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Opto Plus LED Corp.
0.20" SMD Type LED Display
OPS-Q2040SA-STT(R)-1.5-G(B)W
OPS-Q2041SA-STT(R)-1.5-G(B)W

● **EDIT HISTORY**

Version A: Mar. 24, 2025

Preliminary Spec.

Confidential Document



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● **FEATURES**

- 0.20 inch (5.08 mm) Digit Height.
- Low current operation.
- Excellent character appearance.
- Super thin SMD type.
- RoHS compliant, Pb Free.

● **DESCRIPTION**

The device are 0.20 inch (5.08 mm) height quadruple digits 7-segment display.
 The device is Opto Plus LED Corp standard LED Display.
 This device utilizes Super Bright Amber LED chip which are made from AlGaInP
 On a transparent GaAs, substrate.
 The device has face and segment option, please refer to **PRODUCT APPEARANCE**.

● **DEVICE**

PART NO.	DESCRIPTION
OPS-Q2040SA-STT-1.5-GW	Common Anode Gray face White segment Top mount
OPS-Q2041SA-STT-1.5-GW	Common Cathode Gray face White segment Top mount
OPS-Q2040SA-STT-1.5-BW	Common Anode Black face White segment Top mount
OPS-Q2041SA-STT-1.5-BW	Common Cathode Black face White segment Top mount
OPS-Q2040SA-STR-1.5-GW	Common Anode Gray face White segment Reverse mount
OPS-Q2041SA-STR-1.5-GW	Common Cathode Gray face White segment Reverse mount
OPS-Q2040SA-STR-1.5-BW	Common Anode Black face White segment Reverse mount
OPS-Q2041SA-STR-1.5-BW	Common Cathode Black face White segment Reverse mount

RoHS Compliance



Pb Free.

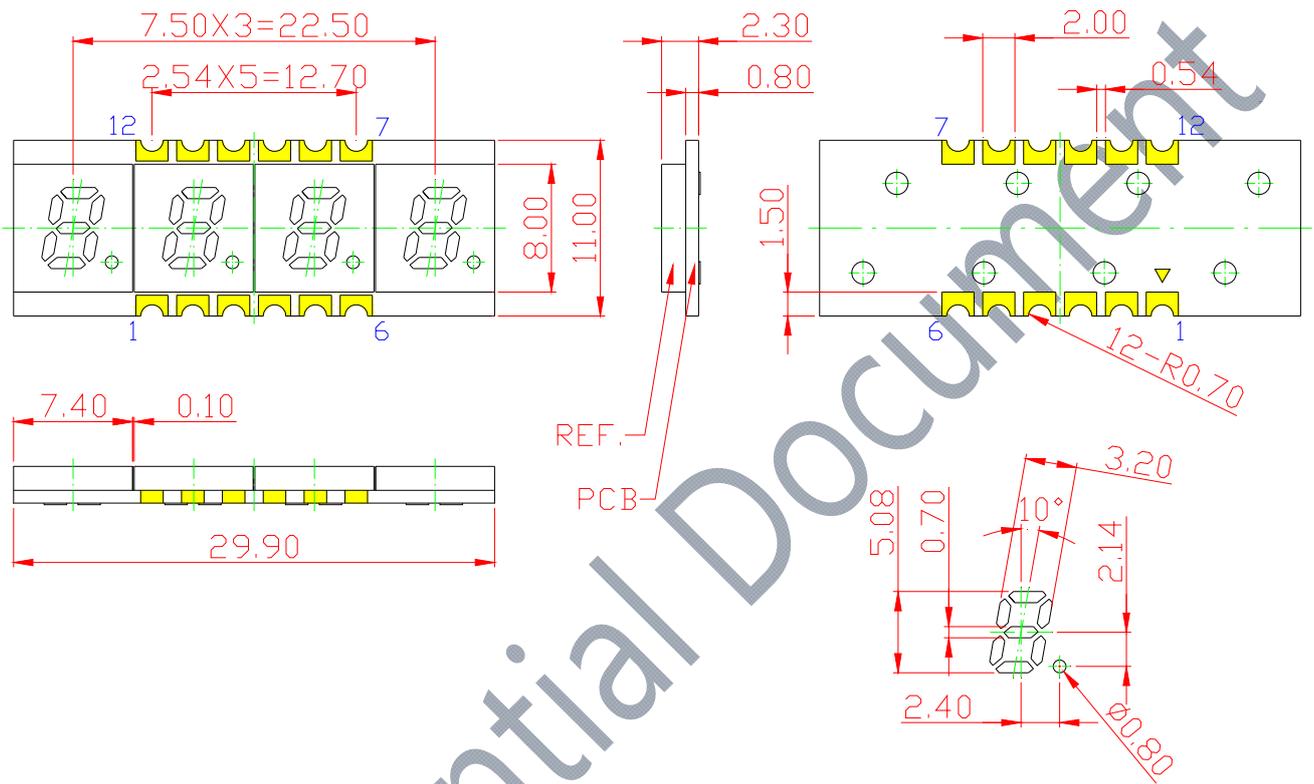




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● **MECHANICAL DIMENSIONS**



NOTES: All dimensions are in millimeters. Tolerances are ± 0.25 mm unless otherwise noted.



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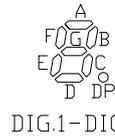
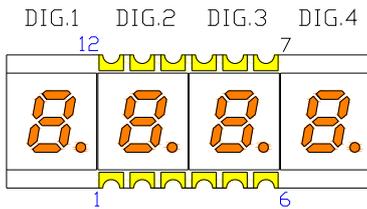
0.20" SMD Type LED Display

OPS-Q2040SA-STT(R)-1.5-G(B)W

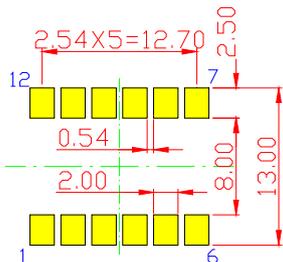
OPS-Q2041SA-STT(R)-1.5-G(B)W

● TYPICAL INTERNAL EQUIVALENT CIRCUIT

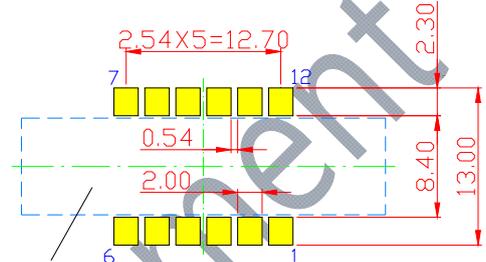
Turn On Color



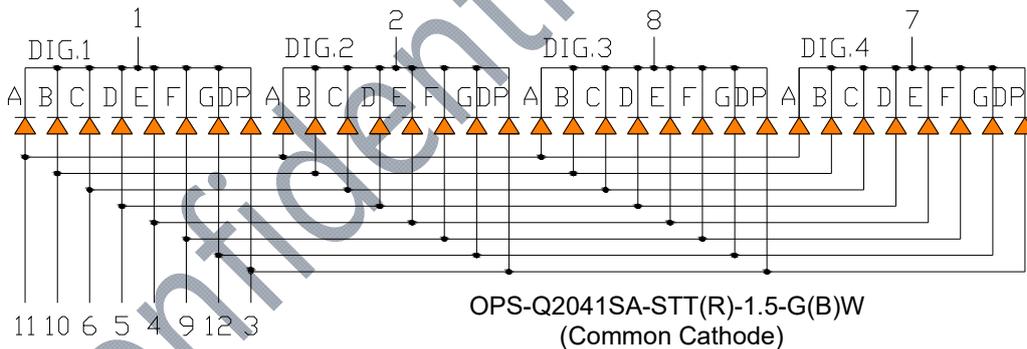
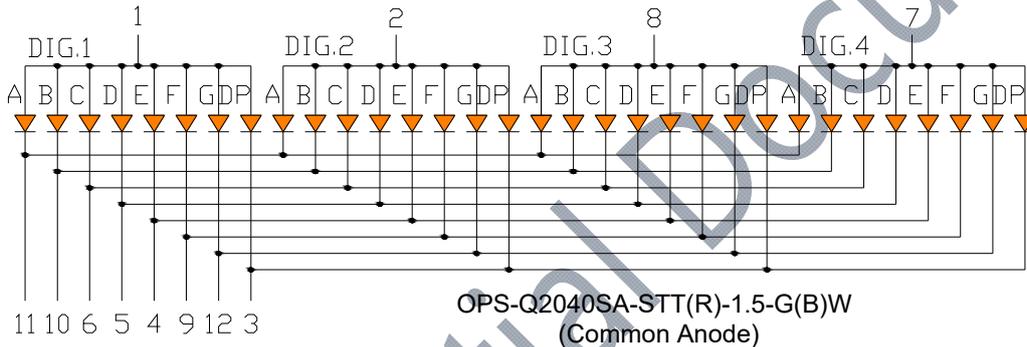
Recommended
Top Mount
Soldering Pattern



Recommended
Reverse Mount
Soldering Pattern



Reflector
(Mounting Hole)



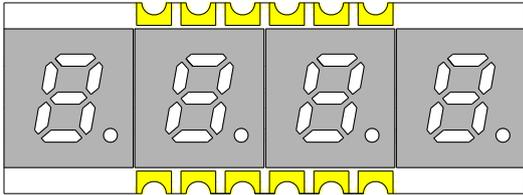
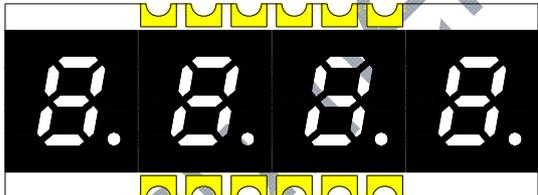
※EMITTED COLOR : SUPER BRIGHT AMBER



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● **PRODUCT APPEARANCE**

The most common reflector color and segment color are show in below diagram.

-GW	-BW
	
※ REFLECTOR COLOR: Gray ※ SEGMENT COLOR: White	※ REFLECTOR COLOR: Black ※ SEGMENT COLOR: White

Opto Plus can customize reflector and segment colors by customer's request. If you have these request please visit www.opledtw.com or contact sales@opledtw.com for more **Standard Product Customization** information.

Part NO. related to reflector and segment colors show as table below.

PART NO.	DESCRIPTION
OPS-Q2040SA-STT-1.5-GW	Common Anode Gray face White segment Top mount
OPS-Q2041SA-STT-1.5-GW	Common Cathode Gray face White segment Top mount
OPS-Q2040SA-STT-1.5-BW	Common Anode Black face White segment Top mount
OPS-Q2041SA-STT-1.5-BW	Common Cathode Black face White segment Top mount
OPS-Q2040SA-STR-1.5-GW	Common Anode Gray face White segment Reverse mount
OPS-Q2041SA-STR-1.5-GW	Common Cathode Gray face White segment Reverse mount
OPS-Q2040SA-STR-1.5-BW	Common Anode Black face White segment Reverse mount
OPS-Q2041SA-STR-1.5-BW	Common Cathode Black face White segment Reverse mount



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● **SA: SUPER BRIGHT AMBER (AlGaInP/GaAs)**

ABSOLUTE MAXIMUM RATING AT Ta=25°C

Parameter	Symbol	Maximum Rating	Unit
Power dissipation	P _{AD}	48	mW
Continuous forward current	I _{AF}	20	mA
Peak current (duty cycle 1/10, 1kHz)	I _{PF}	40	mA
Reverse voltage	V _R	5	V
Operating temperature	T _{OPR}	-40 to +105	°C
Storage temperature	T _{STG}	-40 to +105	°C

ELECTRICAL - OPTICAL CHARACTERISTICS AT Ta=25°C

Characteristic	Symbol	Condition	Min.	Type.	Max.	Unit
Forward Voltage, (Per Dice)	V _F	I _F = 20mA	-	2.0	2.4	V
Reverse Current, (Per Dice)	I _R	V _R = 5V	-	-	10	μA
Peak Wavelength	λ _P	I _F = 20mA	-	612	-	nm
Dominant Wavelength	λ _D	I _F = 20mA	601	-	613	nm
Luminous Intensity	I _v	I _F = 20mA	10	-	30	mcd
Spectral Line Half-Bandwidth	Δλ	I _F = 20mA	-	20	-	nm



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● **SA: BIN GRADE (Unit : mcd) 20mA**

Super Bright Amber	G	H	I
	10.0 – 16.0	16.1 – 23.0	23.1 – 30.0

● **SA: HUE GRADE (λ_D : nm)**

1	2	3
601.0 – 605.0	605.1 – 609.0	609.1 – 613.0

● **AVAILABLE BIN / HUE TABLE**

G1	H1	I1
G2	H2	I2
G3	H3	I3



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● SA: SUPER BRIGHT AMBER (AlGaInP/GaAs) CURVE

Typical Electro-optical Characteristic Curves
(25 °C Free Air Temperature Unless Otherwise Specified)

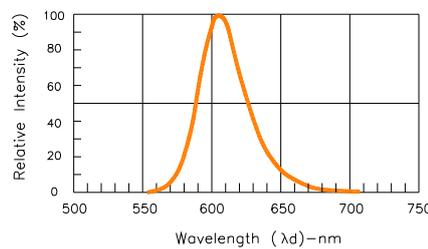


Fig.1-Relative Intensity VS. Wavelength

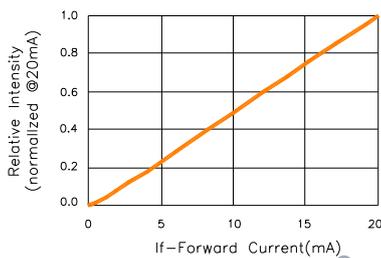


Fig.2-Relative Luminous Intensity vs. Forward Current

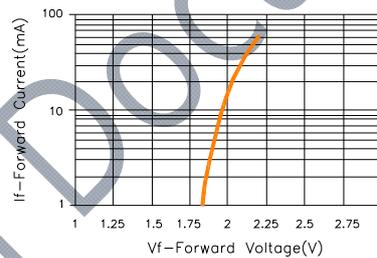


Fig.3-Forward Current vs. Forward Voltage

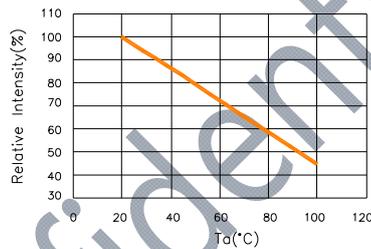


Fig.4-Relative Intensity(@20mA)VS. Ambient Temperature

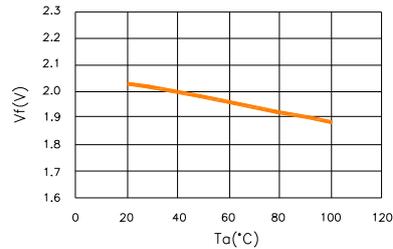


Fig.5-Forward Voltage(@20mA)VS. Ambient Temperature

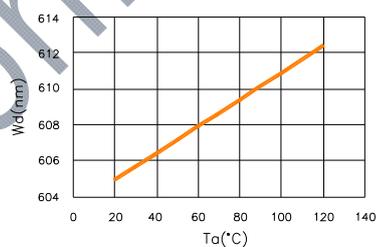


Fig.6-Dominant Wavelength(@20mA) VS. Ambient Temperature

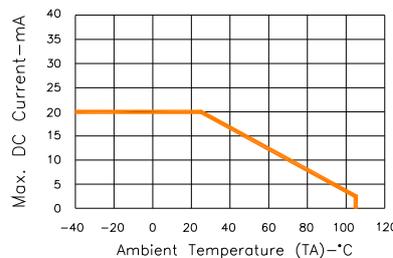


Fig.7-Max. Allowable DC Current VS. Ambient Temperature

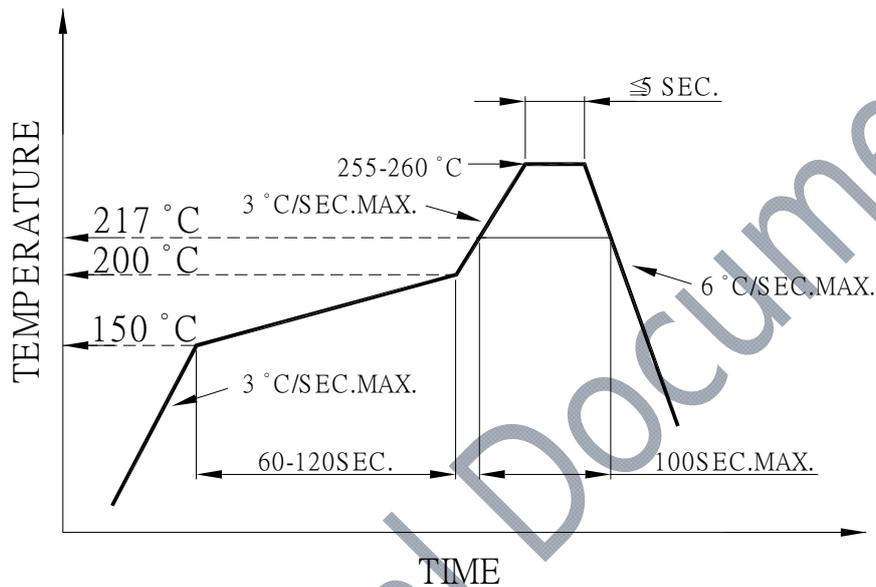


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● **SMT REFLOW SOLDERING INSTRUCTIONS**

SMT Soldering Profile

Pb free reflow soldering Profile



- We recommend the reflow temperature 245°C (+/- 5°C).
The maximum soldering temperature should be limited to 260°C.
- Number of reflow process shall be 2 times or less.

● **SOLDERING IRON**

Basic spec is ≤ 4 sec when 260°C. If temperature is higher, time should be shorter (+10°C → 1 sec). Power dissipation of Iron should be smaller than 15W, and temperature should be controllable. Surface temperature of the device should be under 230°C.

● **REWORK**

- Customer must finish rework within 3 sec. under 350°C.
- The head of soldering iron cannot touch copper foil.



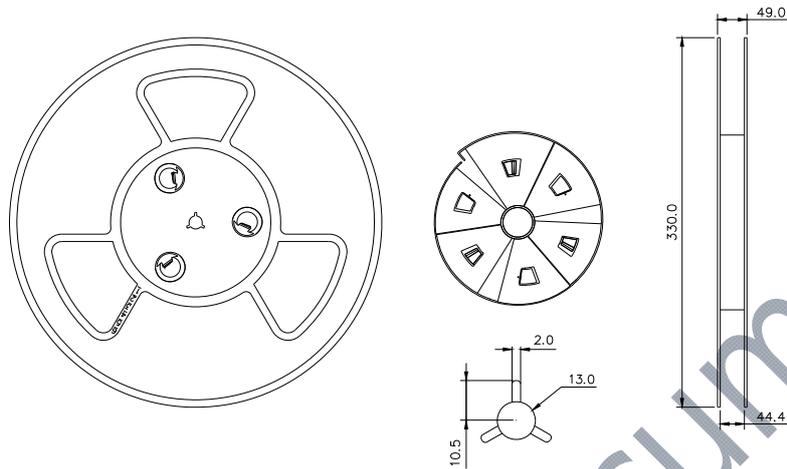
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● REEL DIMENSIONS



● PACKING & LABEL SPECIFICATIONS

OPS-Q2040(1)XX-STT-1.5-BW Top Mount	OPS-Q2040(1)XX-STR-1.5-BW Reverse Mount	OPS-Q2040(1)XX-STT-1.5-BW OPS-Q2040(1)XX-STR-1.5-BW
<p>Circle</p> <p>1300PCS / 1REEL</p> <p>Ellipse</p>	<p>Circle</p> <p>1300PCS / 1REEL</p> <p>Ellipse</p>	<p>1REEL / 1 SILVER ESD BAG 450X430 mm</p> <p>OUTSIDE LABEL</p> <p>7REEL / 1BOX 9100PCS / 1BOX BOX SIZE: 430X390X300 mm</p>

● STORAGE CONDITION

In factory original sealed bag package

TEMPERATURE CONDITION	HUMIDITY CONDITION
5°C ~ 30°C	Below 60%RH

After opened and not in factory original sealed bag package

TEMPERATURE CONDITION	HUMIDITY CONDITION	STORAGE TIME
5°C ~ 30°C	Below 60%RH	Within 4 weeks (MSL as level 2a)