



Opto Plus LED Corp.
0.28" SMD Type LED Display
OPS-T2812SB | OPS-T2811SB

● **EDIT HISTORY**

Version A: Nov. 16, 2020

Preliminary Spec.



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● FEATURES

- 0.28 inch (7.00 mm) Digit Height.
- SMD type.
- Low current operation.
- RoHS Compliant, Pb Free.

● DESCRIPTION

The device are 0.28 inch (7.00 mm) height triple digit 7-segment displays.

The device is Opto Plus LED Corp standard LED Display.

This device utilizes Super Bright Blue LED chip which are made from InGaN

On a transparent GaN, substrate.

The device has face and segment option, please refer to **PRODUCT APPEARANCE**.

● DEVICE

PART NO.	DESCRIPTION
OPS-T2812SB-GW	Common Anode Gray face White segment
OPS-T2811SB-GW	Common Cathode Gray face White segment
OPS-T2812SB-BW	Common Anode Black face White segment
OPS-T2811SB-BW	Common Cathode Black face White segment

RoHS Compliance

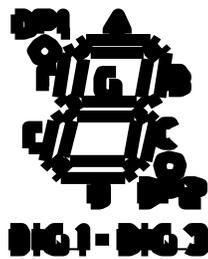
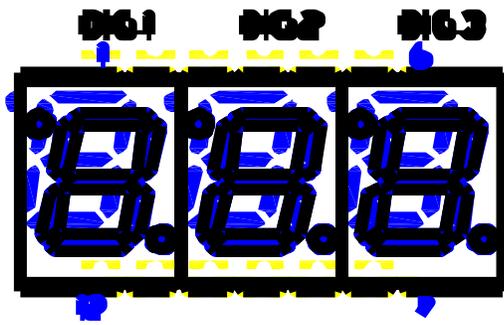


Pb Free.

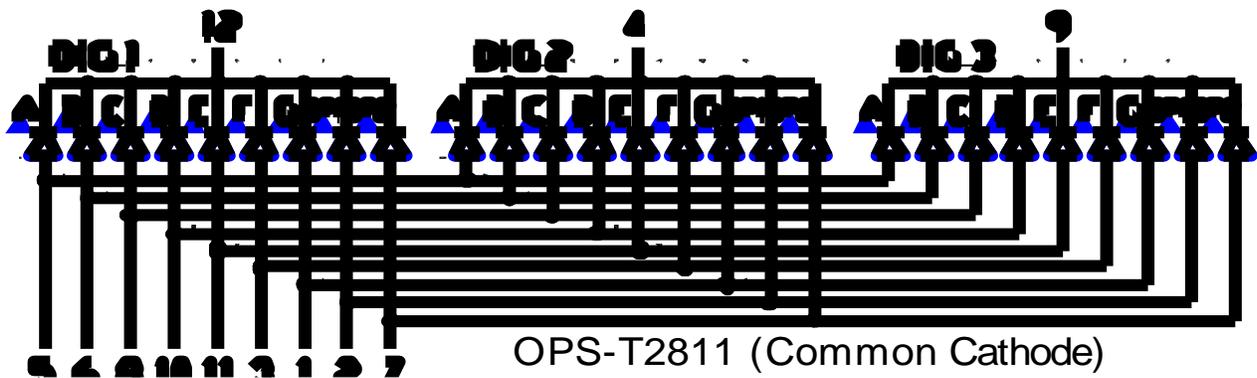
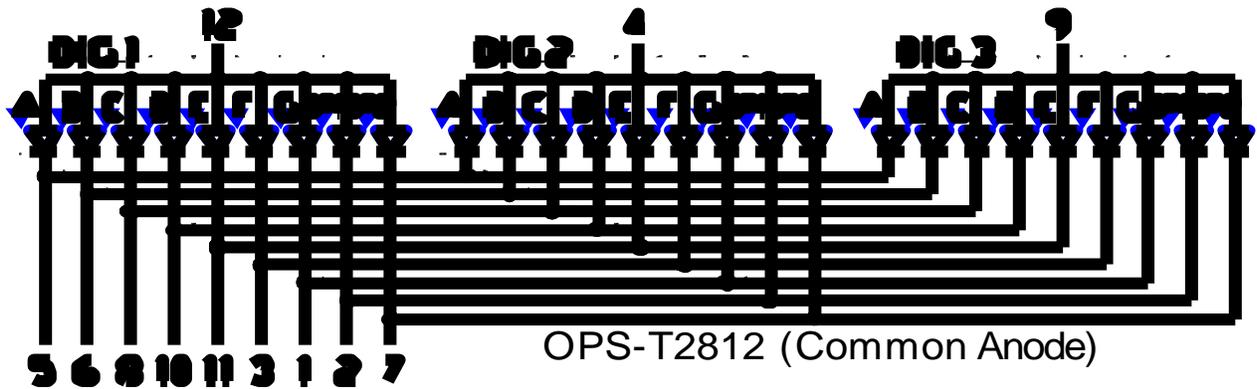
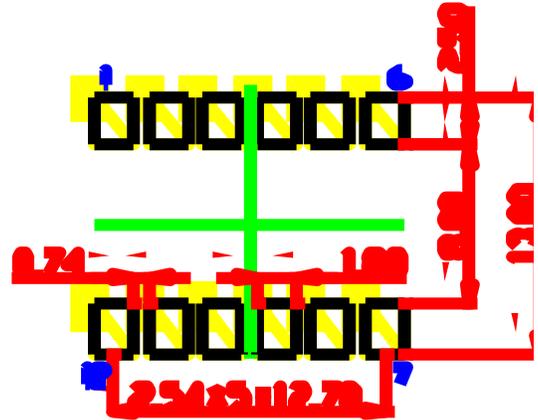


● TYPICAL INTERNAL EQUIVALENT CIRCUIT

Turn On Color



Recommended Soldering Pattern



※EMITTED COLOR : SUPER BRIGHT BLUE



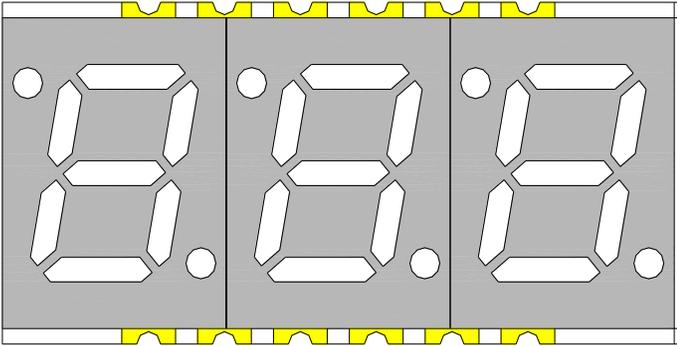
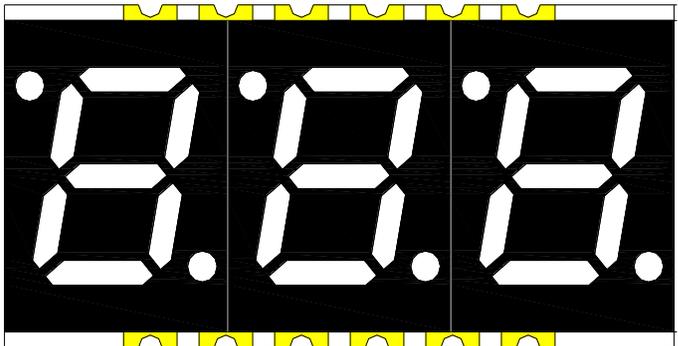
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● PRODUCT APPEARANCE

The most common reflector color and segment color are show in below diagram.

-GW	-BW
	
※ REFLECTOR COLOR: Gray ※ SEGMENT COLOR: White	※ REFLECTOR COLOR: Black ※ SEGMENT COLOR: White

Opto Plus can customize reflector and segment colors by customer's request. If you have these request please visit www.opledtw.com or contact sales@opledtw.com for more **Standard Product Customization** information.

Part NO. related to reflector and segment colors show as table below.

PART NO.	DESCRIPTION
OPS-T2812SB-GW	Common Anode Gray face White segment
OPS-T2811SB-GW	Common Cathode Gray face White segment
OPS-T2812SB-BW	Common Anode Black face White segment
OPS-T2811SB-BW	Common Cathode Black face White segment



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● SB: SUPER BRIGHT BLUE (InGaN/GaN)

ABSOLUTE MAXIMUM RATING AT $T_a=25^{\circ}\text{C}$

Parameter	Symbol	Maximum Rating	Unit
Power dissipation	P_{AD}	90	mW
Continuous forward current	I_{AF}	30	mA
Peak current (duty cycle 1/10, 1kHz)	I_{PF}	60	mA
Reverse voltage	V_R	5	V
Operating temperature	T_{OPR}	-40 to +105	$^{\circ}\text{C}$
Storage temperature	T_{STG}	-40 to +105	$^{\circ}\text{C}$

ELECTRICAL - OPTICAL CHARACTERISTICS AT $T_a=25^{\circ}\text{C}$

Characteristic	Symbol	Condition	Min.	Type.	Max.	Unit
Forward Voltage, (Per Dice)	V_F	$I_F=20\text{mA}$	-	3.0	3.4	V
Reverse Current, (Per Dice)	I_R	$V_R=5\text{V}$	-	-	10	μA
Dominant Wavelength	λ_D	$I_F=20\text{mA}$	464	-	474	nm
Luminous Intensity	I_v	$I_F=20\text{mA}$	25	38	55	mcd
Spectral Line Half-Bandwidth	$\Delta\lambda$	$I_F=20\text{mA}$	-	20	-	nm



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● **SB: BIN GRADE (Unit : mcd) 20mA**

Super Bright Blue	J	K	L
	25.0 – 33.0	33.1 – 43.0	43.1 – 55.0

● **Sb: Hue grade (λ_D : nm)**

1	2	3
464.0 - 467.0	467.1 - 470.0	470.1 - 474.0

● **AVAILABLE BIN / HUE TABLE**

J1	J2	J3
K1	K2	K3
L1	L2	L3



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● SB: SUPER BRIGHT BLUE (InGaN/GaN) CURVE

Typical Electro-optical Characteristic Curves
(25 °C Free Air Temperature Unless Otherwise Specified)

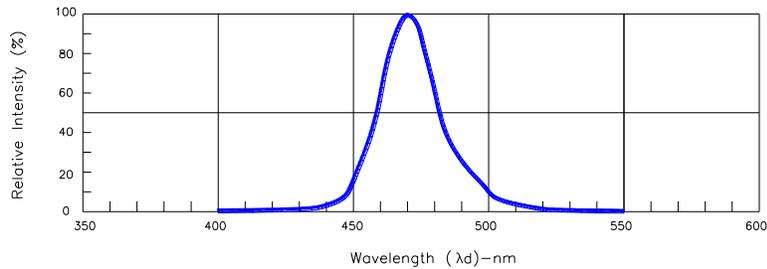


Fig.1-Relative Intensity VS. Wavelength

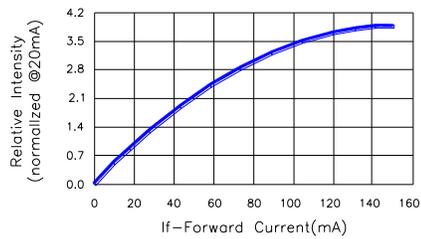


Fig.2-Relative Luminous Intensity vs. Forward Current

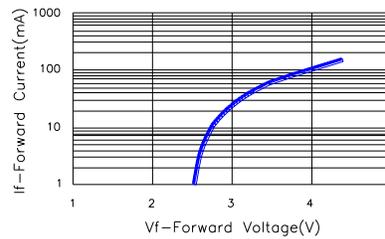


Fig.3-Forward Current vs. Forward Voltage

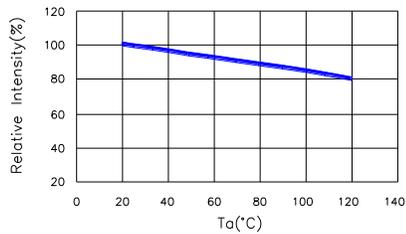


Fig.4-Relative Intensity(@20mA)VS. Ambient Temperature

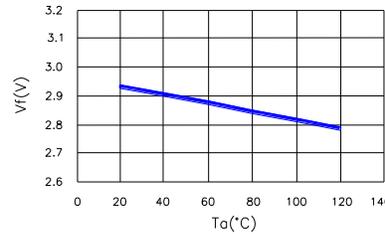


Fig.5-Forward Voltage(@20mA)VS. Ambient Temperature

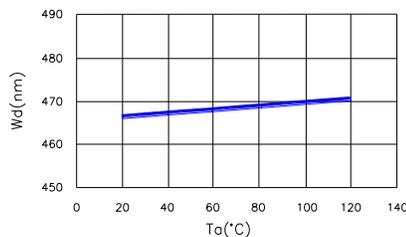


Fig.6-Dominant Wavelength(@20mA)
VS. Ambient Temperature

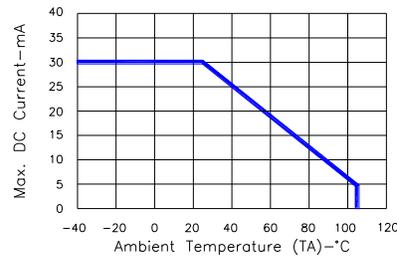


Fig.7-Max. Allowable DC Current
VS. Ambient Temperature

● SMT REFLOW SOLDERING INSTRUCTIONS

SMT Soldering Profile

Pb free reflow soldering Profile



- We recommend the reflow temperature 245°C (+/- 5°C).
The maximum soldering temperature should be limited to 260°C.
- Number of reflow process shall be 2 times or less.

● SOLDERING IRON

Basic spec is ≤ 4 sec when 260°C. If temperature is higher, time should be shorter (+10°C → 1 sec). Power dissipation of Iron should be smaller Than 15W, and temperature should be controllable. Surface temperature Of the device should be under 230°C.

● REWORK

- Customer must finish rework within 3 sec. under 350°C.
- The head of soldering iron cannot touch copper foil.

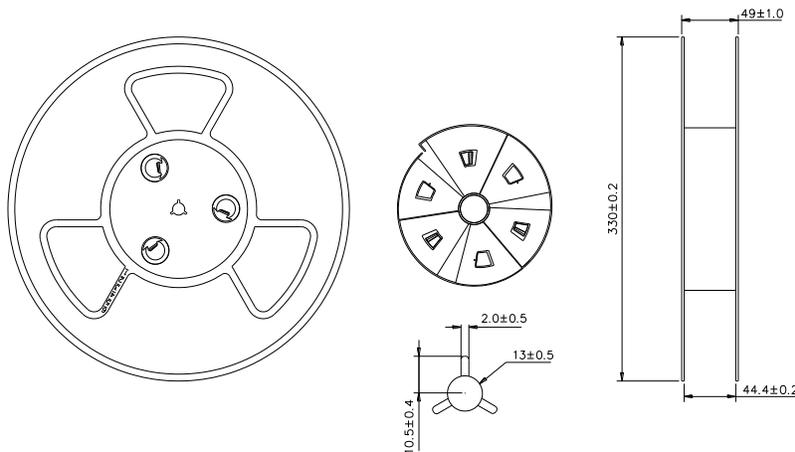


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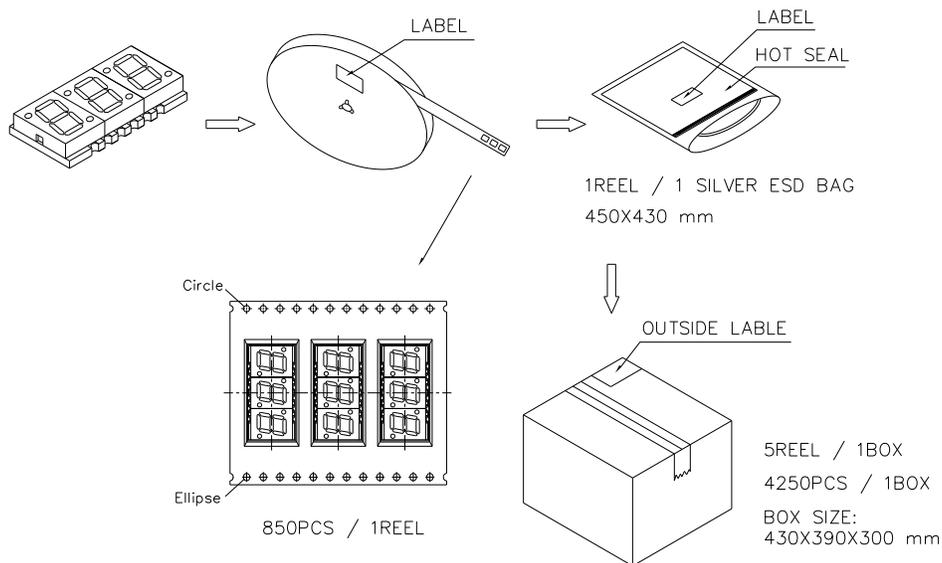
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● REEL DIMENSIONS



● PACKING & LABEL SPECIFICATIONS



● STORAGE CONDITION

In factory original sealed bag package

TEMPERATURE CONDITION	HUMIDITY CONDITION
5°C ~ 30°C	Below 60%RH

After opened and not in factory original sealed bag package

TEMPERATURE CONDITION	HUMDITY CONDITION	STORAGE TIME
5°C ~ 30°C	Below 60%RH	Within 4 weeks (MSL as level 2a)