

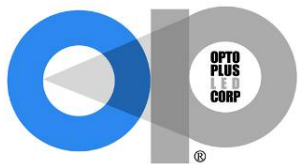
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Opto Plus LED Corp.
0.40" SMD Type LED Display
OPS-D4014SB | OPS-D4013SB

● **EDIT HISTORY**

Version A: Nov. 23, 2020

Preliminary Spec.



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● FEATURES

- 0.40 inch (10.16 mm) digit height.
- SMD type.
- Low current operation.
- RoHS Compliant, Pb Free.

● DESCRIPTION

The device are 0.40 inch (10.16 mm) height dual digit 7-segment displays.

The device is Opto Plus LED Corp standard LED Display.

This device utilizes Super Bright Blue LED chip which are made from InGaN

On a transparent GaN, substrate.

The device has face and segment option, please refer to **PRODUCT APPEARANCE**.

● DEVICE

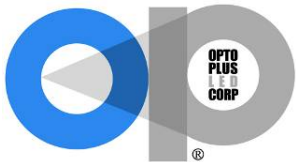
PART NO.		DESCRIPTION
	OPS-D4014SB-GW	Common Anode Gray face White segment
	OPS-D4013SB-GW	Common Cathode Gray face White segment
	OPS-D4014SB-BW	Common Anode Black face White segment
	OPS-D4013SB-BW	Common Cathode Black face White segment

RoHS Compliance



Pb Free.

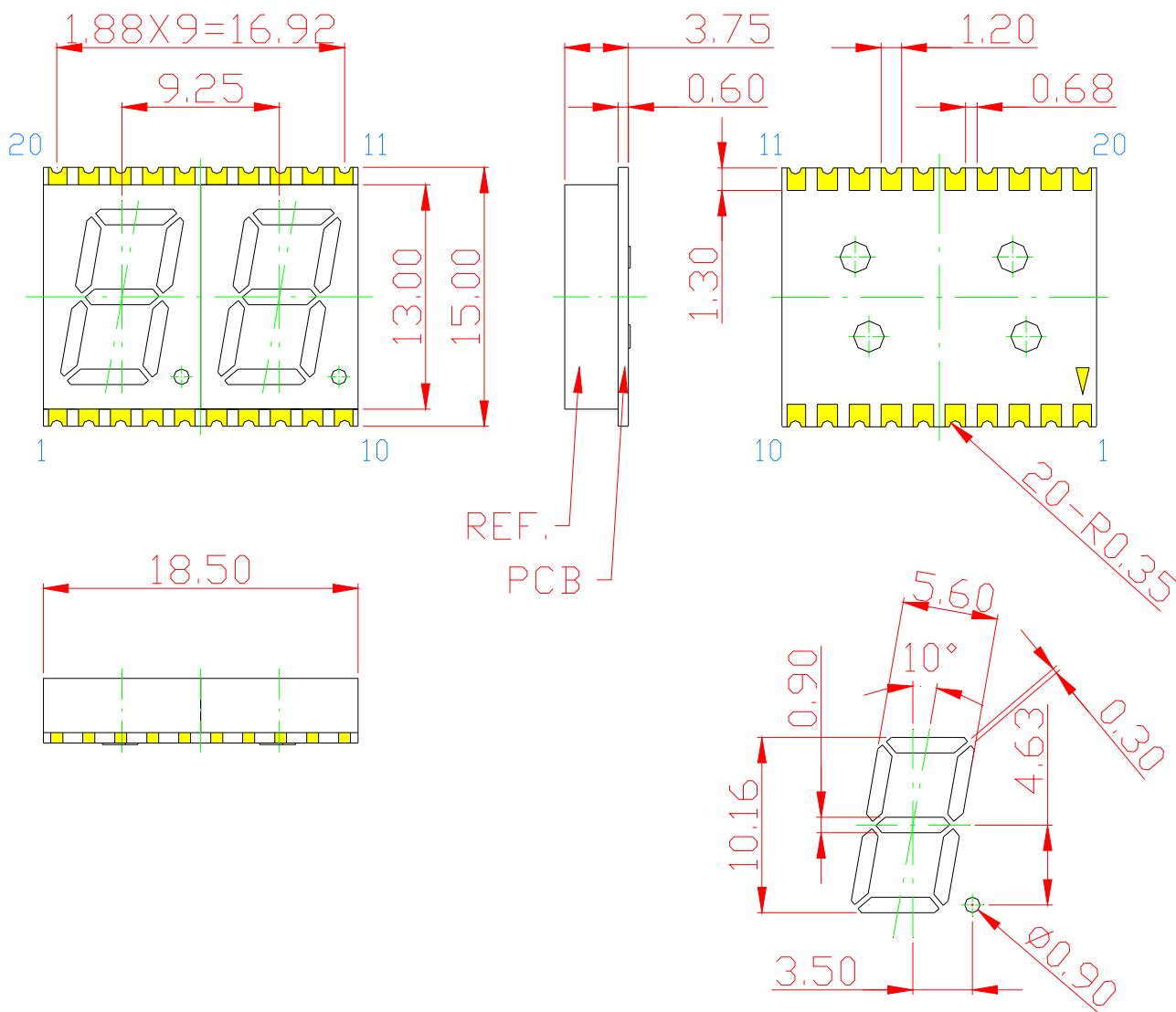




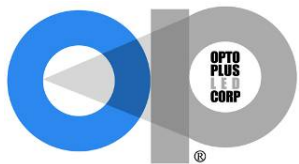
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● MECHANICAL DIMENSIONS



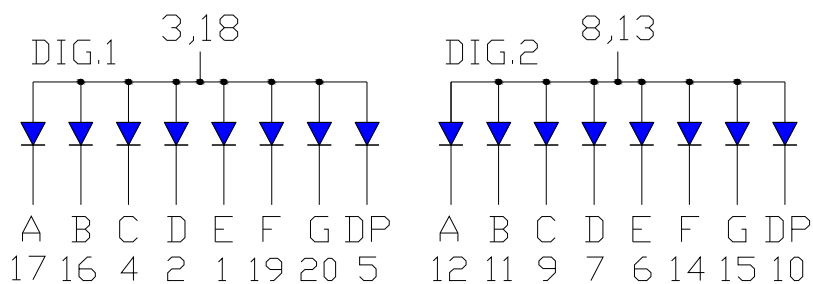
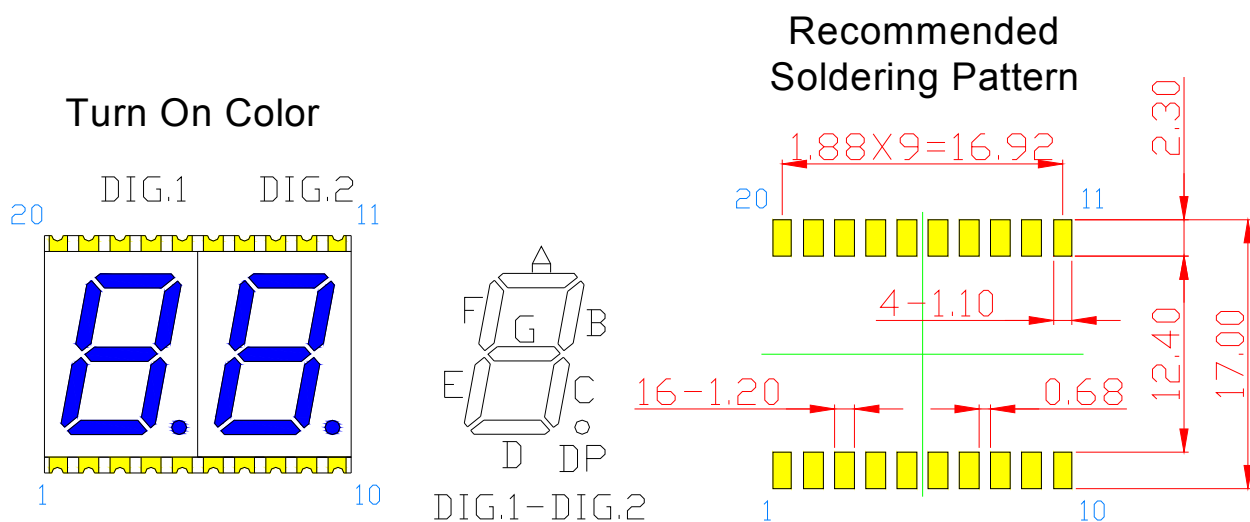
NOTES: All dimensions are in millimeters. Tolerances are ± 0.25 mm unless otherwise noted.



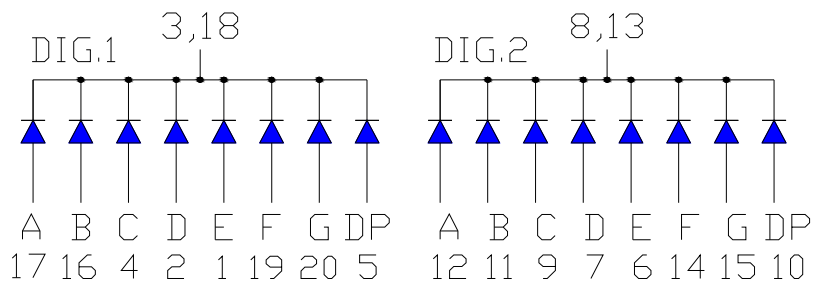
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● TYPICAL INTERNAL EQUIVALENT CIRCUIT



OPS-D4014 (Common Anode)

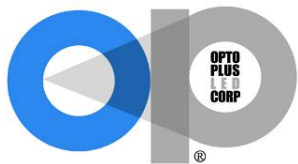


OPS-D4013 (Common Cathode)

※EMITTED COLOR : SUPER BRIGHT BLUE

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Disclaimer:
Subject to change without notice

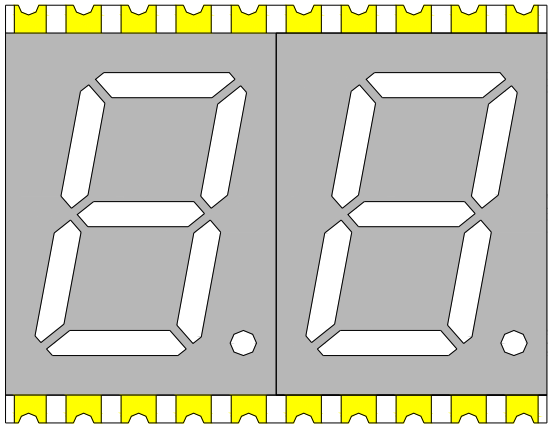
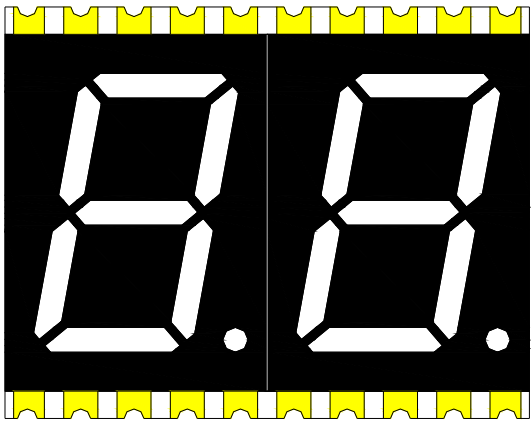


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● PRODUCT APPEARANCE

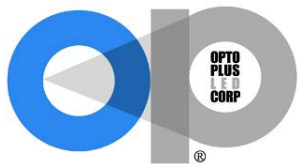
The most common reflector color and segment color are show in below diagram.

-GW	-BW
	
※ REFLECTOR COLOR: Gray ※ SEGMENT COLOR: White	※ REFLECTOR COLOR: Black ※ SEGMENT COLOR: White

Opto Plus can customize reflector and segment colors by customer's request. If you have these request please visit www.opledtw.com or contact sales@opledtw.com for more **Standard Product Customization** information.

Part NO. related to reflector and segment colors show as table below.

PART NO.	DESCRIPTION
OPS-D4014SB-GW	Common Anode Gray face White segment
OPS-D4013SB-GW	Common Cathode Gray face White segment
OPS-D4014SB-BW	Common Anode Black face White segment
OPS-D4013SB-BW	Common Cathode Black face White segment



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● SB: SUPER BRIGHT BLUE (InGaN/GaN)

ABSOLUTE MAXIMUM RATING AT Ta=25°C

Parameter	Symbol	Maximum Rating	Unit
Power dissipation	P _{AD}	90	mW
Continuous forward current	I _{AF}	30	mA
Peak current (duty cycle 1/10, 1kHz)	I _{PF}	60	mA
Reverse voltage	V _R	5	V
Operating temperature	T _{OPR}	-40 to +105	°C
Storage temperature	T _{STG}	-40 to +105	°C

ELECTRICAL - OPTICAL CHARACTERISTICS AT Ta=25°C

Characteristic	Symbol	Condition	Min.	Type.	Max.	Unit
Forward Voltage, (Per Dice)	V _F	I _F =20mA	-	3.0	3.4	V
Reverse Current, (Per Dice)	I _R	V _R =5V	-	-	10	μA
Dominant Wavelength	λ _D	I _F =20mA	466	-	474	nm
Luminous Intensity	I _V	I _F =20mA	30	52.5	75	mcd
Spectral Line Half-Bandwidth	Δλ	I _F =20mA	-	20	-	nm



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● **SB: BIN GRADE (Unit : mcd) 20mA**

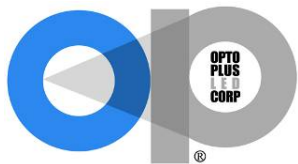
Super Bright Blue	L	M	N
	30.0 – 45.0	45.1 – 60.0	60.1 – 75.0

● **SB: HUE GRADE (λ_D : nm)**

Super Bright Blue	1	2
	466.0 - 470.0	470.1 - 474.0

● **AVAILABLE BIN / HUE TABLE**

L1	L2
M1	M2
N1	N2



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● SB: SUPER BRIGHT BLUE (InGaN/GaN) CURVE

Typical Electro-optical Characteristic Curves
(25 °C Free Air Temperature Unless Otherwise Specified)

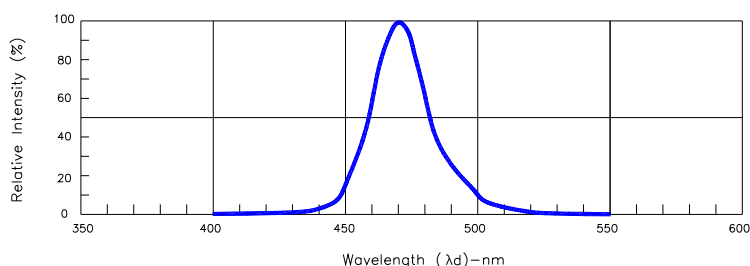


Fig.1-Relative Intensity VS. Wavelength

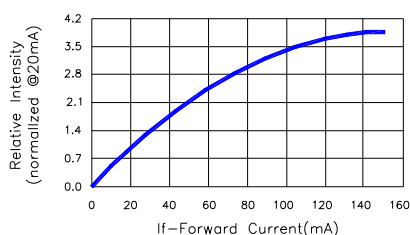


Fig.2-Relative Luminous Intensity vs. Forward Current

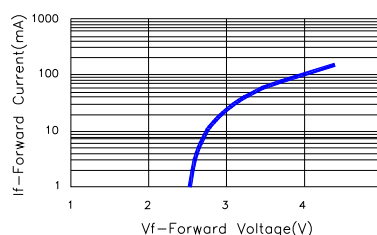


Fig.3-Forward Current vs. Forward Voltage

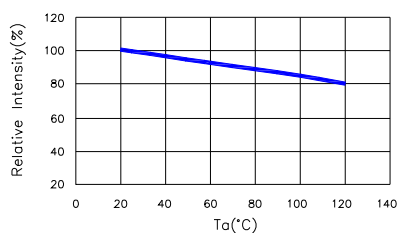


Fig.4-Relative Intensity(@20mA)VS. Ambient Temperature

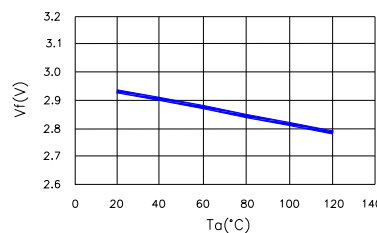


Fig.5-Forward Voltage(@20mA)VS. Ambient Temperature

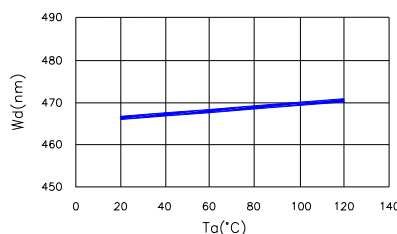


Fig.6-Dominant Wavelength(@20mA)
VS. Ambient Temperature

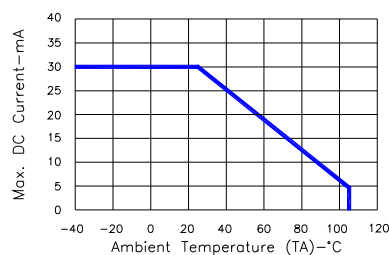
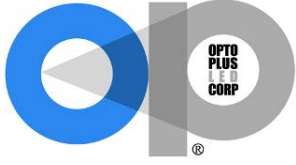


Fig.7-Max. Allowable DC Current
VS. Ambient Temperature



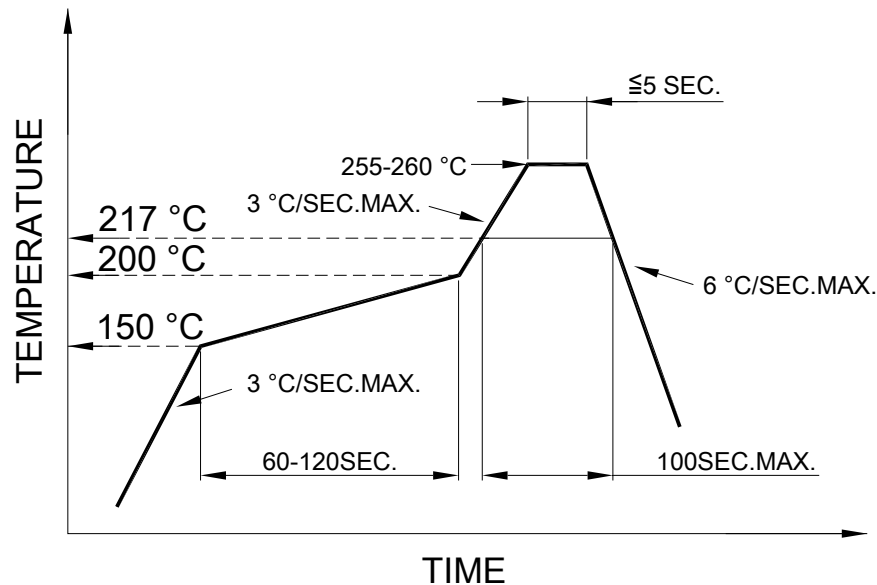
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● SMT REFLOW SOLDERING INSTRUCTIONS

SMT Soldering Profile

Pb free reflow soldering Profile



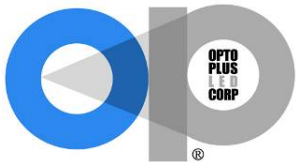
- We recommend the reflow temperature 245°C (+/- 5°C).
The maximum soldering temperature should be limited to 260°C.
- Number of reflow process shall be 2 times or less.

● SOLDERING IRON

Basic spec is ≤ 4 sec when 260°C. If temperature is higher, time should be shorter (+10°C → 1 sec). Power dissipation of Iron should be smaller Than 15W, and temperature should be controllable. Surface temperature Of the device should be under 230°C.

● REWORK

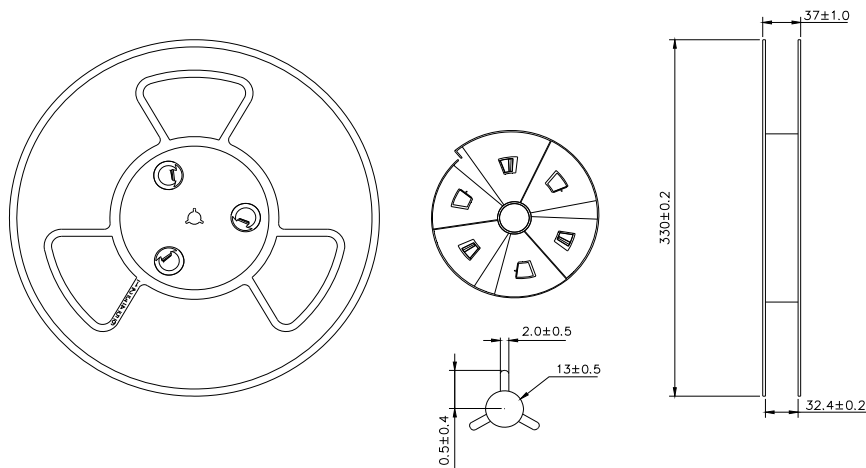
- Customer must finish rework within 3 sec. under 350°C.
- The head of soldering iron cannot touch copper foil.



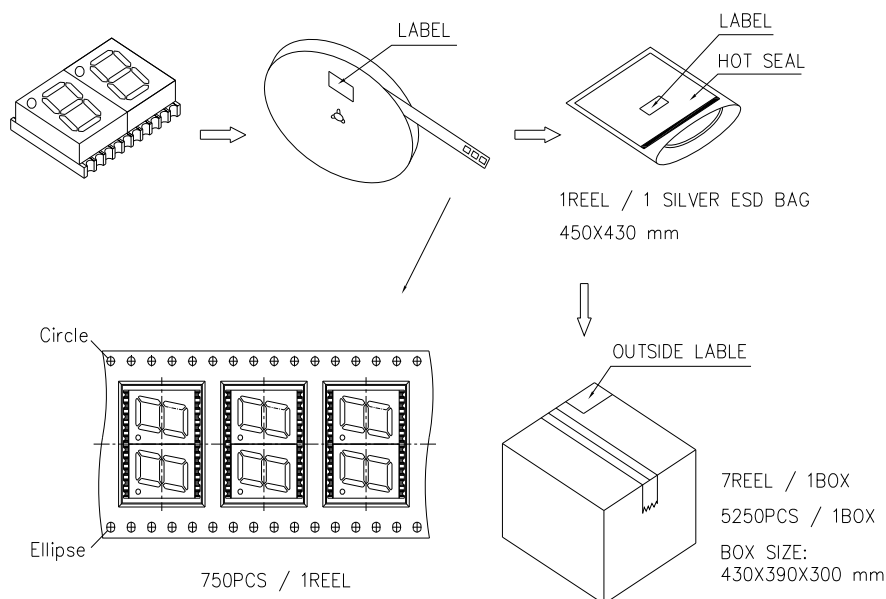
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● REEL DIMENSIONS



● PACKING & LABEL SPECIFICATIONS



● STORAGE CONDITION

In factory original sealed bag package

TEMPERATURE CONDITION	HUMIDITY CONDITION
5°C ~ 30°C	Below 60%RH

After opened and not in factory original sealed bag package

TEMPERATURE CONDITION	HUMIDITY CONDITION	STORAGE TIME
5°C ~ 30°C	Below 60%RH	Within 4 weeks (MSL as level 2a)