Ambient Temperature



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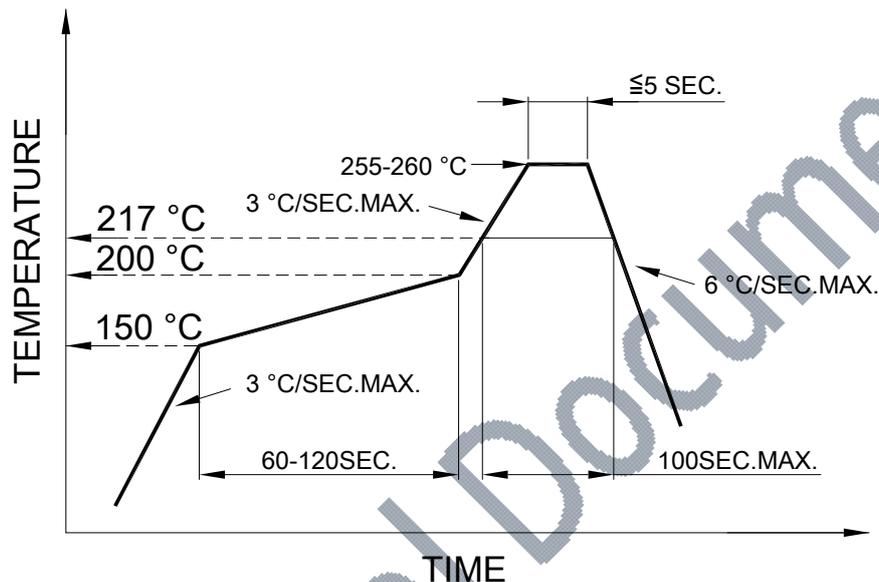
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● SMT REFLOW SOLDERING INSTRUCTIONS

SMT Soldering Profile

Pb free reflow soldering Profile



- We recommend the reflow temperature 245°C (+/- 5°C).
The maximum soldering temperature should be limited to 260°C.
- Number of reflow process shall be 2 times or less.

● SOLDERING IRON

Basic spec is ≤ 4 sec when 260°C. If temperature is higher, time should be shorter (+10°C → 1 sec). Power dissipation of Iron should be smaller than 15W, and temperature should be controllable. Surface temperature of the device should be under 230°C.

● REWORK

- Customer must finish rework within 3 sec. under 350°C.
- The head of soldering iron cannot touch copper foil.

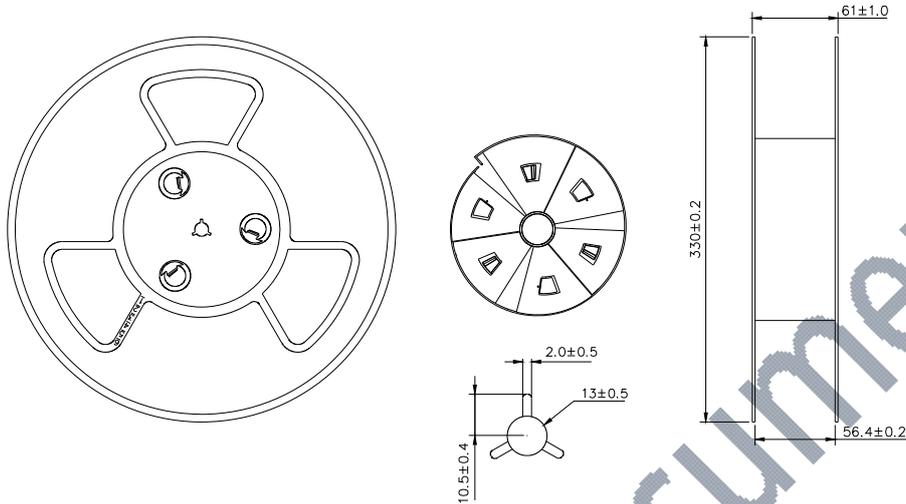


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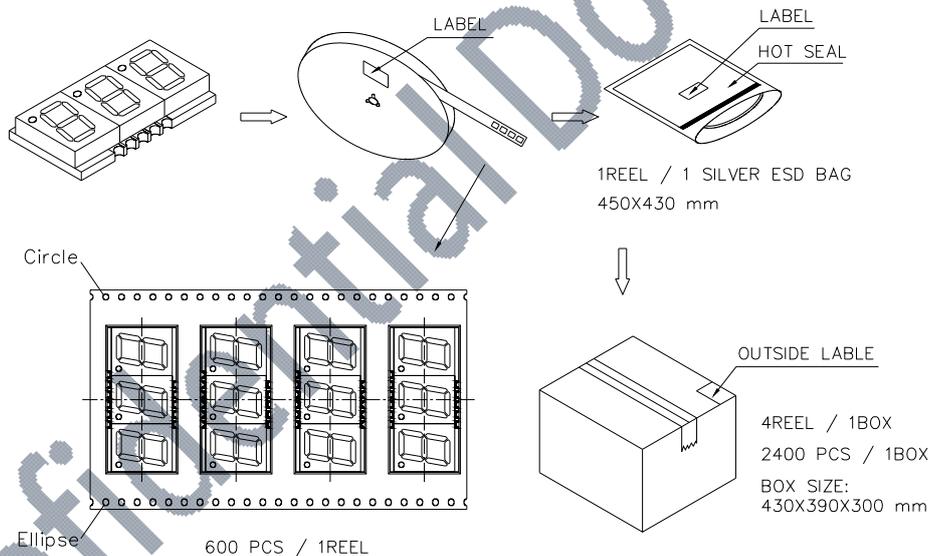
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● REEL DIMENSIONS



● PACKING & LABEL SPECIFICATIONS



● STORAGE CONDITION

In factory original sealed bag package

TEMPERATURE CONDITION	HUMIDITY CONDITION
5°C ~ 30°C	Below 60%RH

After opened and not in factory original sealed bag package

TEMPERATURE CONDITION	HUMIDITY CONDITION	STORAGE TIME
5°C ~ 30°C	Below 60%RH	Within 4 weeks (MSL as level 2a)