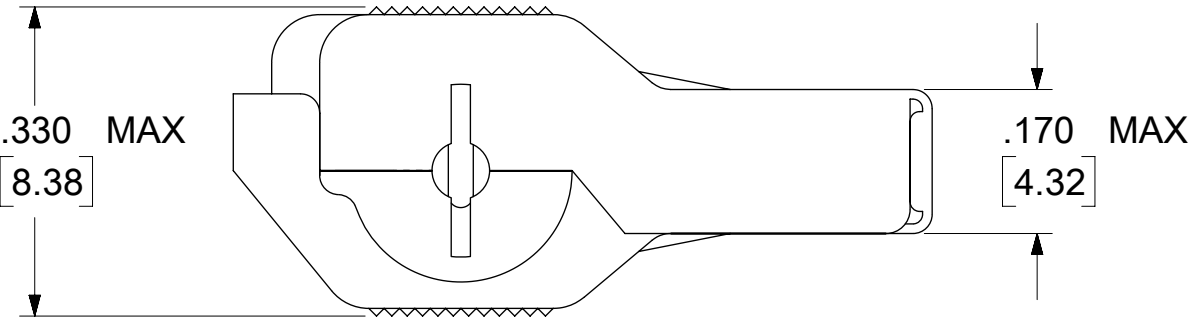
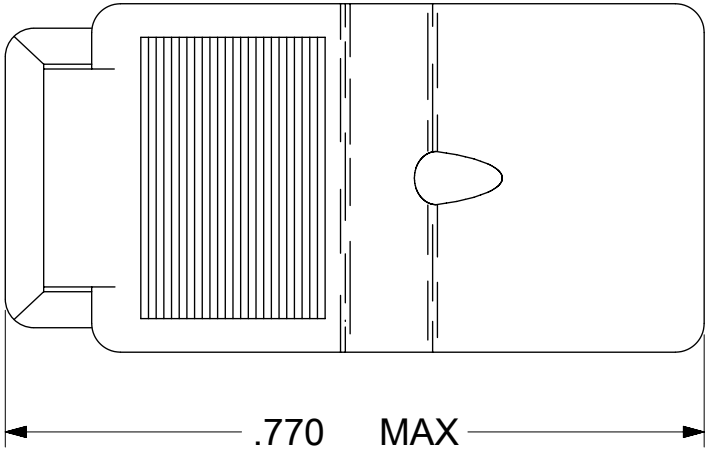
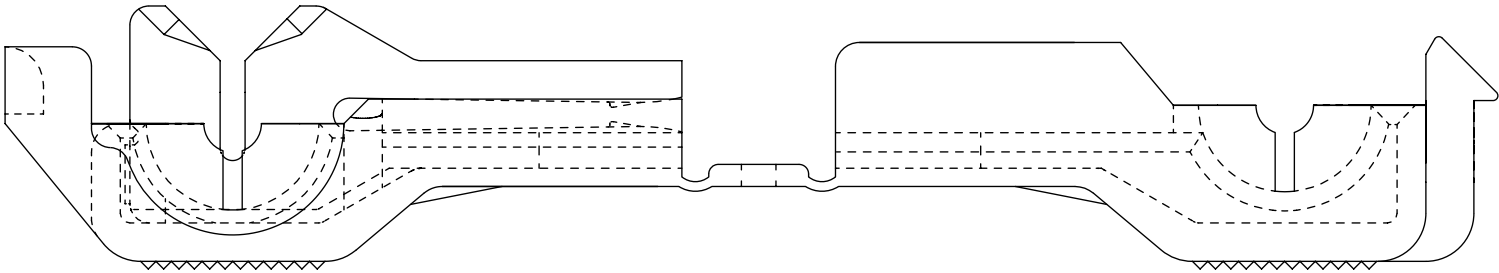
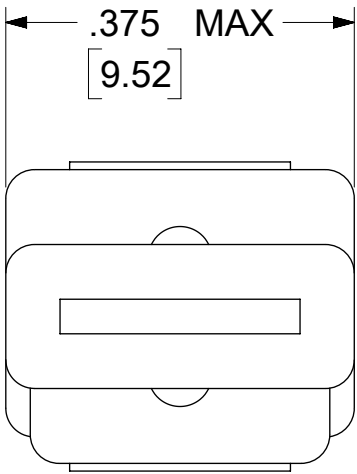


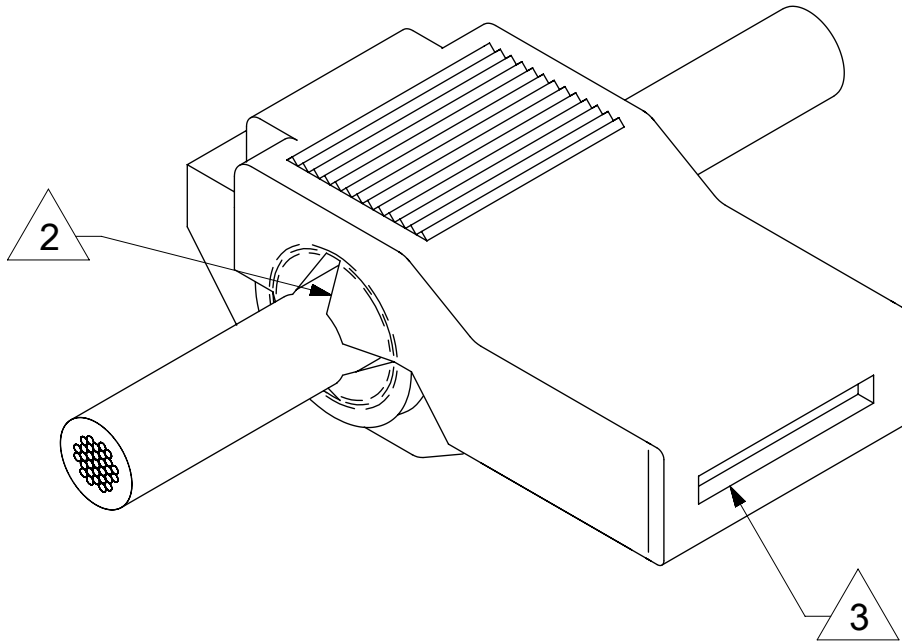
10	9	8	7	6	5	4	3	2	1
MAT'L NO	ENG NO	WIRE GAGE	COLOR						
192160011	WT-2218	22-18	RED						
192160010	WT-1814	18-14	BLUE						
192160009	WT-12	12	YELLOW						



CLOSED POSITION AFTER ASSEMBLY ON WIRE



OPEN POSITION



- NOTES:
- MATERIAL
HOUSING: V-2 NYLON, SEE CHART FOR COLOR.
TERMINAL: TIN PLATED COPPER.
 - NUMBER OF SUPPORT RIBS DEPENDENT ON WIRE GAGE.
 - MATES WITH .250 X .032 MALE TAB.
 - MUST BE RoHS COMPLIANT.

FUNCTIONAL SYMBOLS DIVISIONAL SYMBOLS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																				
	DIMENSION UNITS			SCALE			CURRENT REV DESC: REINSTATE DRAWING						molex WIRE TAP ASSEMBLY 22-18, 18-14, 12 AWG								
	INCH/MM			5:1																	
	GENERAL TOLERANCES (UNLESS SPECIFIED)																				
				MM		INCH		EC NO: 825457 DRWN: DEANNM1 2025/06/13 CHK'D: ETHRODAHL 2025/06/16 APPR: ETHRODAHL 2025/06/16						PRODUCT CUSTOMER DRAWING							
	4 PLACES		±		±																
	3 PLACES		±		±																
	2 PLACES		±		±																
	1 PLACE		±		±																
	0 PLACES		±		±	INITIAL REVISION: DRWN: APPR:						DOCUMENT NUMBER SD-19216-001			DOC TYPE PSD		DOC PART 001		REVISION C		
	ANGULAR TOL ± °						THIRD ANGLE PROJECTION			DRAWING B-SIZE		SERIES 19216		MATERIAL NUMBER			CUSTOMER GENERAL MARKET			SHEET NUMBER 1 OF 1	
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS																				



ENGINEERING SPECIFICATION

INSTALLATION INSTRUCTION SHEETS

1.0 SCOPE

This specification consists of installation instructions for wire taps.

2.0 PURPOSE

To clarify installation instructions for end users of wire taps.

3.0 REFERENCE MATERIAL NUMBERS

See page 2 for the actual instruction sheets. This page can be used as originals when cut into fourths.

4.0 DEFINITIONS

Not applicable.

5.0 PROCEDURES

Place one (1) instruction sheet (1/4 of next sheet) in the smallest unit container.

6.0 IMPLEMENTATION

August 10, 2010

REVISION:	ECR/ECN INFORMATION:	TITLE:		SHEET No.
B	EC No: 715017 DATE: 2022 / 07 / 20	WIRE TAP INSTALLATION INSTRUCTIONS 22 THROUGH 12 AWG WIRE		1 of 2
DOCUMENT NUMBER:		CREATED / REVISED BY:	CHECKED BY:	APPROVED BY:
SD-19216-008		ETHRODAHL/ DMYRICK	JMACNEIL	JMACNEIL

Assembly Instructions for Wire Tap Splices

Engineering P/N	Wire Range
WT-2218	22-18 AWG
WT-1814	18-14 AWG
WT-12	12 AWG

For use with only stranded copper wire and copper alloy tabs 600V, 105°C

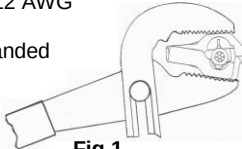


Fig.1

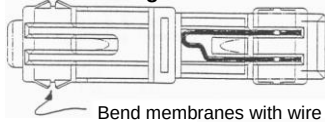
For 22-16 AWG wires, refer to Fig. 1

1. Insert the correct size wire properly into the connector.
2. Position the connector into the tongue-and-groove pliers as shown and carefully squeeze until the latch engages.

For 14-12 AWG wires, refer to Fig. 2, 3, and 1.

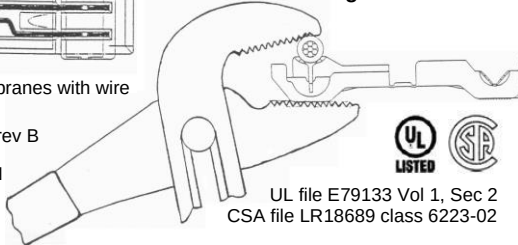
1. Bend the wire support membranes outward with wire (Fig.2)
2. Place the correct size wire into the nest of the metal and gently squeeze the wire into position with tongue-and-groove pliers without distorting (flattening) the wire insulation (Fig.3).
3. Position the connector into the tongue-and-groove pliers as shown and carefully squeeze until the latch engages (Fig.1).

Fig. 2



Bend membranes with wire

Fig. 3



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CSA file LR18689 class 6223-02

Assembly Instructions for Wire Tap Splices

Engineering P/N	Wire Range
WT-2218	22-18 AWG
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WT-12	12 AWG

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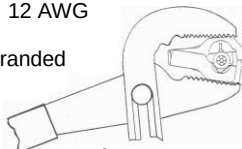


Fig.1

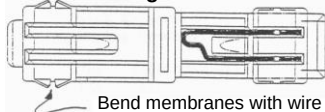
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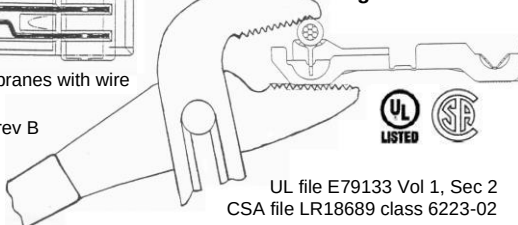
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NOTICE

OPTIMAL STORAGE CONDITION
Store in climate controlled environment
23-25°C (73-77°F)
50% minimum relative humidity

Assembly Instructions for Wire Tap Splices

Engineering P/N	Wire Range
WT-2218	22-18 AWG
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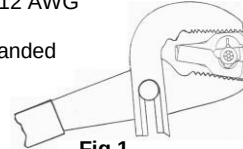


Fig.1

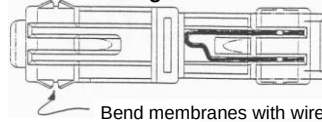
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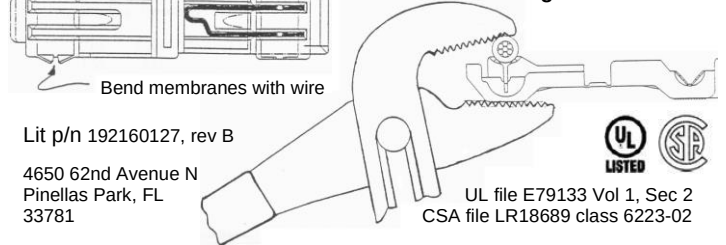
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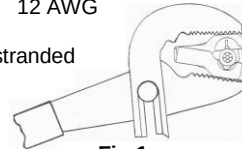


Fig.1

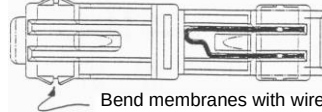
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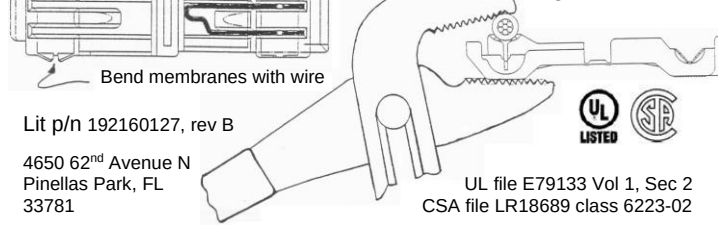
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