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Opto Plus LED Corp.
0.70" SMD Type LED Display
OPS-Q7010LR-STT(R)-1.5-G(B)W
OPS-Q7011LR-STT(R)-1.5-G(B)W

● **EDIT HISTORY**

Version A: Mar. 24, 2025

Preliminary Spec.

Confidential Document



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● FEATURES

- 0.70 inch (17.78 mm) digit height.
- Super thin SMD type.
- Low current operation.
- RoHS Compliant, Pb Free.

● DESCRIPTION

The device are 0.70 inch (17.78 mm) height quadruple digit 7-segment display.

The device is Opto Plus LED Corp standard LED Display.

This device utilizes Super Red LED chip which are made from AlGaInP on a Transparent GaAs, substrate.

The device has face and segment option, please refer to **PRODUCT APPEARANCE**.

● DEVICE

PART NO.	DESCRIPTION
OPS-Q7010LR-STT-1.5-GW	Common Anode Gray face White segment Top mount
OPS-Q7011LR-STT-1.5-GW	Common Cathode Gray face White segment Top mount
OPS-Q7010LR-STT-1.5-BW	Common Anode Black face White segment Top mount
OPS-Q7011LR-STT-1.5-BW	Common Cathode Black face White segment Top mount
OPS-Q7010LR-STR-1.5-GW	Common Anode Gray face White segment Reverse mount
OPS-Q7011LR-STR-1.5-GW	Common Cathode Gray face White segment Reverse mount
OPS-Q7010LR-STR-1.5-BW	Common Anode Black face White segment Reverse mount
OPS-Q7011LR-STR-1.5-BW	Common Cathode Black face White segment Reverse mount

RoHS Compliance



Pb Free.

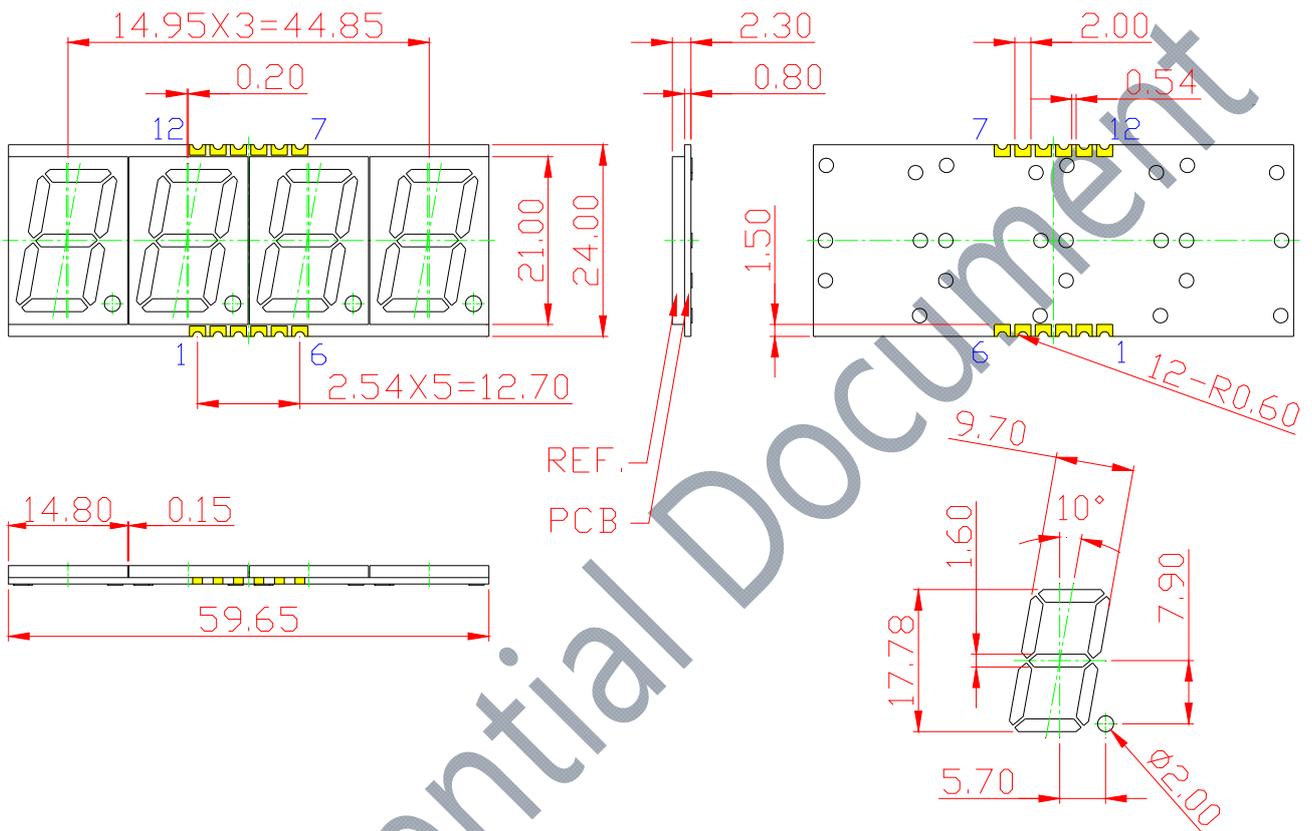




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● **MECHANICAL DIMENSIONS**



NOTES: All dimensions are in millimeters. Tolerances are ± 0.25 mm unless otherwise noted.



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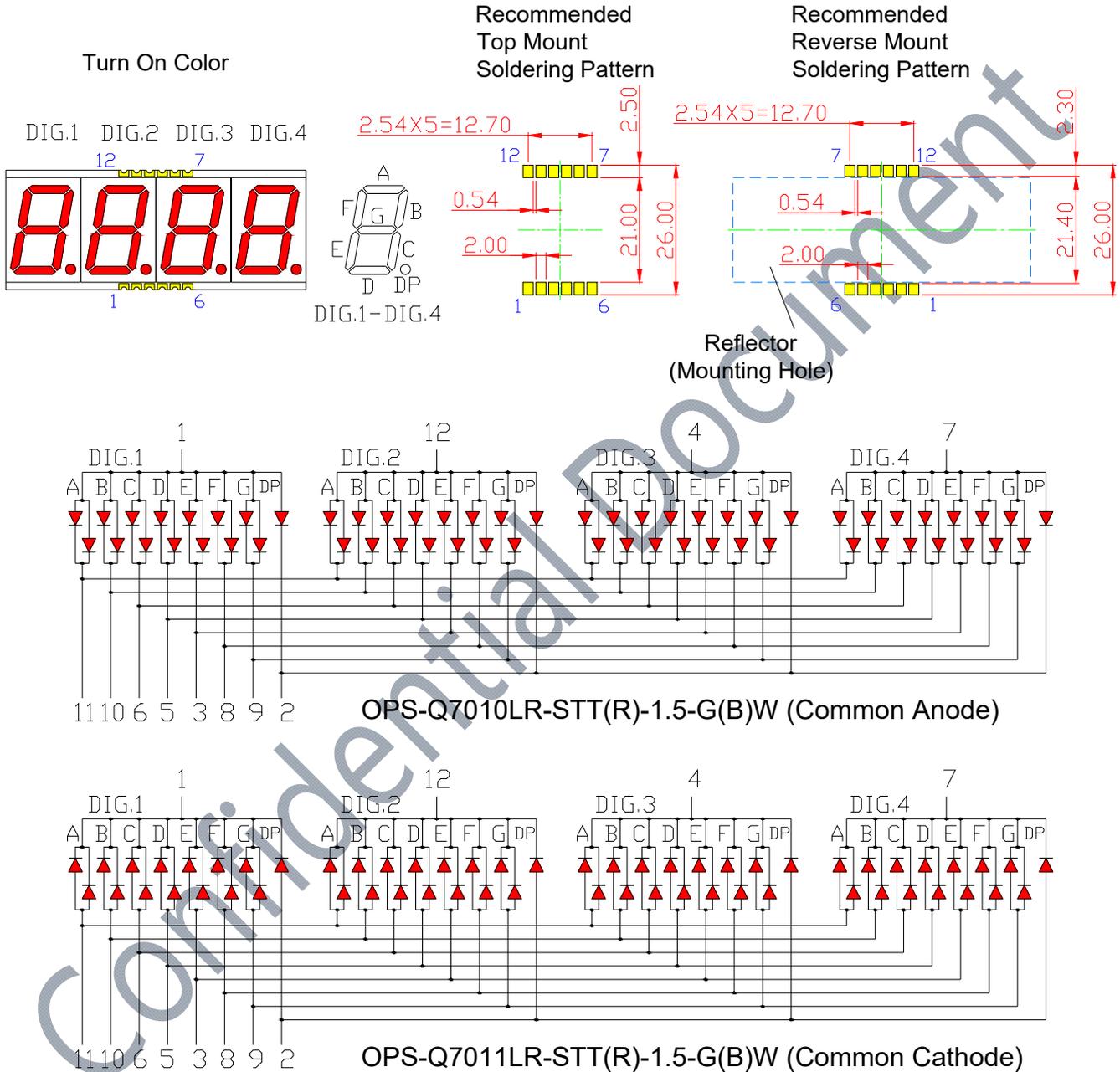
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● TYPICAL INTERNAL EQUIVALENT CIRCUIT



※EMITTED COLOR : SUPER RED



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● **PRODUCT APPEARANCE**

The most common reflector color and segment color are show in below diagram.

-GW	-BW
※ REFLECTOR COLOR: Gray ※ SEGMENT COLOR: White	※ REFLECTOR COLOR: Black ※ SEGMENT COLOR: White

Opto Plus can customize reflector and segment colors by customer's request. If you have these request please visit www.opledtw.com or contact sales@opledtw.com for more **Standard Product Customization** information.

Part NO. related to reflector and segment colors show as table below.

PART NO.	DESCRIPTION
OPS-Q7010LR-STT-1.5-GW	Common Anode Gray face White segment Top mount
OPS-Q7011LR-STT-1.5-GW	Common Cathode Gray face White segment Top mount
OPS-Q7010LR-STT-1.5-BW	Common Anode Black face White segment Top mount
OPS-Q7011LR-STT-1.5-BW	Common Cathode Black face White segment Top mount
OPS-Q7010LR-STR-1.5-GW	Common Anode Gray face White segment Reverse mount
OPS-Q7011LR-STR-1.5-GW	Common Cathode Gray face White segment Reverse mount
OPS-Q7010LR-STR-1.5-BW	Common Anode Black face White segment Reverse mount
OPS-Q7011LR-STR-1.5-BW	Common Cathode Black face White segment Reverse mount



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● **LR: SUPER RED (AlGaInP/GaAs)**

ABSOLUTE MAXIMUM RATING AT Ta=25°C

Parameter	Symbol	Maximum Rating	Unit
Power dissipation	P _{AD}	48	mW
Continuous forward current	I _{AF}	20	mA
Peak current (duty cycle 1/10, 1kHz)	I _{PF}	40	mA
Reverse voltage	V _R	5	V
Operating temperature	T _{OPR}	-40 to +105	°C
Storage temperature	T _{STG}	-40 to +105	°C

ELECTRICAL - OPTICAL CHARACTERISTICS AT Ta=25°C

Characteristic	Symbol	Condition	Min.	Type.	Max.	Unit
Forward Voltage, (Per Dice)	V _F	I _F = 20mA	-	2.1	2.4	V
Reverse Current, (Per Dice)	I _R	V _R = 5V	-	-	10	μA
Peak Wavelength	λ _P	I _F = 20mA	-	650	-	nm
Dominant Wavelength	λ _D	I _F = 20mA	635	-	648	nm
Luminous Intensity	I _v	I _F = 20mA	4	-	13	mcd
Spectral Line Half-Bandwidth	Δλ	I _F = 20mA	-	20	-	nm



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● **LR: BIN GRADE (Unit : mm) 20mA**

Super Red	E	F	G
	4.0 - 7.0	7.1 - 10.0	10.1 - 13.0

● **LR: HUE GRADE (λD : nm)**

1	2	3
635.0 – 640.0	640.1 – 644.0	644.1 – 648.0

● **AVAILABLE BIN / HUE TABLE**

E1	F1	G1
E2	F2	G2
E3	F3	G3



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● LR: SUPER RED (AlGaInP/GaAs) CURVE

Typical Electro-optical Characteristic Curves
(25 °C Free Air Temperature Unless Otherwise Specified)

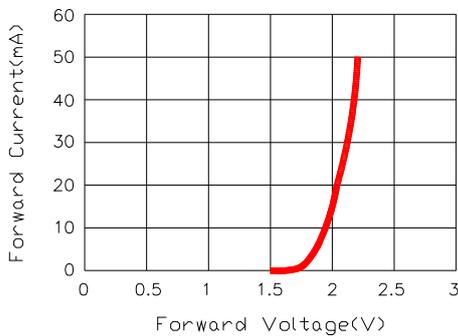


Fig.1 FORWARD CURRENT VS. FORWARD VOLTAGE

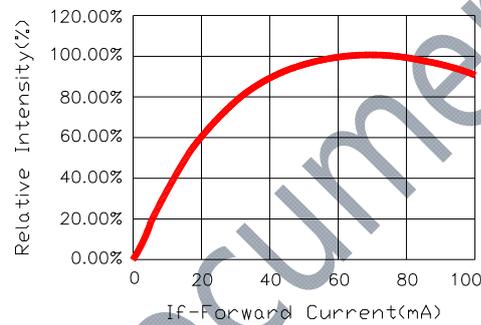


Fig.2 RELATIVE INTENSITY VS. FORWARD CURRENT

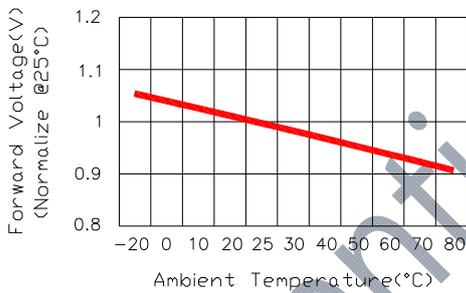


Fig.3 FORWARD VOLTAGE VS. TEMPERATURE

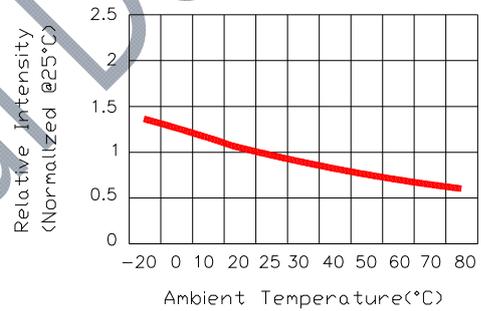


Fig.4 RELATIVE INTENSITY VS. TEMPERATURE

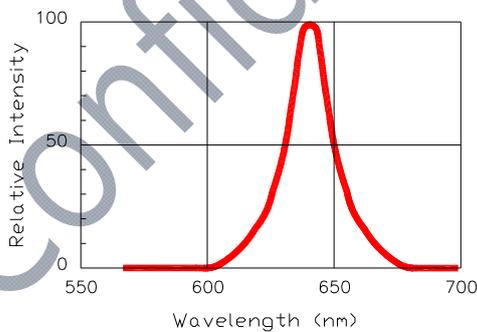


Fig.5 RELATIVE INTENSITY VS. WAVELENGTH

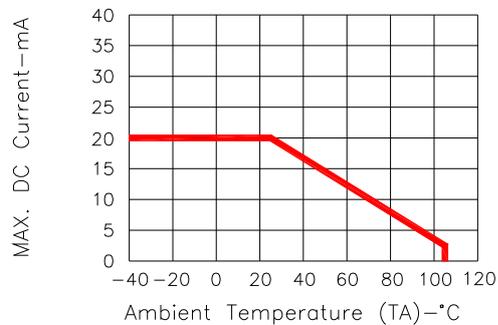


Fig.6 MAX. ALLOWABLE DC CURRENT VS. AMBIENT TEMPERATURE



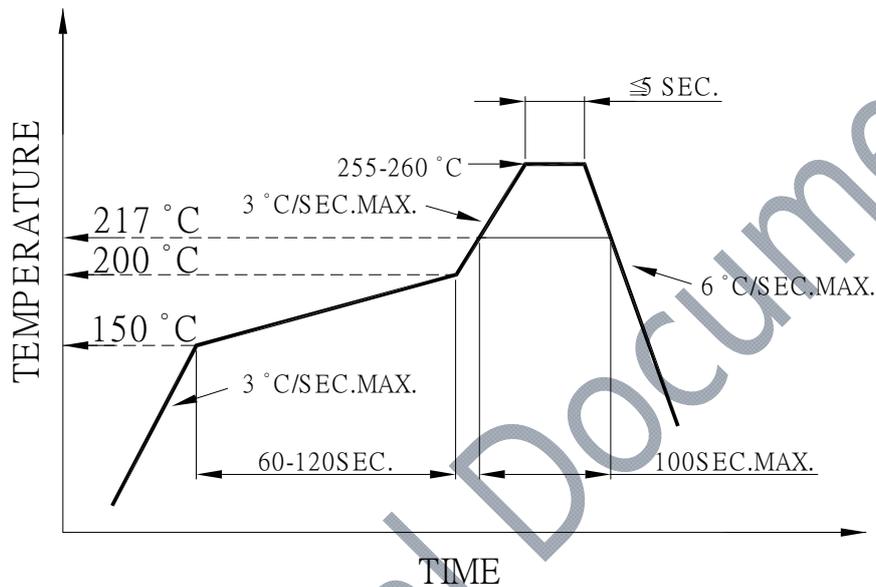
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● **SMT REFLOW SOLDERING INSTRUCTIONS**

SMT Soldering Profile

Pb free reflow soldering Profile



- We recommend the reflow temperature 245°C (+/- 5°C).
The maximum soldering temperature should be limited to 260°C.
- Number of reflow process shall be 2 times or less.

● **SOLDERING IRON**

Basic spec is ≤ 4 sec when 260°C. If temperature is higher, time should be shorter (+10°C → 1 sec). Power dissipation of Iron should be smaller than 15W, and temperature should be controllable. Surface temperature of the device should be under 230°C.

● **REWORK**

- Customer must finish rework within 3 sec. under 350°C.
- The head of soldering iron cannot touch copper foil.



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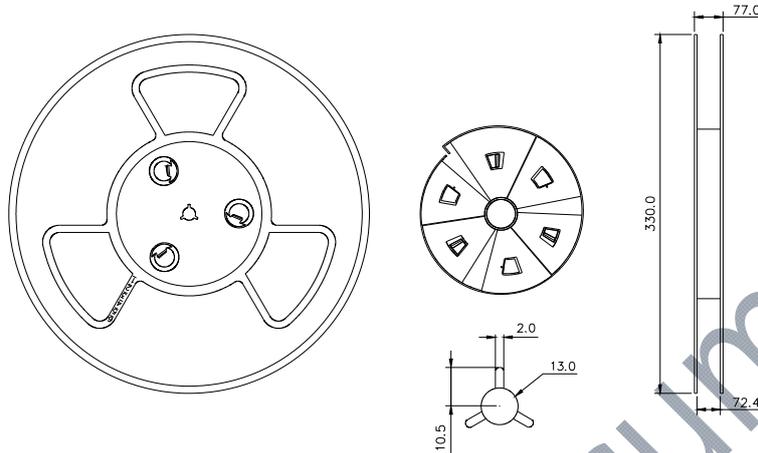
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● REEL DIMENSIONS



● PACKING & LABEL SPECIFICATIONS

OPS-Q7010(1)XX-STT-1.5-BW Top Mount	OPS-Q7010(1)XX-STR-1.5-BW Reverse Mount	OPS-Q7010(1)XX-STT-1.5-BW OPS-Q7010(1)XX-STR-1.5-BW
<p>Circle</p> <p>610PCS / 1REEL</p> <p>Ellipse</p>	<p>Circle</p> <p>610PCS / 1REEL</p> <p>Ellipse</p>	<p>1REEL / 1 SILVER ESD BAG 450X430 mm</p> <p>HOT SEAL</p> <p>OUTSIDE LABEL</p> <p>3REEL / 1BOX 1830PCS / 1BOX BOX SIZE: 430X390X300 mm</p>

● STORAGE CONDITION

In factory original sealed bag package

TEMPERATURE CONDITION	HUMIDITY CONDITION
5°C ~ 30°C	Below 60%RH

After opened and not in factory original sealed bag package

TEMPERATURE CONDITION	HUMIDITY CONDITION	STORAGE TIME
5°C ~ 30°C	Below 60%RH	Within 4 weeks (MSL as level 2a)